

# **Official Transcript of Proceedings**

## **NUCLEAR REGULATORY COMMISSION**

Title: Advisory Committee on Reactor Safeguards  
Power Uprates Subcommittee Open Session

Docket Number: (n/a)

Location: Rockville, Maryland

Date: Thursday, April 26, 2012

Work Order No.: NRC-1575

Pages 1-207

**NEAL R. GROSS AND CO., INC.**  
**Court Reporters and Transcribers**  
**1323 Rhode Island Avenue, N.W.**  
**Washington, D.C. 20005**  
**(202) 234-4433**

1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25

UNITED STATES OF AMERICA  
NUCLEAR REGULATORY COMMISSION

+ + + + +

ADVISORY COMMITTEE ON REACTOR SAFEGUARDS  
(ACRS)

+ + + + +

POWER UPRATES SUBCOMMITTEE

+ + + + +

OPEN SESSION

+ + + + +

THURSDAY

APRIL 26, 2012

+ + + + +

ROCKVILLE, MARYLAND

+ + + + +

The Subcommittee met at the Nuclear  
Regulatory Commission, Two White Flint North, Room  
T2B1, 11545 Rockville Pike, at 8:30 a.m., Sanjoy  
Banerjee, Chairman, presiding.

COMMITTEE MEMBERS PRESENT:

SANJOY BANERJEE, Chairman

SAID ABDEL-KHALIK

J. SAM ARMIJO

DENNIS C. BLEY

HAROLD B. RAY

1 JOY REMPE  
2 MICHAEL T. RYAN  
3 STEPHEN P. SCHULTZ  
4 WILLIAM J. SHACK  
5 GORDON R. SKILLMAN

6

7 CONSULTANTS TO THE SUBCOMMITTEE PRESENT:

8 MARIO V. BONACA  
9 THOMAS DOWNER (via telephone)  
10 GRAHAM B. WALLIS

11

12 NRC STAFF PRESENT:

13 WEIDONG WANG, Designated Federal Official  
14 ALLEN HOWE  
15 TRACY ORF  
16 JENNIFER GALL  
17 SAM MIRANDA  
18 BEN PARKS  
19 JOHN PARILLO

20

21

22

23

24

25

1 ALSO PRESENT:

2 STEVE HALE

3 RICH ANDERSON

4 RUDY GIL

5 JACK HOFFMAN

6 JAY KABADI

7 TODD HORTON

8 DAVE BROWN

9 STEVE FLUIT

10 LIZ ABBOTT\*

11 CHRIS WASIK

12 TIM LINDQUIST\*

13 CHRIS ALLISON\*

14 BERT DUNN\*

15

16

17

18

19

20

21

22

23

24

25

## CONTENTS

Introduction (ACRS Subcommittee Chair) . . . . .	5
Opening Remarks (NRC) . . . . .	7
Introduction (NRC) . . . . .	9
EPU Overview (FPL) . . . . .	12
Fuel and Core Design and Safety Analyses (FPL)	
Jack Hoffman . . . . .	17
Rudy Gil . . . . .	56
Jay Kabadi . . . . .	77
Safety Analyses (NRC) . . . . .	145
Radiological Consequences Analysis . . . . .	181

P-R-O-C-E-E-D-I-N-G-S

8:29 a.m.

CHAIR BANERJEE: The meeting will now come to order. Are the microphones and everything -- you can hear? All right. This is a meeting of the Power Upgrades Subcommittee, a standing committee of the ACRS.

I'm Sanjoy Banerjee, the chairman of the subcommittee. The ACRS members in attendance are William Shack, Gordon Skillman, Sam Armijo, Stephen Schultz, Said Abdel-Khalik, Harold Ray and Joy Rempe. As well as Mike Ryan, sorry.

MEMBER RYAN: It's all right.

CHAIR BANERJEE: Our ACRS consultants, actually former ACRS chairman -- sorry, Graham Wallis and Mario Bonaca. Also, consultant Dr. Thomas Downer will be participating on the phone. So he will be on the phone.

MR. WANG: I believe he's on there now.

CONSULTANT DOWNER: I am, Sanjoy.

CHAIR BANERJEE: Thanks. Weidong Wang of the ACRS staff is the Designated Federal Official for this meeting.

In this meeting the subcommittee will review St. Lucie 1 License Amendment Request for

1 Extended Power Uprate. We will hear presentations  
2 from the NRC staff and the representatives from the  
3 applicant Florida Power & Light Company.

4 We have received no written comments or  
5 requests for time to make oral statements from members  
6 of the public regarding today's meeting.

7 For the agenda items on safety analyses  
8 and thermal conductivity degradation issues the  
9 presentation will be closed in order to discuss  
10 information that is proprietary to the applicants and  
11 its contractors pursuant to 5 U.S.C. 552.b.C.4.

12 Attendance at this portion of the meeting  
13 dealing with such information will be limited to the  
14 NRC staff and its consultants, Florida Power & Light  
15 Company, and those individuals and organizations who  
16 have entered into an appropriate confidentiality  
17 agreement with them. Consequently, we need to confirm  
18 that we have only eligible observers and participants  
19 in the room for the closed portion.

20 The subcommittee will gather information,  
21 analyze relevant issues and facts, and formulate  
22 proposed positions and actions as appropriate for  
23 deliberation by the full committee. The rules for  
24 participation in today's meeting have been announced  
25 as part of the notice of this meeting previously

1 published in the Federal Register.

2 A transcript of the meeting is being kept  
3 and will be made available as stated in the Federal  
4 Register notice. Therefore, we request that  
5 participants in this meeting use the microphones  
6 located throughout the meeting room when addressing  
7 the subcommittee. The participants should first  
8 identify themselves and speak with sufficient clarity  
9 and volume so that they may be readily heard.

10 We will now proceed with the meeting and  
11 I'll turn it over to Alan Howe of NRR to take it  
12 forward.

13 MR. HOWE: Thank you and good morning.  
14 I'm Alan Howe, Deputy Director, Division of Operator  
15 Reactor Licensing in the Office of Nuclear Reactor  
16 Regulation.

17 I appreciate the opportunity to open the  
18 staff's presentation for the St. Lucie Extended Power  
19 Uprate to the ACRS Power Uprates Subcommittee this  
20 morning. Later the NRC staff will discuss the results  
21 of our safety and technical review of the licensee's  
22 application.

23 Our review was supported by pre-  
24 application meetings and public meetings, audits and  
25 several conference calls with the licensee. Through



1 these numerous interactions with the licensee  
2 technical concerns were identified and resolved in a  
3 timely manner.

4 Some of the more challenging review areas  
5 that you'll hear about today include safety analyses  
6 of inadvertent opening of a PORV, inadvertent ECCS and  
7 CVCS actuation, feedwater line break, control element  
8 assembly withdrawal of power, and boron precipitation.

9 And like the emerging issue regarding fuel  
10 thermal conductivity underprediction that may affect  
11 the best estimate upper tolerance limit of peak  
12 cladding temperature for PWR large-break LOCA  
13 accidents, licensee will provide information on how  
14 this issue impacted the ECCS evaluation for the St.  
15 Lucie EPU and its resolution for this issue. The  
16 staff will also be available to address any questions.

17 A draft Safety Evaluation was provided to  
18 the ACRS on March 30th. Overall, I'm pleased with the  
19 depth and the breadth of the staff's review. In  
20 evaluating this Extended Power Uprate Application the  
21 staff addressed a diverse set of technical issues  
22 which required extensive interaction with the  
23 licensee.

24 We'd also like to thank the ACRS staff who  
25 assisted us in the preparations for this meeting,

1 especially Weidong Wang. Thank you.

2 MR. WANG: Thank you.

3 MR. HOWE: At this point I'll turn over  
4 the discussion to our NRR project manager, Tracy Orf,  
5 who will introduce the discussion. Tracy?

6 MR. ORF: Thank you. Good morning. My  
7 name is Tracy Orf and I am the NRR project manager  
8 assigned to St. Lucie. Today we will hear  
9 presentations from Florida Power & Light and the NRC  
10 staff. The objective of that presentation is to  
11 provide you sufficient information related to the  
12 details of the EPU application and the evaluation  
13 supporting the staff's reasonable-assurance  
14 determination that the health and safety of the public  
15 will not be endangered by operation of proposed EPU.

16 Before I continue with the discussion of  
17 today's agenda I would like to present some background  
18 information related to the staff's review of the St.  
19 Lucie Unit 1 EPU.

20 On November 22nd, 2010, the licensee  
21 submitted its license amendment request for the St.  
22 Lucie Unit 1 EPU. The proposed amendment will  
23 increase the unit's licensed power level from 2,700  
24 megawatts thermal to 3,200 -- 3,020 megawatts thermal.  
25 This presents a net increase in licensed core thermal

1 power of 12 percent, including a 10 percent power  
2 uprate and a 1.7 percent measurement uncertainty  
3 recapture. This is an 18 percent increase from the  
4 original licensed thermal power.

5 The staff's method of review was based on  
6 Review Standard RS-001 which is the NRC's review plan  
7 for EPU's. As you know, it provides a Safety  
8 Evaluation template as well as matrices that cover the  
9 multiple technical areas that the staff reviews.

10 CHAIR BANERJEE: Tracy, remind me because  
11 I don't remember, but have we reviewed a power uprate  
12 of this magnitude for Combustion a few years ago, or  
13 is this the first? I don't know.

14 MR. ORF: I don't have that history.

15 MR. HOWE: I don't have the statistics but  
16 we'll track that down and try to bring that back to  
17 you later today.

18 CHAIR BANERJEE: Okay.

19 MR. ORF: There are no associated --

20 MR. HALE: If I could, this is Steve Hale,  
21 Florida Power & Light. No, there have not been an  
22 uprate of that magnitude for CE NSSS.

23 CHAIR BANERJEE: Thanks, Steve.

24 MR. ORF: There were no associated or  
25 linked licensing actions associated with this EPU

1 application. There were numerous supplements to the  
2 application responding to multiple staff RAIs. There  
3 were approximately 85 supplemental responses that  
4 supported our draft Safety Evaluation. Also, the  
5 staff completed several audits to complete its review  
6 and resolve open items.

7 This slide lists the topics for today's  
8 discussion. FPL will begin by providing an overview  
9 of the EPU and then present materials on steam  
10 generator. FPL and the NRC staff then will each make  
11 their presentations on fuel and core and safety  
12 analyses. The NRC staff will then present on dose  
13 analysis.

14 At the conclusion of the meeting, as  
15 needed, we can discuss any additional questions in  
16 preparation for a full committee meeting.

17 As mentioned before, there will be closed  
18 portions of this meeting during the afternoon session  
19 and those portions are scheduled to begin at around  
20 2:15 p.m. If there is any proprietary information  
21 that needs to be discussed it can be deferred to the  
22 designated closed session.

23 This concludes my presentation as far as  
24 the introduction. Unless there are any questions I  
25 would like to turn over the presentation to Mr. Rich

1 Anderson and FP&L. Mr. Rich Anderson is the site vice  
2 president for the St. Lucie Nuclear Power Plant.

3 MR. ANDERSON: Good morning. My name is  
4 Rich Anderson. I'm the site vice president for St.  
5 Lucie Station. I want to thank the subcommittee for  
6 the opportunity to speak on behalf of Florida Power &  
7 Light for the St. Lucie Unit 1 Extended Power Uprate  
8 and the information we're providing to you.

9 Here today to share information about St.  
10 Lucie Extended Power Uprate are Jack Hoffman,  
11 licensing manager for the Extended Power Uprate, Chris  
12 Wasik, licensing manager, and Jay Kabadi, manager of  
13 Nuclear Fuels Group for St. Lucie.

14 This is a significant undertaking that  
15 will not only increase the output of the plant but  
16 will provide equivalent upgrades to improve the plant  
17 availability and reliability for a long-term, safe,  
18 reliable operation. Jack Hoffman will discuss some of  
19 these changes later.

20 The St. Lucie site is located on  
21 Hutchinson Island southeast of Fort Pierce, Florida,  
22 and is a primary electrical generation source for St.  
23 Lucie County. It is a Combustion Engineering  
24 pressurized water reactor nuclear steam supply system.  
25 We have a Westinghouse turbine generator with one

1 high-pressure and two low-pressure turbines. The  
2 original architectural engineer was Ebasco and our  
3 nuclear fuel supplier is AREVA. The current output of  
4 the station is approximately 950 megawatts-electric  
5 gross.

6 With respect to some of the key milestones  
7 and major equipment replacements for St. Lucie Unit 1  
8 the original operating license was issued in 1976.  
9 Due to corrosion issues steam generators were replaced  
10 in 1998 with B&W series 67 steam generators. In 2003  
11 a renewed operating license was issued for Unit 1  
12 extending the operation of the unit until 2036. Also  
13 in 2003 a new single-failure-proof crane was installed  
14 to support our dry fuel storage operations.

15 During the 2005 refueling outage the  
16 reactor vessel, head and pressurizer were replaced to  
17 address Alloy 600 issues. And finally, we have begun  
18 long-term equipment reliability plans which include  
19 replacements of the reactor coolant pump motors to be  
20 completed by 2015.

21 MEMBER SKILLMAN: Rich, before changing  
22 may I ask you a question, please?

23 MR. ANDERSON: Certainly.

24 MEMBER SKILLMAN: Those steam generators  
25 have now been in service for approximately 15 years.

1 What is their status in terms of plugging and overall  
2 material condition, please?

3 MR. ANDERSON: Steve or Rudy?

4 MR. HALE: Hi, this is Steve Hale, Florida  
5 Power & Light. Yes, Mr. Skillman, we'll be covering  
6 the steam generator performance as a separate topic.  
7 Rudy Gil will go over that. But just to let you know  
8 we have approximately 15 tubes plugged in the two  
9 steam generators since they began operation in '98.  
10 And I don't think we've plugged a tube in the last two  
11 cycles, so the performance has been excellent.

12 MEMBER SKILLMAN: Thank you. One more  
13 question on hardware, please. You changed two reactor  
14 coolant pump motors. Why?

15 MR. ANDERSON: As part of the long-term  
16 motor plan across the site we have spaced out the  
17 large capital replacements of not only reactor coolant  
18 pump motors, but other large motors. We do have  
19 predictive monitoring programs. They have shown that  
20 for the long-term reliability and the extended  
21 operating license these motors will need to be  
22 replaced and refurbished through that period.

23 MEMBER SKILLMAN: Rich, thank you. Steve,  
24 thank you.

25 CHAIR BANERJEE: It was not to try to also

1 get a little more flow? Or that had nothing to do  
2 with it?

3 MR. ANDERSON: No.

4 CHAIR BANERJEE: You are getting more flow  
5 in the uprate.

6 MR. KABADI: I think the more flow is  
7 actually only in the analysis. Our an actual flow is  
8 more than 410,000 right now. We are just increasing  
9 the flow in the analysis portion, but we are not  
10 replacing the actual flow in the plant.

11 CHAIR BANERJEE: I see. So the actual  
12 flow is higher than --

13 MR. KABADI: Yes.

14 CHAIR BANERJEE: -- in the original  
15 analysis.

16 MR. KABADI: Yes. When we measured flow  
17 the last two cycles we have been measuring 410  
18 approximately.

19 CHAIR BANERJEE: Okay.

20 MR. HOFFMAN: Most replacements are like  
21 for like.

22 MEMBER REMPE: While we are discussing the  
23 steam generators, that's considerably different than  
24 the performance of the Unit 2 replacement steam  
25 generators, correct?



1 MR. ANDERSON: Yes, it is.

2 MEMBER REMPE: And could you share any  
3 insights either now or perhaps later this afternoon on  
4 why there's such a difference?

5 MR. GIL: This is Rudy Gil with FPL. I  
6 can certainly cover that during my presentation on  
7 steam generators.

8 MEMBER REMPE: Great.

9 MR. GIL: So we can go over what some of  
10 those differences are.

11 MEMBER REMPE: Okay, thank you.

12 MR. ANDERSON: The original licensed power  
13 for Unit 1 was 2,560 megawatts thermal. An  
14 approximate 5 and a half percent stretch power uprate  
15 was implemented in 1981 increasing the licensed core  
16 output level to 2,700 megawatts thermal. This was  
17 accomplished with relatively few hardware  
18 modifications to the plant.

19 The Extended Power Uprate we are  
20 discussing today will increase the licensed core level  
21 power level of Unit 1 to 3,020 megawatts thermal.  
22 This represents approximately 100 megawatts electric  
23 of clean nuclear energy.

24 Are there any questions? Okay, this  
25 completes the topics that I intended to cover. Now

1 I'll turn it over to Jack Hoffman who will summarize  
2 the changes to the plant.

3 MR. HOFFMAN: Thank you.

4 CHAIR BANERJEE: Excuse me, sorry. You're  
5 doing both a MUR and an uprate together.

6 MR. ANDERSON: That is correct.

7 CHAIR BANERJEE: In this amendment. Okay.

8 MR. ANDERSON: Okay.

9 MR. HOFFMAN: Good morning. My name is  
10 Jack Hoffman and I'm the licensing manager for the St.  
11 Lucie Unit 1 Extended Power Uprate Project. As stated  
12 earlier, Florida Power & Light has submitted a license  
13 amendment request for an approximate 12 percent  
14 licensed core power increase for St. Lucie Unit 1.  
15 This proposed power increase consists of a 10 percent  
16 uprate from the current power level of 2,700 megawatts  
17 thermal to a power level of 2,970 megawatts thermal.  
18 In addition, the amendment request includes a 1.7  
19 percent core power increase as a result of a  
20 measurement uncertainty recapture. Together, these  
21 power increases raise the licensed core power to 3,020  
22 megawatts thermal.

23 One important aspect of the proposed  
24 uprate is the treatment of emergency cooling system  
25 pump net positive suction head, or NPSH. For the EPU

1 pump NPSH was analyzed using classic analytical  
2 methods and sufficient NPSH margin exists at EPU  
3 conditions without taking credit for containment  
4 overpressure.

5 As part of the uprate project a grid  
6 system stability impact was performed to evaluate the  
7 impact of the EPU on the reliability of the electric  
8 power grid. The study was performed for the most  
9 limiting configuration of both St. Lucie units, that's  
10 Unit 1 and Unit 2, at the proposed EPU power levels.  
11 Results of the grid simulations indicate acceptable  
12 grid performance for the most extreme event. And  
13 final modifications to support operation of the St.  
14 Lucie Unit 1 EPU are being implemented in the year  
15 2012.

16 As was mentioned previously by the NRC,  
17 the St. Lucie EPU license amendment request was  
18 developed using the guidance contained in RS-001. The  
19 St. Lucie EPU addressed lessons learned from previous  
20 pressurized water reactor EPU submittals, including  
21 Ginne, Beaver Valley, Comanche Peak, Point Beach and  
22 Turkey Point. Note that these last two PWR EPU  
23 licenses for Point Beach and Turkey Point are also  
24 part of the Florida Power & Light Nuclear Division.  
25 And our St. Lucie Unit 1 EPU project took direct

1 advantage of those resources as part of this licensing  
2 effort.

3 In accordance with RS-001, the St. Lucie  
4 EPU analyses and evaluations were performed consistent  
5 with the St. Lucie current licensing basis. The  
6 impact of the EPU on license renewal was also  
7 evaluated in each license report section. These  
8 analyses and evaluations addressed system structures  
9 and components subject to new aging effects due to  
10 changes in their operating environment, system  
11 structures and components that had been added or  
12 modified to support operation at EPU conditions, and  
13 finally, the impact of the EPU on the license renewal  
14 time-limited aging analyses was performed and included  
15 as part of the application.

16 As I mentioned previously, the proposed  
17 uprate includes a measurement uncertainty recapture.  
18 This MUR submittal follows the guidance of NRC  
19 Regulatory Issue Summary, or RIS 2002-03. And the St.  
20 Lucie Unit 1 MUR methodology is essentially identical  
21 to the uprate recently approved for Turkey Point Units  
22 3 and 4.

23 Comprehensive engineering analyses were  
24 performed on all affected primary side and secondary  
25 side system structures and components that are

1 impacted by the proposed EPU. The analyses were  
2 performed at the most limiting EPU design conditions.  
3 The secondary side heat balances were developed  
4 assuming a bounding NSSS power level of 3,050  
5 megawatts thermal which is consistent with the power  
6 level assumed in the EPU safety analyses.

7 Detailed hydraulic analyses were performed  
8 for the feedwater condensate and heater drain systems  
9 of this bounding NSSS power level. In addition,  
10 structural analyses of the feedwater condensate,  
11 heater drain and main steam systems were performed for  
12 EPU and the dynamic response to events such as fast  
13 valve closures was analyzed.

14 Also, an analytical model of the St. Lucie  
15 primary and secondary control system was developed for  
16 EPU. This model was used to evaluate the plant's  
17 response to EPU normal, off-normal and transient  
18 conditions. EPU control system changes are based on  
19 the model results.

20 The licensing process used by St. Lucie  
21 included a detailed review of operating experience for  
22 each license application section, including a review  
23 of other uprate license applications, the industry  
24 uprate RAI database, industry operating experience and  
25 INPO guidance.

1 MEMBER SKILLMAN: Jack, before you change,  
2 let me ask a question, please.

3 MR. HOFFMAN: Sure.

4 MEMBER SKILLMAN: In the balance of plant  
5 I noticed that the emergency feedwater inventory has  
6 been changed and increased significantly. I would ask  
7 where else on the secondary side has the uprate pushed  
8 the unit to its edge. For instance, you've retained  
9 the same feedwater pump motor.

10 MR. HOFFMAN: That's correct.

11 MEMBER SKILLMAN: You retained the same  
12 heater drain pump.

13 MR. HOFFMAN: That is correct.

14 MEMBER SKILLMAN: So it appears as though  
15 you had built-in capacity from original design.

16 MR. HOFFMAN: That is correct.

17 MEMBER SKILLMAN: But with the change that  
18 you are making in the power uprate where in the  
19 secondary system are you pushed closest to the edge?

20 MR. HOFFMAN: Actually, the limiting  
21 component for the extended power uprate for St. Lucie  
22 Unit 1 is the main generator. The main generator has  
23 been uprated to 1,200 MVA for the uprate and that's  
24 the maximum allowable rating that we can achieve with  
25 the existing frame of the generator.

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 MEMBER SKILLMAN: Did you change the  
2 rotor?

3 MR. HOFFMAN: We changed the rotor and we  
4 rewound the stator. And we increased hydrogen  
5 pressure.

6 MEMBER SKILLMAN: Got it. Thank you.

7 MR. HOFFMAN: And there were other things,  
8 including hydrogen coolers and quite a bit of  
9 modifications performed to the main generator.

10 MEMBER SKILLMAN: Will we talk about this  
11 later, or is it --

12 MR. HOFFMAN: Yes.

13 MEMBER SKILLMAN: We will?

14 MR. HOFFMAN: Briefly and we'll answer any  
15 questions you have.

16 MEMBER SKILLMAN: Thank you.

17 MR. HOFFMAN: Sure.

18 MEMBER RAY: Along the same line you  
19 referred to a model having been created to provide an  
20 integrated analysis of the plant in the uprate  
21 condition. It brings to mind the question, well, how  
22 critical is that model to the results that you have  
23 here and how is it qualified?

24 MR. HOFFMAN: Actually, the model that was  
25 used is the Combustion Engineering CENTS simulation

1 model, and that's a very detailed model that includes  
2 both the primary system, the core, steam generators,  
3 the feedwater, condensate and main steam systems.

4 MEMBER RAY: So it wasn't created for this  
5 project?

6 MR. HOFFMAN: No sir, it's an approved  
7 code that Westinghouse -- that Combustion Engineering  
8 uses. And we also benchmarked that code. We did  
9 extensive benchmarking as part of the EPU process to  
10 five actual events at St. Lucie, plus we did  
11 benchmarking of the control system modifications to  
12 the CENTS model as part of the factory acceptance  
13 testing. So, quite rigorous.

14 MEMBER RAY: It sounded to me like you'd  
15 created this model and I --

16 MR. HOFFMAN: No.

17 MEMBER RAY: I misunderstood. Okay.

18 MR. HOFFMAN: All right. This table  
19 provides a comparison of the primary and secondary  
20 plant parameters for St. Lucie Unit 1.

21 As Rich Anderson noted, St. Lucie Unit 1  
22 was originally licensed in 1976 at a core power level  
23 of 2,560 megawatts thermal. An approximate 5 and a  
24 half percent stretch power uprate was approved and  
25 implemented in 1981.



1           The proposed EPU consists of a 320  
2 megawatt thermal core power increase above the current  
3 power level of 2,700 megawatts thermal. The thermal  
4 design flow is increased to 187,500 gallons per minute  
5 per reactor coolant system loop, and this flow  
6 increase provides additional EPU margin and response  
7 to postulated events. It's noted that the core bypass  
8 flow is also increased to 4.2 percent for the EPU.

9           The proposed EPU cold leg temperature is  
10 being increased by 2 degrees Fahrenheit to a value of  
11 551 degrees Fahrenheit. This temperature increase  
12 results in an EPU-predicted steam generator pressure  
13 close to that experienced at today's power level.

14           A bounding hot leg temperature of 606  
15 degrees Fahrenheit is predicted for the EPU. This EPU  
16 hot leg temperature is well below the industry  
17 experience for similar PWR uprates.

18           MEMBER SKILLMAN: Jack, just a nit.

19           MR. HOFFMAN: Yes.

20           MEMBER SKILLMAN: In the Safety Evaluation  
21 that number, T-hot, is identified as 608.2 and your  
22 chart shows 606. Small difference, but words matter.  
23 Is there something in that that we should be aware of?

24           MR. HOFFMAN: These values here come from  
25 what's known as the Performance Capability Working

1 Group Analysis performed by Westinghouse. And it's  
2 part of their approved methodology that they use  
3 consistently for EPU's. There was additional  
4 conservatism added as part of the Chapter 15 safety  
5 analyses that would predict temperatures that would be  
6 above that predicted by the PCWG code. Difference in  
7 analytical methods and conservatisms.

8 MEMBER SKILLMAN: Thank you.

9 MEMBER ABDEL-KHALIK: At the new power and  
10 reduced exit sub-cooling would this be considered a  
11 high-duty core?

12 MR. KABADI: No, this is still well below  
13 our other units operating.

14 MEMBER ABDEL-KHALIK: High-duty in terms  
15 of EPRI standards for CIPs.

16 MR. KABADI: No. Right now St. Lucie 1  
17 has left a pretty much clean core. And as part of  
18 this we will be evaluating cycle by cycle by cycle.  
19 But right now steaming rates and these are below our  
20 other units which have industry experience. So we are  
21 not going outside the industry experience space. But  
22 we will follow that up as part of your inspections.

23 MEMBER ABDEL-KHALIK: But on that scale  
24 where does this core fall?

25 MR. KABADI: We still, for the first cycle

1 we will still fill in the load. And we'll be  
2 measuring the crud levels and all that we operate  
3 every cycle. And we'll take right action and we'll  
4 put that out so we know our core design. And then  
5 that's why we'll reduce peaking in some cases. We  
6 will not increase our kilowatt per foot. And that's  
7 all to maintain steaming rates as low as possible.  
8 We'll be increasing compared to the current, but we  
9 still expect to be not going outside the industry  
10 experience base to go into the high-risk area.

11 MEMBER SKILLMAN: Okay, thank you.

12 CHAIR BANERJEE: So the power-to-volume  
13 ratio that you have which is around -- for the core  
14 reactor vessel is around 0.36 whereas for one of your  
15 other plants, some of your others plants it's below  
16 0.3. So is 0.36 higher than industry experience or is  
17 it not?

18 MR. KABADI: The power ratio you are  
19 talking about --

20 CHAIR BANERJEE: Volume ratio.

21 MR. KABADI: This is based on the RCS  
22 volume you are talking about?

23 CHAIR BANERJEE: Yes. Checking the RCS  
24 volume, yes. Your RCS volume is 8,303 feet cubed and  
25 your power is going to be 3,029 megawatts thermal.

1 MR. KABADI: Yes, but when we look inside  
2 the vessel we are not going outside. Now, 8,303 feet  
3 cubed you are talking about is the complete RCS. Our  
4 total RCS volume even without pressurizer is actually  
5 in the range of about 10,000.

6 CHAIR BANERJEE: Well, then I have the  
7 wrong number here perhaps.

8 MR. KABADI: Our St. Lucie RCS volume  
9 including pressurizer goes in the range of about  
10 11,000 cubic feet.

11 CHAIR BANERJEE: What is this 8,303 number  
12 then?

13 MR. WANG: That number basically -- I just  
14 searched the Safety Analysis Report -- I mean, the  
15 license amendment request, and I found it somewhere.  
16 It said RCS volume, maximum volume somewhere.

17 CHAIR BANERJEE: Anyway, let's clarify.  
18 In comparison to industry experience what is your  
19 power-to-volume ratio actually? You know, not our  
20 calculations but your calculations.

21 MR. KABADI: We have looked in terms of  
22 what happens in the core, like our RCS volume, RCS  
23 flow and all these -- flow to the power ratio is  
24 actually higher so that's why we don't get as high  
25 exit temperatures as some of the other units in our

1 fleet. But we will look at what you said, total  
2 volume, because we have not used that as one of the  
3 parameters for any particular analysis.

4 CHAIR BANERJEE: Okay. So we'll come back  
5 to it.

6 MEMBER ARMIJO: Yes. As far as fuel duty,  
7 do you track a core power density kilowatts per liter  
8 for this upgraded core compared to the typical PWRs  
9 that are running at uprated power?

10 MR. KABADI: And one of the things you  
11 will see later is we have not increased our peak  
12 kilowatt per foot. Actually we are slightly reducing.

13 MEMBER ARMIJO: Spread it out.

14 MR. KABADI: Right. Exactly. So the  
15 power goes up, our peak kilowatt per foot limit  
16 actually, the way we designed, the limit will go down.

17 MEMBER ARMIJO: Okay.

18 MR. KABADI: That falls below even our  
19 other units. Like Turkey Point also, peak kilowatt  
20 per foot is higher than what St. Lucie.

21 CHAIR BANERJEE: But the fuel is  
22 different. This is 14 by 14, correct?

23 MR. KABADI: Yes.

24 CHAIR BANERJEE: What is your -- we'll  
25 come back to this, but undoubtedly you'll tell us what

1 the stored energy is at some point, right?

2 MR. KABADI: Yes, I think that's one of  
3 the topics in the closed session.

4 CHAIR BANERJEE: Yes.

5 MR. KABADI: We will talk about that.

6 CHAIR BANERJEE: We can follow that up.

7 MEMBER REMPE: Before you leave this  
8 slide, I keep bringing in St. Lucie 2 but their  
9 current thermal design flow is like 116. In the  
10 documents that were submitted to us for an upcoming  
11 uprate has that the thermal design flow is 167.500  
12 gallons per minute per loop and it's going through the  
13 EPU also to the same value. What's the difference?  
14 Why is the flow lower currently for Unit 2? Or is  
15 that a typo?

16 MR. HOFFMAN: I can take that. There's  
17 history. For example, Unit 1, if you go back to the  
18 original power level of 2,560 and see the thermal  
19 design flow of 185 that was actually maintained for  
20 the stretch power uprate.

21 However, over time because of the  
22 degradation of our steam generators and tube-plugging,  
23 the thermal design flow in the technical  
24 specifications was reduced. And even for St. Lucie  
25 Unit 1 it was reduced to a value of 145,000 gallons a

1 minute years back.

2 New generators were put in, we recovered  
3 that flow margin and the current tech specs for St.  
4 Lucie Unit 1 increased that flow value back to 182500.  
5 And as Jay Kabadi mentioned, our actual measured flow  
6 per loop is approximately 205,000 gallons per minute.  
7 So we're taking advantage of that as part of the EPU  
8 project and margin in the safety analyses.

9 MEMBER REMPE: Okay. Thank you.

10 MR. HOFFMAN: Okay? Chris, if you could  
11 just go back to the slide. One additional thing I  
12 wanted to point out with the hot leg temperature  
13 again. We do note that it's 606 degrees and did  
14 extensive EPU analyses for the impact of this  
15 temperature on the existing Alloy 600 program. And  
16 we've concluded that the existing program is more than  
17 sufficient to manage the potential aging effects at  
18 EPU operating conditions.

19 MEMBER SKILLMAN: Jack, before changing  
20 please, why would there be core bypass percentage  
21 increase from 3.9 to 4.2?

22 MR. KABADI: Actually, there is no real  
23 physical change to this value. It was just to provide  
24 a little more flexibility in case in the future any  
25 minor change could occur. So actually the current

1 bypass flow could have been retained. It just makes  
2 the analysis a little more conservative. We are not  
3 doing any physical change.

4 MEMBER SKILLMAN: Okay. Please confirm  
5 what I believe I just heard. I think you said that  
6 the measured core flow is over 200,000 gallons per  
7 minute. You are using as an uprate design flow  
8 187,500. Is that accurate?

9 MR. HOFFMAN: That is correct, because  
10 that does maximize the hot leg temperature and that's  
11 what the appropriate analyses were based on. We  
12 expect the actual uprate hot leg temperature to be  
13 around 601.8 degrees.

14 MEMBER SKILLMAN: Because of a higher  
15 flow?

16 MR. HOFFMAN: Exactly.

17 MEMBER SKILLMAN: Now, hold that thought.  
18 What does that do to moderator temperature coefficient  
19 in some of the other nuclear parameters?

20 MR. KABADI: Yes, and I think I'll go a  
21 little bit over that, but our moderator temperature  
22 coefficient we didn't have to increase. Our current  
23 value is -32 and we are maintaining the same. And all  
24 the core designs we have done represented -- actual we  
25 can meet that without any major concern to increase



1       that.

2                   MEMBER SKILLMAN:   Thank you.

3                   MEMBER ABDEL-KHALIK:   I believe you just  
4       indicated that the core bypass flow you simply  
5       increased from 3.9 to 4.2 percent to give you a little  
6       more flexibility. There is no change. How was that  
7       calculated? How was the original core bypass flow  
8       calculated?

9                   MR. KABADI:   I think in the original  
10      design all the bypass areas were evaluated from the  
11      delta P considerations and was calculated.

12                  MEMBER ABDEL-KHALIK:   Right.

13                  MR. KABADI:   According to that any changes  
14      were evaluated for deltas. Like for example, when we  
15      put the hafnium assemblies in some cycles, at that  
16      time the flow was slightly reduced because that  
17      provided some additional resistance to the flow. Then  
18      we removed that so it came back. So, our original  
19      value is actually, like Jack pointed out, was very  
20      close to 3.7. It didn't change much based on the fuel  
21      design. We made a fuel design change also going from  
22      original combustion fuel to AREVA fuel.

23                  There were some minor, minor changes, but  
24      the actual calculation was done based on the original  
25      design and then we just calculated the --

1 MEMBER ABDEL-KHALIK: You're changing  
2 fuel?

3 MR. KABADI: Right. So that had just been  
4 -- first time was made when we moved from CE fuel to  
5 the AREVA fuel. And every time we did a fuel design  
6 change there was no major change to the bypass.

7 MEMBER ABDEL-KHALIK: So how do we know  
8 that this new sort of out-of-thin-air value 4.2  
9 percent is consistent with the new fuel design?

10 MR. KABADI: No, we are not changing fuel  
11 design.

12 MEMBER ABDEL-KHALIK: So, again, where  
13 does 4.2 come from?

14 MR. KABADI: This is just an additional  
15 margin we put. If you do a fuel design change we will  
16 be evaluating based on the actual delta P calculations  
17 to see whether 4.2 is okay or not, and then we have to  
18 adjust accordingly. Right now we put it as the  
19 additional margin in the analysis so that all the V&V  
20 analysis are analyzed a little more than what they  
21 should be. So then if we do some changes and that  
22 does increase the bypass flow, and if it still falls  
23 below 4.2 then our analysis would be okay. But if it  
24 exceeds 4.2 then we have to redo the analysis.

25 MEMBER ABDEL-KHALIK: Okay. We'll talk

1 later I guess.

2 MEMBER SHACK: Just come back to your  
3 Alloy 600. Most of your remaining Alloy 600 is in  
4 cold leg locations. What's the temperatures on those  
5 things?

6 MR. HOFFMAN: For EPU?

7 MEMBER SHACK: Yes.

8 MR. HOFFMAN: As you can see from the  
9 slide, the current cold leg temperature is 549  
10 degrees. T-cold. And we're increasing that.  
11 Actually, we run a little bit lower than that. We run  
12 about 548.5 and for EPU we're increasing that 2  
13 degrees to 551.

14 MEMBER SHACK: And the hot leg locations  
15 are on this order of the 606?

16 MR. HOFFMAN: That's correct. That's a  
17 conservative number on the high side that we evaluated  
18 the impact to the Alloy 600 program.

19 MEMBER SHACK: And is there any mitigation  
20 on those hot leg locations?

21 MR. GIL: This is Rudy Gil. Yes, the --  
22 what we have done with all of our hot leg locations is  
23 we have mitigated all of them. We've either  
24 implemented weld overlays, the mechanical stress  
25 improvement, or wherever it was feasible actually for

1 the smaller locations we have actually replaced the  
2 weld and gone to all stainless steel. So obviously  
3 the larger ones that was not feasible so we've -- but  
4 we have mitigated all of our hot leg locations,  
5 including replacement of the pressurizer. Because  
6 that one had a significant number of heater sleeves,  
7 so when we evaluated the options that was actually the  
8 best way to address really the area with the most  
9 susceptibility to the Alloy 600 concerned.

10 MEMBER ABDEL-KHALIK: Now, with the actual  
11 measured core flow, what is going to stay constant, T-  
12 ave?

13 MR. HOFFMAN: T-cold.

14 MEMBER ABDEL-KHALIK: T-cold is going to  
15 stay constant.

16 MR. HOFFMAN: This is a Combustion  
17 Engineering designed plant and they operate based on  
18 a constant T-cold.

19 MEMBER ABDEL-KHALIK: Okay. Just for the  
20 desired steam pressure.

21 MR. HOFFMAN: Correct. Delta-t, T-ave.  
22 Correct.

23 MEMBER SKILLMAN: If you lose a reactor  
24 coolant pump, what do your analyses indicate and what  
25 do your procedures require?

1 MR. KABADI: This is Jay Kabadi. I think  
2 by tech specs we cannot operate with less than all  
3 four pumps operating. So we cannot operate with less  
4 than four pumps.

5 MEMBER SKILLMAN: How do you handle the  
6 reverse flow transient?

7 MR. KABADI: Our -- I think those will  
8 come into play only for fuel accidents and our pumps  
9 have anti-rotation device.

10 MEMBER SKILLMAN: How about the mechanical  
11 components in the reactor coolant system that are now  
12 saying T-hot versus T-cold?

13 MR. KABADI: You're asking in terms of  
14 structural analysis?

15 MEMBER SKILLMAN: You get flow reversal in  
16 one loop. If you lose the reactor coolant pump, how  
17 is that analyzed?

18 MR. KABADI: What I can say right now, and  
19 you can get more details, is our reactor internals did  
20 take into account all the flow conditions. But I  
21 think what flow exactly in the anti-reverse direction  
22 --

23 MEMBER SKILLMAN: I'm not really  
24 interested in the flow. I'm really interested in the  
25 transient reactor vessels and the nozzles. We can

1 talk about that later.

2 MR. KABADI: Right, yes.

3 MR. HORTON: Excuse me, this is Todd  
4 Horton, FPL. I do oversee the operating crews. I  
5 don't know if it was clear in the communication, but  
6 on the loss of the one reactor coolant pump there is  
7 a reactor protection system automatic trip associated  
8 with that. And that would mitigate the transient at  
9 that point.

10 MEMBER SKILLMAN: You certainly have  
11 reverse flow.

12 MR. HORTON: That is correct.

13 MEMBER SKILLMAN: And you do have a  
14 thermal transient that accompanies that reverse flow.  
15 And I'm curious if that's --

16 MR. HORTON: I just wanted to clarify that  
17 point.

18 MEMBER SKILLMAN: Yes. Got it. Let's  
19 come back to this. I'd like to know that that  
20 transient is --

21 MR. KABADI: Understood. I think from the  
22 structural point of view I'd like to know how that is  
23 handled. But from the safety analysis point of view,  
24 as Todd mentioned, the reactor trip and the safety  
25 analysis to take into account, but your concern mainly

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 is to see how it's handled in terms of reactor  
2 internals and the flow reversal takes place.

3 MEMBER SKILLMAN: Delta P versus time on  
4 the loop that's gone idle, yes. Thank you.

5 MR. HOFFMAN: Okay, next slide. There  
6 have been several EPU modifications as shown on this  
7 slide that have a beneficial safety impact.

8 The first modification I'd like to point  
9 out is an increase in the safety injection tank design  
10 pressure. This change allows St. Lucie Unit 1 to  
11 increase the technical specification safety injection  
12 tank operating pressure. This change has a positive  
13 impact on the EPU safety analyses and in particular  
14 the small break LOCA event.

15 The next modification I'd like to discuss  
16 adds the capability for remote purging of the  
17 containment atmosphere to accommodate a reduction in  
18 the maximum initial containment pressure allowed by  
19 plant technical specifications. This change again  
20 provides a margin benefit to the EPU loss-of-coolant  
21 accident and main steam line break containment  
22 pressure in temperature analyses.

23 The last modification I'd like to point  
24 out is at the bottom of the slide. That's where for  
25 EPU we are raising our reactor protection system,

1 steam generator low low-level trip setpoint, not  
2 because of safety analysis reasons. All of our  
3 Chapter 15 safety analyses are performed using the  
4 current low-level steam generator trip setpoint.  
5 However, as part of EPU, our probabilistic risk  
6 assessment identified that some risk improvements  
7 could be made by changing this trip setpoint and  
8 increasing the time that the operators have to make  
9 decisions for once-through cooling upon a total loss  
10 of feedwater, you know, beyond design basis type  
11 event. Okay.

12 For the balance of the plant a number of  
13 changes are being implemented in the steam path. In  
14 particular, both the high-pressure and low-pressure  
15 steam paths are being replaced by EPU and a modernized  
16 turbine control system is also being implemented to  
17 replace the existing obsolete system.

18 MEMBER ABDEL-KHALIK: I'm sorry. Back to  
19 the previous slide.

20 MR. HOFFMAN: Sure.

21 MEMBER ABDEL-KHALIK: The last point you  
22 made. This is the low low level in the steam  
23 generator?

24 MR. HOFFMAN: Yes. That is correct.

25 MEMBER ABDEL-KHALIK: Right. And would



1 this be the first trip signal that would trip you on  
2 a loss-of-feedwater event?

3 MR. HOFFMAN: Yes.

4 MEMBER ABDEL-KHALIK: It is?

5 MR. HOFFMAN: Yes.

6 MEMBER ABDEL-KHALIK: And is it the same  
7 first trip signal that would trip you on a steam line  
8 break?

9 MR. KABADI: This is Jay Kabadi, Florida  
10 Power & Light. For a steam line break typically we  
11 trip on low pressure.

12 MEMBER ABDEL-KHALIK: Low pressure on the  
13 primary side.

14 MR. KABADI: On the --

15 MEMBER ABDEL-KHALIK: Secondary side?

16 MR. KABADI: We have both the trips,  
17 primary side and secondary side, for the limiting  
18 events. It depends on the -- we analyze steam line  
19 break two different ways. One is we call pre-scam  
20 event and one is a post-scam event.

21 MEMBER ABDEL-KHALIK: But back to the loss  
22 of feedwater. Are you supposed to take credit for the  
23 very first trip signal, or are you assumed to -- are  
24 you required to assume that the second trip signal is  
25 what is going to trip you?

1 MR. KABADI: No, there is no requirement  
2 to skip that. We do take credit for the first trip  
3 for the loss of normal feed which is the low-level  
4 trip.

5 MEMBER ABDEL-KHALIK: Thank you.

6 MEMBER SKILLMAN: The third bullet from  
7 the bottom, the EQ radiation shielding.

8 MR. HOFFMAN: Yes.

9 MEMBER SKILLMAN: Is this unique for the  
10 power uprate, or is this a catchup for EQ?

11 MR. HOFFMAN: This is unique. The dose  
12 analyses performed or the actual radiological analyses  
13 performed for EPU for inside containment, we did bump  
14 up the amount of radiation for the containment  
15 atmosphere. And this particular modification involves  
16 the two dampers with our shield-building ventilation  
17 system. So it deals with the actual increase in the  
18 dose of the containment atmosphere.

19 And these components that we actually are  
20 shielding two dampers in that ventilation system were  
21 close to exceeding the EQ threshold pre-EPU, and with  
22 the EPU -- and the EPU dose assumptions that we made  
23 they bumped over the limit so we made the decision to  
24 shield them strictly for EPU.

25 MEMBER SKILLMAN: Thank you.

1                   MEMBER SCHULTZ: What drove the  
2                   modification in the spent fuel pool with respect to  
3                   the addition of neutron absorption to the racks, and  
4                   how extensive was that?

5                   MR. KABADI: Yes, that's the major change  
6                   in terms of criticality. We did the criticality  
7                   analysis for two reasons. One is we are slightly  
8                   increasing the enrichments of the fuel, not much, but  
9                   our current limit is 4.5 and we are changing it to 4.6  
10                  just to have more flexibility.

11                  And secondly, we are trying to meet our  
12                  new analysis, meet the new standards. Our old  
13                  analysis had -- some of the assumptions within the  
14                  current standards of the industry with the staff  
15                  issues raised plus even other concerns, new data  
16                  available, we had to make a lot of additional changes  
17                  to the analysis which goes in the non-conservative  
18                  directions compared to the old. So we had to put new  
19                  observers inside racks and those are the available  
20                  observers we are put in which is called Metamic.

21                  MEMBER SCHULTZ: Thank you.

22                  MR. HOFFMAN: Okay, in addition to the  
23                  steam path modifications that I discussed the main  
24                  feedwater pumps are also being replaced as part of the  
25                  EPU project. And as noted earlier the break

1 horsepower requirements for the new pumps are within  
2 the horsepower ratings of the existing motors. So the  
3 existing motors will be retained for EPU.

4 We've also made modifications to the main  
5 feedwater regulating valves and the valve actuators,  
6 and we've also replaced the number 5 high-pressure  
7 feedwater heater as a result of increases in the  
8 extraction steam pressure being realized at EPU.

9 MEMBER SKILLMAN: Quick question. You're  
10 changing the electrohydraulic control system. Is that  
11 a complete replacement of the front standard, or is  
12 that just a box that has a bunch of wires that's  
13 connected to the front standard?

14 MR. HOFFMAN: It is a complete  
15 replacement. We've gotten rid of the old mechanical  
16 overspeed trip devices on the front standard and we've  
17 upgraded to the new Westinghouse Ovation design.  
18 That's the system that's been approved for the AP1000  
19 units. It's also used at Byron and Braidwood and also  
20 several fossil applications. But it's state of the  
21 art, fault-tolerant, redundant, diverse, much more  
22 reliable and does provide us some benefits and  
23 probability space with respect to missile analysis.  
24 So I consider it a good modification for the power  
25 plant because it's getting rid of some obsolete

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 equipment that we've had trouble with over the years.

2 MEMBER SKILLMAN: Okay, thank you. Thank  
3 you.

4 CHAIR BANERJEE: What upgrades did you do  
5 on the main condenser?

6 MR. HOFFMAN: The main condenser  
7 modifications are really minimal. We did extensive  
8 analyses of the main condenser and they were more than  
9 adequate to meet the uprate conditions. We did  
10 extensive walkdowns with subject matter experts of the  
11 internals of the condenser as part of that evaluation.

12 The modifications for EPU are pretty  
13 straightforward. We're adding additional tube stakes  
14 for tube vibration and we've also made some  
15 improvements to the air ejection or air removal system  
16 that's been problematic over the years.

17 CHAIR BANERJEE: So it will be handling a  
18 higher heat load, clearly.

19 MR. HOFFMAN: Correct.

20 CHAIR BANERJEE: And what you found was  
21 the original condenser had sufficient --

22 MR. HOFFMAN: That's correct.

23 CHAIR BANERJEE: -- over-design for you to  
24 handle that.

25 MR. HOFFMAN: That's correct. Obviously

1 the delta T across the tube bundle is increased, but  
2 within our limits, environmental limits that we've  
3 maintained with the state.

4 CHAIR BANERJEE: Is there any shared  
5 services with Unit 2 on this?

6 MR. HOFFMAN: From a safety-related point  
7 of view, no. Although we do have a cross-tie between  
8 the Unit 1 and the Unit 2 condensate storage tanks  
9 that's there as a part of the original missile  
10 criteria differences between the units. So that's a  
11 normally isolated feature that was added as part of  
12 the license for Unit 2 so that Unit 2 could provide  
13 additional condensate storage tank inventory to Unit  
14 1. But beyond that there are no additional safety-  
15 related common systems. We do have cross-ties between  
16 the main steam systems for operational flexibility in  
17 starting up the units up. Dave or Todd maybe, you can  
18 mention some of the other shared systems we have.

19 MR. HORTON: A couple of other systems  
20 that we utilize between the two units. The condensate  
21 polisher system has the ability to be lined up to  
22 either unit to help clean up during startup. As Jack  
23 mentioned, the main steam systems have the ability to  
24 be cross-tied. For St. Lucie Unit 1 just recently we  
25 cross-tied steam with Unit 2 to be able to draw steam

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 into the secondary draw vacuum. Those two are the  
2 most primary systems that we utilize between the two.

3 CHAIR BANERJEE: And none of this was  
4 affected in the EPU.

5 MR. HOFFMAN: No.

6 CHAIR BANERJEE: You just left it as is.

7 MR. HOFFMAN: That's correct.

8 CHAIR BANERJEE: And there are no other  
9 shared systems, essentially these.

10 MR. HOFFMAN: That's correct.

11 CHAIR BANERJEE: Okay.

12 MEMBER ABDEL-KHALIK: You indicated that  
13 you intend to or have replaced the hydrogen coolers  
14 for the generators.

15 MR. HOFFMAN: They've been replaced  
16 actually on both units. We'll get to the electrical  
17 modifications shortly.

18 MEMBER ABDEL-KHALIK: Have you experienced  
19 any hydrogen leakage?

20 MR. HOFFMAN: No. Actually, for EPU we're  
21 implementing the modifications in phases, and for St.  
22 Lucie Unit 2 we made the main generator modifications  
23 during the last outage. Even though we're not at  
24 uprate conditions we just -- that was the --

25 MEMBER ABDEL-KHALIK: But historically

1 have you had any hydrogen leakage?

2 MR. HOFFMAN: No. Well, with the new  
3 hydrogen coolers, maybe Todd, you can explain how  
4 we've been experiencing hydrogen performance on Unit  
5 2 with the change-out.

6 MR. BROWN: This is Dave Brown with FPL.  
7 As Jack mentioned earlier we changed out the generator  
8 hydrogen coolers and exciter coolers on Unit 2 in SL-  
9 219. Performance up to this date has actually been  
10 improved over what we had had in the past and in the  
11 hydrogen there's been very low cubic feet per --  
12 that's the same modification that we just repeated  
13 several months ago for Unit 1. This obviously we're  
14 at 30 percent operating now and hydrogen leakage shows  
15 to be very low.

16 MEMBER ABDEL-KHALIK: But prior to the  
17 replacement had you experienced hydrogen leakage?

18 MR. BROWN: Over the history of Plant St.  
19 Lucie --

20 MEMBER ABDEL-KHALIK: Right.

21 MR. BROWN: -- at different times we had  
22 had problems with the seals that we had modified over  
23 a period of time to correct cases where we had  
24 exceeded the standard which is about 700 cubic foot  
25 per month. We had exceeded that at different times



1 and we had to do some --

2 MEMBER ABDEL-KHALIK: Per day.

3 MR. BROWN: I'm sorry, you're right. Per  
4 day, I'm sorry. And that was quite a ways back. We  
5 had made changes over a period of time, so at the  
6 present going into this we would not have a problem.

7 MEMBER ABDEL-KHALIK: Okay, thank you.

8 MEMBER SKILLMAN: Let me ask a question  
9 here. The idea of sharing polishers or startup steam  
10 between the units. What accidents are sensitive to  
11 that sharing?

12 MR. KABADI: This is Jay Kabadi. From a  
13 safety analysis point of view there is none. None of  
14 those depend on these -- that's mainly from the  
15 operational point of view. From the accident analysis  
16 in Chapter 15 there is no impact on that.

17 MEMBER SKILLMAN: Somehow I see a headline  
18 that says, "Inadvertent operation, Unit 2 is heating  
19 Unit 1 and guess what happened. Oh, gee whiz." I  
20 take it from your answer that your gut feel is that  
21 there is no threatening scenario.

22 MR. KABADI: If that initiates any other  
23 thing like -- and that will be covered through the  
24 design basis. If any of the change initiates some  
25 event that event, unless there is some event which is

1 not currently analyzed, but anything happens on the  
2 secondary side, extreme cases have been analyzed.  
3 Like this particular condition at least to my  
4 knowledge, I don't know what other event it could  
5 initiate. It's not in the current design basis,  
6 anything that can be initiated through that particular  
7 feature.

8 MEMBER SKILLMAN: Thank you.

9 CONSULTANT BONACA: You have made no  
10 changes to the auxiliary feedwater system so that  
11 means that you had excess capacity of the auxiliary  
12 feedwater pumps, or have you reduced the level of  
13 redundancies in the system?

14 MR. HOFFMAN: For EPU there were no  
15 changes to the auxiliary feedwater system or the flow  
16 requirements that we assume in safety analyses. What  
17 -- St. Lucie's auxiliary feedwater system consists of  
18 two 100 percent capacity motor-driven pumps, and what  
19 we consider a greater than 100 percent capacity steam-  
20 driven pump. The aux feedwater systems are not shared  
21 between the units. And classic Chapter 15 safety  
22 analyses would take out a single pump as a result of  
23 a postulated accident and the two remaining pumps are  
24 obviously more than capable of removing decay heat at  
25 EPU levels.

1 Now, there is an additional event that we  
2 looked at as part of the EPU, the feed line break,  
3 that does pull into play an event where we have to  
4 rely on one auxiliary feedwater pump for decay heat  
5 removal and we've performed that analysis as part of  
6 the EPU and get acceptable results.

7 CONSULTANT BONACA: Your feeling was in  
8 generator, yes. So, when you talk about in the text  
9 full capacity, that means 100 percent ability to  
10 remove decay heat.

11 MR. HOFFMAN: That is correct.

12 CONSULTANT BONACA: With one pump.

13 MR. HOFFMAN: That's correct.

14 CONSULTANT BONACA: Thank you.

15 MEMBER SKILLMAN: If Dr. Bonaca had asked  
16 system change would you have added to your answer?

17 MR. HOFFMAN: For the auxiliary feedwater  
18 system?

19 MEMBER SKILLMAN: Yes.

20 MR. HOFFMAN: The only change to the  
21 auxiliary feedwater system is the tech spec change for  
22 the inventory requirements of the condensate storage  
23 tank which is typical for an uprate. No physical  
24 modifications.

25 MEMBER SKILLMAN: Thank you.

1                   MR. HOFFMAN: Regarding the heater drain  
2 system, the heater drain pump internals are being  
3 replaced as part of the EPU project. And as mentioned  
4 earlier --

5                   MEMBER ABDEL-KHALIK: Can I ask a question  
6 about aux feed?

7                   MR. HOFFMAN: Sure.

8                   MEMBER ABDEL-KHALIK: Is the ability to  
9 handle a feed line break at the uprate conditions with  
10 one aux feedwater pump, is that dependent on the  
11 change in the setpoint for the low-low steam generator  
12 level on which the aux feedwater pumps are started?

13                  MR. KABADI: This is Jay Kabadi from FPL.  
14 No, we did not have to take credit for that although  
15 that's additional margin we have. The way we ran the  
16 analysis, if we applied harsh environment to the  
17 current setpoint and we took it all the way to almost  
18 1 percent level in the generators. So we did not  
19 directly take credit for that new low flow -- low  
20 steam generator level trip setpoint in that analysis.  
21 But we did identify that there is additional margin  
22 now since we are changing the trip setpoint to the  
23 higher level.

24                  MEMBER ABDEL-KHALIK: Okay.

25                  MR. HOFFMAN: Again, as I mentioned, the

1 heater drain pump internals are being replaced but the  
2 motors are retained for those pumps, similar to the  
3 feedwater pumps. And we've also made selected heater  
4 drain valve and heater drain valve control changes as  
5 part of EPU, both because they were required for EPU  
6 and also to address some what I'll call legacy issues  
7 with some of the existing heater drain control valves.

8 One modification I'd like to point out is  
9 that the project is also resolving a longstanding low  
10 margin issue for St. Lucie Unit 1. The existing  
11 turbine cooling water heat exchangers have marginal  
12 heat removal capability at the current plant power  
13 level, and during summer months when the ultimate heat  
14 sink temperature which is the ocean water is elevated.

15 And to resolve this margin issue the EPU  
16 project is replacing these heat exchangers with heat  
17 exchangers having approximately 50 percent more heat  
18 transfer capability. We've also made some hydraulic  
19 changes to the intake cooling water system above and  
20 beyond the heat exchanger change-out to deliver more  
21 intake cooling water to those heat exchangers. And as  
22 part of the modification also we've made some material  
23 changes that are going to improve the long-term  
24 reliability of those components.

25 MEMBER SKILLMAN: You haven't identified

1 any ventilation systems in this. Is there a reason  
2 for that?

3 MR. HOFFMAN: The only ventilation system  
4 change that we made for the uprate is the change to  
5 the containment mini-purge system where we changed  
6 that system from a manual system to a remote automatic  
7 isolation system to give us the capability to purge  
8 the containment online. And those valves of course do  
9 receive containment isolation signals now. And it  
10 provides additional flexibility. It's very similar to  
11 the design we have on St. Lucie Unit 2 and does  
12 provide operations with a better means to control  
13 containment pressure.

14 MEMBER SKILLMAN: Does the uprate impact  
15 or negatively affect your ultimate heat sink  
16 calculations and temperature?

17 MR. HOFFMAN: No.

18 MEMBER SKILLMAN: No?

19 MR. HOFFMAN: No. We still use a 95  
20 degree ocean water temperature as our ultimate heat  
21 sink design temperature. History shows that that  
22 number gets up to about 88, maybe even 89 degrees,  
23 under the most extreme summer conditions. So there's  
24 margin.

25 MEMBER SKILLMAN: Thank you.

1 MR. HOFFMAN: Okay. Next slide. On the  
2 electrical side as we mentioned earlier the main  
3 generator stator is being rewound and the rotor is  
4 being replaced. Also, the main generator hydrogen  
5 pressure is being increased for the EPU to allow the  
6 rating to be increased to what we call the limiting  
7 component rating of 1,200 MVA for the uprate.

8 There are a number of additional  
9 modifications that we made to the main generator and  
10 as we mentioned, all of these were implemented in the  
11 previous Unit 2 outage. And we've had excellent  
12 experience with the current cycle with those  
13 modifications in place.

14 We also -- as part of the grid stability  
15 studies it was recommended that we install a power  
16 system stabilizer to our main generator for both Unit  
17 1 and Unit 2, and those modifications are complete for  
18 both units. That does improve the reliability of the  
19 performance of the grid.

20 I'd also like to point out another low-  
21 margin issue that has been problematic over the years  
22 that has been resolved as part of the EPU project. It  
23 has to do with our voltage margin at our 480 volt bus  
24 level. Currently we have limited margin between the  
25 degraded voltage relay setpoint and the calculated bus

1 voltage during the most limiting electrical loading  
2 event. And for EPU we've made a number of additional  
3 electrical system modifications to increase that  
4 voltage margin.

5 MEMBER SKILLMAN: What have you done?

6 MR. HOFFMAN: What have we done? For --  
7 this is the -- the limiting event is the power systems  
8 branch, the PSB1 scenario, where the switchyard or the  
9 grid is at the minimum voltage level and you have an  
10 event such as a loss-of-coolant accident without loss  
11 of offsite power and you challenge your degraded  
12 voltage relays which for us are at the 480 volt level.  
13 And we had about 2 volts of margin pre EPU for the  
14 reset of those relays, and we've made a number of  
15 modifications to increase that margin up to about 22  
16 volts.

17 We've replaced the current limiting  
18 reactors in that electrical string to reduce the  
19 impedance. We've also added similar to St. Lucie Unit  
20 2 some trips on safety injection on some of our non-  
21 essential switchgear. It makes the two units similar,  
22 provides us additional margin there. We also trip the  
23 main feedwater pumps and the heater drain pumps. They  
24 would be isolated anyway because main feedwater  
25 isolation comes into play during the accident. So

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701



1 basically what we've done is added some additional  
2 SIAS trip, safety injection trips to house loads to  
3 increase that margin and provide us, you know,  
4 substantial margin to ensure we stay on the preferred  
5 power source which is offsite power. And not swap to  
6 the diesels during that limiting event.

7 MEMBER SKILLMAN: Thank you.

8 MR. HOFFMAN: Okay. Unless there are any  
9 other questions for me I'd like to turn the  
10 presentation over to Rudy Gil who will discuss the EPU  
11 evaluations performed for the St. Lucie 1 steam  
12 generators.

13 MR. GIL: Good morning. My name is Rudy  
14 Gil. I am the programs engineer and manager for FPL.  
15 As Jack indicated, I'll be presenting a summary of the  
16 steam generator analysis associated with the power  
17 uprate for St. Lucie Unit 1.

18 The information selected for this  
19 presentation is based really on areas of interest  
20 pointed out by ACRS committee during our vast  
21 experience with Point Beach and Turkey Point power  
22 uprates.

23 I would like at this point to try to  
24 address the question relative to St. Lucie Unit 2. I  
25 guess in more simple terms they are different

1 manufacturers so we have a B&W Canada design for St.  
2 Lucie Unit 1, an AREVA design for St. Lucie Unit 2.  
3 Obviously significant wear indications that we've  
4 experienced on St. Lucie Unit 2. We have completed a  
5 very extensive root cause evaluation in order to  
6 understand the consequences.

7 And without getting into a lot of details  
8 on Unit 2 specifically, it really comes down to  
9 manufacturing issues. So concerns during  
10 manufacturing process that affected the very important  
11 gap distribution between the tubes and the tube  
12 supports. So having that knowledge, obviously we can  
13 look at Unit 1 to ensure that we don't have that same  
14 concern.

15 I'll speak to performance on Unit 1 a  
16 little more, but obviously that unit has been in  
17 operation for over a decade now with very good  
18 performance.

19 MEMBER SHACK: And this is a stainless  
20 steel egg crate tube support plates?

21 MR. GIL: Yes, it is.

22 MEMBER SHACK: And all the supports, the  
23 anti-vibration stuff, everything is stainless steel.  
24 There's no carbon steel anywhere?

25 MR. GIL: That is correct. Yes and of

1 course this is Alloy 690. So it's obviously all the  
2 latest lessons learned from the industry. We're still  
3 trying to get the wear right.

4 MEMBER REMPE: On Unit 2 how did you  
5 resolve it if it was manufacturing difficulty? You're  
6 still running Unit 2. Apparently you've lowered the  
7 flow.

8 MR. GIL: Yes. The -- we have already  
9 conducted two inspections on Unit 2 and based on the  
10 root cause that we found the -- so based on the root  
11 cause and really operating experience in the industry  
12 since the beginning associated with wear our  
13 expectation is continued attenuation of that wear.  
14 And we saw significant reductions from our first  
15 inspection to our second. And of course because of  
16 the -- I mean, when we do our operational assessments  
17 and we show significant margin with respect to tube  
18 integrity over the cycle.

19 In addition to that we actually, even  
20 beyond what the probabilistic analysis tells us we  
21 actually plug more conservatively in that. Especially  
22 during the first cycle until we were able to complete  
23 our root cause evaluation. So, the -- really our main  
24 plan is that, as you know, for the newer designs we  
25 could -- if everything goes well we could do, skip

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 cycles. We are not obviously taking advantage of that  
2 for St. Lucie Unit 2. You know, and we'll continue to  
3 inspect until we're confident that this mechanism has  
4 attenuated to a point where we are comfortable.

5 MEMBER SHACK: Did you ever get enough  
6 wear that you couldn't pass your pressure test at the  
7 end of a --

8 MR. GIL: No. We have not had anywhere  
9 near integrity concern. On Unit 2 the highest wear  
10 was right at the 40 percent level. And of course  
11 that's -- really we plugged that because that's your  
12 tech spec limit, but it's not because there was  
13 anywhere near -- we have criteria that would trigger  
14 us to do an in situ pressure test and we were nowhere  
15 near that. Any other questions relative to that  
16 comparison?

17 MEMBER REMPE: No. Maybe later when we're  
18 talking Unit 2.

19 (Laughter)

20 MR. GIL: I'll have a lot more for you at  
21 that time.

22 CHAIR BANERJEE: Since we are not that  
23 familiar with the B&W steam generator, could you tell  
24 us a little bit about how it's built and you know,  
25 what -- is it a square pitch, a triangular pitch, how

1       those tubes are supported? Just give us a little sort  
2       of overview of the design.

3               MR. GIL: I do have Steve Fluit here from  
4       B&W who was involved in that design. It is a tri-  
5       pitch type design.

6               CHAIR BANERJEE: Is that a triangular?

7               MR. GIL: Triangular, with a fan bar  
8       design in order to provide the support for the --

9               CHAIR BANERJEE: If this is proprietary  
10      information we can do it under closed session. But I  
11      don't have a clear picture of what this -- is it like  
12      a CANDU steam generator maybe?

13              MR. GIL: Steve, can you provide a little  
14      more information?

15              MR. FLUIT: Yes. Steve Fluit from Babcock  
16      & Wilcox Canada. So the tube support structure, if  
17      you're familiar with the CANDU steam generators --

18              CHAIR BANERJEE: Is it both plates?

19              MR. FLUIT: -- Darlington. No, it's more  
20      similar to the latest newer CANDU steam generators  
21      such as Darlington. The tube supports in the straight  
22      leg region of the tubes are lattice grid type supports  
23      so it's kind of similar to an egg crate design  
24      arrangement of flat bars. And then up in the U-bend  
25      we have what are called fan bar assemblies. So again,

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1       there's flat bar strips, there's fan bar/flat bar  
2       strips, and then there's a more or less horizontal  
3       collector bar that the fan bars are welded to.

4               And when the steam generator is tubed it's  
5       tubed with the tube ends in a horizontal plane. And  
6       the bundles built up by inserting the tubes in one  
7       plane and then the fan bars are laid on top, and then  
8       the next plane of tubes is laid in. So as a result of  
9       that manufacturing process the positioning of the fan  
10      bars, the U-bend supports, is assured. And then the  
11      fan bars are supported by an external structure that  
12      sits outside the U-bend and ties all the ends of the  
13      various layers of fan bars together with an external  
14      skeletal arrangement.

15             CHAIR BANERJEE: Do you have a sketch you  
16      could show us in a closed session or something?

17             MR. FLUIT: Yes. I can get one.

18             CHAIR BANERJEE: Yes, you can get one.  
19      That's great. And the size, are these steam  
20      generators let's say about the size you built before  
21      or are they bigger?

22             MR. FLUIT: Well, we've built several of  
23      the CE replacement steam generators, so there's  
24      Millstone, St. Lucie and Calvert Cliffs. So, those  
25      designs are all similar and they are the largest in

1 diameter of all the steam generators that we've built.

2 CHAIR BANERJEE: And do you have velocity  
3 conditions which, you know, after the uprate? Have  
4 you had any of these steam generators exposed to  
5 similar velocity conditions in the U-bend regions?

6 MR. FLUIT: I guess we'll be getting to  
7 that in a minute, but in terms of the CE 67  
8 replacement steam generators with the power uprate  
9 then St. Lucie Unit 1 will be operating with a higher  
10 velocity, slightly higher velocity than the other  
11 plants which have not been in operation.

12 CHAIR BANERJEE: So, you're pushing the  
13 experience band with this if I understand it?

14 MR. FLUIT: It's -- yes. It's a modest  
15 increase I guess of --

16 MEMBER RAY: Can you go to the next slide  
17 as long as we're talking about modest increases?  
18 Thank you. Look at the top right box there, Sanjoy.

19 CHAIR BANERJEE: Okay.

20 MEMBER RAY: I mean, he's right. The next  
21 slide calls it a slightly higher, but it's -- I think  
22 the question is to what extent is the experience being  
23 extended. And I think it's shown here. Because I  
24 would surmise that may be as high as you've -- well,  
25 I'll ask the question. Have you seen anything as high

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 as that in anything that you've been responsible for?

2 MR. FLUIT: Rho v squared on itself is one  
3 parameter, but you also have to look at the number of  
4 supports in the support spacing.

5 MEMBER RAY: That's right. I gather your  
6 answer's no.

7 MR. FLUIT: I'd have to look and see the  
8 numbers.

9 MEMBER RAY: Okay.

10 CHAIR BANERJEE: I guess there are two  
11 aspects to this. One is of course the rho v squared,  
12 but the other as you say is related to geometric  
13 parameters, supports and sizes and things like that.  
14 And does Darlington or any of these other steam  
15 generators have velocities at rho v squared in this  
16 range?

17 MR. FLUIT: I think the better parameter  
18 to look at is the results of the flow-induced  
19 vibration analysis. So, if you look at the fluid-  
20 elastic instability ratio or the random turbulence  
21 amplitude response because that takes everything into  
22 count. That looks at your velocities, your densities  
23 and your support spans and the flexibility of the  
24 tubes and everything. And in that regard the operated  
25 St. Lucie values are not anything different than what

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701



1 we typically see for other analyses of steam  
2 generators.

3 MEMBER RAY: The real question, I'm sure  
4 it's occurred to you as well, is are we going beyond  
5 our ability to make that calculation accurately that  
6 you're just now referring to.

7 MR. FLUIT: I would say no. I mean, the  
8 parameters that we're operating in are not  
9 substantially different from the typical industry  
10 parameters.

11 MEMBER RAY: Well, that's what we're  
12 trying to look at in this table here, for example.

13 MEMBER SKILLMAN: Isn't it accurate to  
14 communicate that your operating year now, the real  
15 change is the density as a result of increasing T-hot.  
16 But if you're still, if you're running 200,000 gallons  
17 per minute per loop then your generators are already  
18 seeing this mass flow rate because you're changing  
19 motors but not rotating elements. So you're getting  
20 the same mass flow rate through these generators today  
21 that you will get when you are approved for a power  
22 uprate. The real difference is you're changing your  
23 T-hot density. It's decreased. You're almost there.

24 So, wouldn't it be more accurate to  
25 communicate we're doing this right now and have been

1 doing it for some number of years because we didn't  
2 change the rotating elements in the reactor coolant  
3 pumps. Isn't that accurate?

4 MR. KABADI: That is correct. From the  
5 primary side flow the only change would be as you  
6 mentioned in the density. The flow --

7 MEMBER RAY: I'm not sure how that affects  
8 vibration though, Dick.

9 MR. GIL: Yes, this is really -- obviously  
10 the issue -- the main driver for the concern with  
11 vibration would be on the secondary side. And that's  
12 what these numbers that we've been discussing --

13 CHAIR BANERJEE: And perhaps in the U-bend  
14 reason.

15 MEMBER RAY: Yes, for sure.

16 CHAIR BANERJEE: The concern that we have.

17 MEMBER RAY: Well, your prior slide, if  
18 you go back to that one, I think shows your results  
19 are as you characterized them within the range that  
20 you consider acceptance criteria. I think the only  
21 point of the discussion here now is whether it's  
22 outside the range of experience that the calculation  
23 is able to confidently make. And that's why I was  
24 asking the questions that I did. Because I think that  
25 this  $\rho v^2$ , you know, you can call it slight

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 if you want, but it could take one beyond your range  
2 of experience, conceivably anyway.

3 MR. FLUIT: If I could just clarify the  
4 point I made before. These values here are definitely  
5 within the range of our experience.

6 MEMBER RAY: Well of course, but these are  
7 calculated values, right?

8 MR. FLUIT: Right.

9 MEMBER RAY: Okay.

10 MR. FLUIT: So is rho v squared.

11 MEMBER RAY: It is, but I have a lot more  
12 confidence in the rho v squared calculation than I do  
13 this calculation which is another stage of uncertainty  
14 involved. Nobody's implying that it's not correct,  
15 I'm just saying is there experience for calculating  
16 these results given that rho v squared number that you  
17 have there and the others that go with it. That's all  
18 that's being asked about.

19 CHAIR BANERJEE: So just to put something  
20 in context. In comparison to the San Onofre steam  
21 generators, are these about the same size or are they  
22 smaller?

23 MR. FLUIT: I believe the San Onofre steam  
24 generators are larger.

25 CHAIR BANERJEE: Larger, okay.

1 MR. FLUIT: I'm not personally that  
2 familiar with the San Onofre steam generator design.

3 MEMBER RAY: Rudy, in the winter, from 600  
4 to 690 in the replacements, what happened to the --  
5 you had to increase the surface area presumably.

6 MR. GIL: Yes.

7 MEMBER RAY: How was that accomplished?  
8 Longer tubes, more tubes, closer spacing? How did it  
9 get --

10 MR. GIL: I understand that was more  
11 tubes, but Steve, do you have the details on that?

12 MR. FLUIT: Yes. I believe the tube-free  
13 lane was made a bit smaller. So there were some extra  
14 tubes added there. And I believe the tube --

15 MEMBER RAY: Did they remove their support  
16 post or is there still a support post?

17 MR. FLUIT: St. Lucie still has the state  
18 cylinder, yes.

19 MEMBER RAY: State cylinder.

20 MR. GIL: One of the other things I'd like  
21 to add, obviously we have confidence in the analysis  
22 that's been performed and the comparisons to the  
23 industry. However, we will be performing a steam  
24 generator inspection at the end of the cycle. In  
25 fact, in this case it will not be a full cycle of

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 operation under extended power uprate conditions. So  
2 of course, it'll be sufficiently long enough to let us  
3 know whether there's any abnormalities.

4 CHAIR BANERJEE: Can you just go over your  
5 inspection schedule? Perhaps that would be useful to  
6 know.

7 MEMBER SCHULTZ: Here also, Rudy, what is  
8 the inspection plan? What is being done specially to  
9 look at the generator after the first partial uprate  
10 cycle?

11 MR. GIL: Okay. So the history on the  
12 inspection, to start with that question. As required  
13 at the time we did inspect the first two cycles after  
14 the steam generators were replaced. And then after  
15 that we went to a skip cycle where we went three  
16 cycles in between inspections. And that was of course  
17 once we were comfortable with the performance of the  
18 steam generators.

19 And even with that what we've been doing  
20 because, as you saw, there was some slight wear that  
21 we saw early on which is not atypical necessarily for  
22 steam generators. But we actually plugged in very  
23 conservative values. We didn't leave anything in  
24 service above 20 percent just to make sure.

25 And then during the last inspection which

1 was in 2008 there were no issues. All the early wear  
2 issues that we saw that had led to the plugging that  
3 we had done had all attenuated to very acceptable  
4 levels. As I said, the next inspection will be right  
5 after the first cycle of extended power uprate  
6 operation.

7 CHAIR BANERJEE: It will be what period of  
8 time?

9 MR. GIL: The last inspection was in 2008.

10 CHAIR BANERJEE: When will the next one  
11 be?

12 MR. GIL: That'll be fall of 2013.

13 CHAIR BANERJEE: That'll be about a year  
14 after you operate under uprated conditions. Roughly.

15 MR. GIL: I don't know exactly what our --  
16 based on -- probably we're going to get probably  
17 sufficient time to be able to assess that condition  
18 during the inspection. But obviously shorter than a  
19 full cycle.

20 To answer the second question, what we do  
21 especially since our practice has been to go to skip  
22 cycles, we do 100 percent bobbin inspection. And as  
23 you know, for wear type indications bobbin is the  
24 qualified method. Of course, so we look very careful  
25 at all of that data, but we do 100 percent bobbin

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 inspections. If there's anything out of the ordinary  
2 we see then we proceed to a rotating type inspection.  
3 But again, the bobbin is a very good accurate method  
4 for this type of indication.

5 MEMBER SKILLMAN: Would it be your  
6 intention to install some not safety grade, but just  
7 some commercial grade listening equipment?

8 MR. GIL: Well, from a -- I mean from --  
9 we do have loose part monitoring that is in place.

10 MEMBER RAY: It's a pretty noisy  
11 environment.

12 MR. GIL: That's for other conditions.  
13 But we have not had -- as far as from an inspections  
14 standpoint these tubes are very good, very low noise  
15 and so we do get very good inspections.

16 MEMBER RAY: Well, if tube-to-tube contact  
17 is the mechanism it's basically nothing until it  
18 happens and then it can be at a high rate. So, the  
19 precaution of doing a thorough inspection after the  
20 first cycle is appropriate.

21 MR. GIL: Yes, and in fact one of the  
22 things that we do is we use frequencies with the  
23 analysis techniques in order to ensure that if there  
24 is any tube-to-tube contact that we are able to  
25 address that. With these larger steam generators,

1 proximity is always a concern in the outer areas. So  
2 from the beginning we've always been looking for that  
3 and have the right frequencies and techniques in order  
4 to look for that. And obviously, since the SONGS  
5 event that's something we're, you know, further taking  
6 a look at.

7 MEMBER ABDEL-KHALIK: Your steam flow  
8 rate, your current steam flow rate is 11.8 million  
9 pounds per hour. And at the EPU conditions the steam  
10 flow rate is 13.42 million pounds per hour, which is  
11 a 14 percent increase. Your steam conditions haven't  
12 change. The steam pressure hasn't changed, your  
13 moisture carryover hasn't changed, your recirculation  
14 ratio probably hasn't changed. So why doesn't the  
15 volumetric flow rate scale by the same ratio?

16 MR. GIL: Steve, will you?

17 MR. FLUIT: Yes, I can answer that. The  
18 circulation ratio does change in the steam generator.  
19 As a result of having more steam flow going through  
20 the steam generator that increases the pressure drop  
21 through the lattice grids and the support plates which  
22 tends to have a reducing effect on the circulation  
23 ratio. So the circulation ratio decreases from 4.3 at  
24 the current power conditions down to 3.89 for EPU  
25 conditions. So that offsets the impact of the



1 increased steam flow.

2 MEMBER ABDEL-KHALIK: Okay, thank you.

3 MEMBER SCHULTZ: We heard that the fluid-  
4 elastic instability velocity ratio is something that  
5 you want to pay attention to with regard to the tube  
6 performance. And we have the result here that meets  
7 the acceptance criteria. But how has that changed?

8 MR. GIL: The previous value was 0.69 so  
9 the increase was approximately 0.05.

10 MEMBER SCHULTZ: Thank you.

11 MR. GIL: I think I've covered some of the  
12 items that were in the presentation.

13 CHAIR BANERJEE: So how does -- does B&W  
14 have its own proprietary sort of database and  
15 evaluation methodology that is used to evaluate the  
16 behavior of these increased flow conditions?

17 MR. FLUIT: Yes. So the methodology that  
18 we use is based on standard approaches that are  
19 published in the industry. We look at fluid-elastic  
20 instability, random turbulence excitation and vortex  
21 shedding.

22 The code that we use to actually crunch  
23 the numbers is a B&W proprietary code, but the  
24 methodology and the inputs that go into the code, for  
25 example, with respect to calculating damping and

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 forcing functions are based on information that's  
2 publicly available in the literature.

3 And the velocity and density profiles are  
4 based on our 3D thermohydraulic calculations using the  
5 ATHOS program.

6 CHAIR BANERJEE: So you use ATHOS as a  
7 basis for that.

8 MR. FLUIT: Yes, we do.

9 CHAIR BANERJEE: And is there any change  
10 in the version of ATHOS, or is it sort of the standard  
11 version?

12 MR. FLUIT: B&W has a version of ATHOS  
13 that we've made a few changes to. The version that  
14 we're using for the EPU analysis is the same as the  
15 version that was used for the original St. Lucie steam  
16 generator analysis. And the modifications that we've  
17 made to the ATHOS program have gone through the, you  
18 know, the QA process and meet all the QA requirements  
19 for this type of analysis.

20 CHAIR BANERJEE: And the various criteria  
21 that you use, the literature version that ATHOS does  
22 primarily just the thermohydraulics calculations. You  
23 use ATHOS just for getting the velocity and the point  
24 distribution.

25 MR. FLUIT: Yes, that's correct.

1 CHAIR BANERJEE: And -- okay. Thank you.  
2 Let's keep on. But we will want to see a diagram of  
3 the steam generator.

4 MR. GIL: Okay. So we'll take an action  
5 to get a diagram for you. We can share that with you  
6 during the closed --

7 CHAIR BANERJEE: Right. Because it's sort  
8 of the first time we've seen one of these.

9 MR. GIL: Sure. Okay. As we've been  
10 discussing, the analysis performed for the steam  
11 generators has demonstrated acceptable tube wear at  
12 the proposed uprated conditions.

13 As shown on this table, the key acceptance  
14 criteria are satisfied with good margin. These  
15 criteria as discussed include the elastic -- fluid-  
16 elastic instability, vortex shedding and the -- of  
17 course the predicted end of life wear.

18 The analysis shows that the wear in the U-  
19 bend area increases only slightly so the results show  
20 an initially predicted 12.7 percent wear level. And  
21 that increases to 12.9 percent level.

22 Actually, overall the area with the  
23 highest predicted wear is the tube bundle entrance  
24 area, and this area really has not been affected. In  
25 fact, if anything it goes down by a couple of percent

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 based on some of the discussions on the flow. Any  
2 other questions on this slide? Okay. Chris, next  
3 slide.

4 Okay, we've already touched on this  
5 slightly, but in addition to performing the required  
6 analysis we compared the various parameters under  
7 uprated conditions to those of other installed steam  
8 generators. As we discussed, we wanted to compare to  
9 obviously our current conditions and performance. And  
10 as Steve previously mentioned we compared to other B&W  
11 installed generators that have had substantial  
12 runtime. And those were the Millstone Unit 2 and both  
13 of the Calvert Cliffs steam generators.

14 So, in conclusion, the revised parameters  
15 that are affected by uprate -- as expected, they are  
16 affected by the increased levels but remain within  
17 what we consider to be comparable to industry  
18 experience. And as I mentioned before, you know, we  
19 will be providing verification of that when we do our  
20 inspection which is scheduled right at the end of the  
21 first cycle.

22 The St. Lucie steam generators have  
23 performed very well. Although rho v squared as  
24 discussed is slightly higher it is comparable with  
25 current experience and we're showing that the increase

1 in the bundle wear rates only increase slightly and  
2 are well below the technical specification criteria of  
3 40 percent which is a conservative number with respect  
4 to the total integrity of the tubes.

5 The industry has seen many years of  
6 operating experience with no indication of tube  
7 vibration problems with steam generators comparable to  
8 the models installed in St. Lucie Unit 1. Periodic  
9 steam generator tube inspections at St. Lucie Unit 1  
10 have provided no indication of unusual wear. The  
11 steam generators performed very well with only 14  
12 tubes plugged in steam generator 1A and one tube plug  
13 in 1B. The 1B wear was a result of a loose part.  
14 That part was removed during the outage when it was  
15 identified.

16 No tubes have been plugged since the  
17 inspection performed in 2004. And as I mentioned  
18 earlier, we have really applied a very conservative  
19 approach to plugging because of the -- our inspection  
20 process.

21 Although not anticipated by analysis,  
22 ongoing steam generator tube inspections will provide  
23 early indication of any problems. Steam generator  
24 inspections planned for the first refueling outage  
25 after operation under EPU conditions -- and as I

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 mentioned, in this case it'll actually be a shortened  
2 cycle based on when we are implementing the actual  
3 uprate conditions.

4 That concludes my presentation pending any  
5 additional questions.

6 CHAIR BANERJEE: Okay. So, if we don't  
7 have -- if we have questions of course this is the  
8 time to ask them. If not, what I propose is that we  
9 take a 15-minute break. This is a natural time to do  
10 that. We are slightly ahead of schedule, but I think  
11 you know, with all the uncertainties facing us things  
12 may change as we go on. So, let's reconvene at 10:15,  
13 okay? So we'll take a break. Thanks.

14 (Whereupon, the foregoing matter went off  
15 the record at 10:00 a.m. and went back on the record  
16 at 10:15 a.m.)

17 CHAIR BANERJEE: We are back in session.  
18 Jay, I guess you're going to lead this.

19 MR. KABADI: My name is Jay Kabadi. I'm  
20 manager of Nuclear Fuel Engineering for St. Lucie. In  
21 the next few slides I will go over some of the  
22 implications of EPU on fuel design, core design, and  
23 also provide some results of EPU safety analysis.

24 For EPU, we did not implement any fuel  
25 design change. We will continue to use AREVA HTP 14

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 by 14 fuel. HTP is their high thermal performance  
2 fuel which we have been using for the last about --  
3 more than 10-12 years.

4 MEMBER ARMIJO: Just background. What has  
5 the fuel performance experience been at St. Lucie 1  
6 with this fuel?

7 MR. KABADI: St. Lucie in the last few  
8 years has been performing extremely well. We had some  
9 unrelated to actual core conditions but grit-rod type  
10 frettings before we had HTP fuel. Since HTP fuel has  
11 been introduced we have an excellent performance. No  
12 indication of any great -- fretting type issues. At  
13 the same time we do inspections every cycle at the end  
14 to see how the fuel behaves in terms of crud and we  
15 don't see anything, any type of issues.

16 MEMBER ARMIJO: Okay. And no other  
17 mechanisms that have been affecting your fuel  
18 reliability?

19 MR. KABADI: That is correct. We have  
20 been continuously improving our chemistry in order to  
21 do that, for all of our fleet, and we had excellent  
22 performance at St. Lucie Unit 1.

23 MEMBER ARMIJO: Thank you.

24 MEMBER SHACK: Do you do anything unusual  
25 with your chemistry?

1 MR. KABADI: We try to follow new  
2 guidelines coming from EPRI for example.

3 MEMBER SHACK: But you don't add zinc or  
4 anything?

5 MR. KABADI: Yes. We do a constant pH  
6 program in the last couple of cycles and tried to get  
7 to 7.2. And we introduced zinc injection I think  
8 about two cycled ago for St. Lucie 1.

9 MEMBER SHACK: Is that now fairly standard  
10 PWR water chemistry?

11 MR. KABADI: Yes. I think right now in  
12 the PWR people have been moving from the modified  
13 lithium or pH program to a constant pH program.  
14 Sometimes we get limited at the beginning of cycle  
15 based on the boron but we are trying to achieve that  
16 7.2 and run it constantly through the fuel  
17 performance.

18 MEMBER ABDEL-KHALIK: Do you  
19 ultrasonically clean the bundles after each cycle?

20 MR. KABADI: Not at St. Lucie. That is  
21 correct.

22 MEMBER ABDEL-KHALIK: You don't do any  
23 cleanup of the bundles at all?

24 MR. KABADI: That is correct.

25 MEMBER ABDEL-KHALIK: You don't have any



1 crud issues?

2 MR. KABADI: That is correct. For St.  
3 Lucie we didn't have any crud issues. But we keep on  
4 tracking every cycle just to see how the fuel  
5 performs.

6 Although not required for EPU we have  
7 addressed in the EPU analysis two guide tube designs.  
8 One is the standard guide tube design which we  
9 currently use and the other is a MONOBLOC design with  
10 some minor changes, and that's mainly in the dashboard  
11 region. The thickness wall is likely greater to  
12 provide more sturdiness. It's pretty much  
13 insignificant from any analysis standpoint.

14 Assembly and the rod burnup limits remain  
15 unchanged. Our current rod peak burnup limit is  
16 62,000 gigawatt-days per MTU and we'll maintain that  
17 same for EPU.

18 MEMBER SCHULTZ: What are you currently  
19 achieving in your designs with regard to rod and  
20 assembly burnups?

21 MR. KABADI: For our rod burnup limit is  
22 62 and we tried to stay around 60. And same thing, we  
23 will continue for EPU.

24 MEMBER SCHULTZ: Thank you.

25 MR. KABADI: The core design for EPU we

1 are expecting to be similar to what our current core  
2 designs are. And to make sure that our safety  
3 analysis bounds all the EPU feature cycles we  
4 developed representative core designs right from the  
5 equilibrium -- for the transition cycle to the  
6 equilibrium cycle to get inputs to fit into the safety  
7 analysis and then just adjust them slightly to cover  
8 cycle-by-cycle variations.

9 From core design point of view, the limits  
10 we are changing slightly to offset some of the EPU  
11 impacts on the safety analysis. The main ones in the  
12 peaking factor area are the total integrated radial  
13 peaking factor F-r. In the CE terminology which is up  
14 to date what Westinghouse uses. That is being reduced  
15 from 1.7 to 1.65. And the peak linear heat rate we  
16 are reducing from 15 kilowatt to 14.7, and that's  
17 mainly dictated by small break LOCA.

18 MEMBER SCHULTZ: And again, with regard to  
19 your current operation have you been pushing those  
20 limits to the 1.7 and the 15 kilowatt per foot?

21 MR. KABADI: No. We have to design --

22 MEMBER SCHULTZ: Design --

23 MR. KABADI: Yes, we designed about 4 to  
24 6 percent below that limit typically. And we'll  
25 follow, now we are reducing that and we'll design

1 about 4 to 6 percent below those limits.

2 MEMBER SCHULTZ: So you're correspondingly  
3 reducing the limits. You really haven't operated to  
4 those limits.

5 MR. KABADI: That is correct. We --

6 MEMBER SCHULTZ: -- cycle design.

7 MR. KABADI: That's correct.

8 MEMBER SCHULTZ: You may be approaching  
9 the new limits more closely with the uprated design.

10 MR. KABADI: But we still -- the design,  
11 since our limit is 1.65 we'll design something like  
12 1.57, whatever the 6 percent, between 4 and 6, that's  
13 what our target is. In fact we maintain at least 4  
14 percent but as much as 6 percent margin to these new  
15 limits, so it will be reduced corresponding to 1.65.

16 MEMBER SCHULTZ: Thank you.

17 MEMBER ARMIJO: So, with the margins you  
18 use of your own margins what is your peak linear heat  
19 generation rate actual? What is your expected? Less  
20 than 14.7 then.

21 MR. KABADI: Yes. All the analysis used  
22 at the tech spec COLR limit. When the actual steady  
23 state linear heat rate is much lower. In the analysis  
24 we do all the -- within the operating band and  
25 verified that it stays below that limit. So actual

1 steady state is a significant limit.

2 MEMBER ARMIJO: Yes, but what is your  
3 actual linear heat generation rate at operation?

4 MR. KABADI: Yes --

5 MEMBER ARMIJO: What do you believe it is?

6 MR. KABADI: No, no, that's generally in  
7 the range of about 11 to 11 and a half.

8 MEMBER ARMIJO: That's the point I was  
9 trying to get. It's actually --

10 MR. KABADI: For these -- when we operated  
11 it's around that range.

12 MEMBER ARMIJO: Okay.

13 MR. KABADI: To meet the increased energy  
14 needs for EPU we'll control them by a combination of  
15 feed enrichment and the batch size for fresh  
16 assemblies. As I think I mentioned briefly in  
17 response to some other question, the enrichment we are  
18 increasing from 4.5 to 4.6 just to allow more  
19 flexibility in case we need that in future. And that  
20 is what is in the proposed license amendment.

21 MEMBER SKILLMAN: Jay, let me ask you a  
22 question about that. This is your tech spec 5.6.1.d.  
23 And the wording there is changed as follows. The  
24 original wording is "having a U-235 enrichment less  
25 than or equal to 4.5 weight percent" and the new words

1 are "having a maximum planar average U-235 enrichment  
2 less than or equal to 4.6 percent."

3 MR. KABADI: Right.

4 MEMBER SKILLMAN: Why did you add the  
5 words "planar average?"

6 MR. KABADI: I think the older tech specs,  
7 the real meaning of that was also planar average. I  
8 think there was some inconsistency. And what that  
9 right now, also the new analysis which you did for  
10 criticality that allows fuel pins to be about 4.6, but  
11 your average at any plane has to be below 4.6.

12 MEMBER SKILLMAN: Thank you.

13 MR. KABADI: And we will continue to use  
14 the same burnable absorber which we use, gad, for St.  
15 Lucie 1 for many years. And the core loading pattern  
16 will be designed to meet all the EPU limits.

17 From the design perspective we did not  
18 have to change any limits on the moderator temperature  
19 coefficient. Those limits remain the same. Shutdown  
20 margin also we are not changing for at-power  
21 operation.

22 MEMBER ABDEL-KHALIK: What are the MTC  
23 limits?

24 MR. KABADI: The MTC are -32 pcm per  
25 degree F. That's our current limit.

1 MEMBER ABDEL-KHALIK: What is the value at  
2 the beginning of cycle?

3 MR. KABADI: Beginning of cycle at full  
4 power we go in the range of about -8 based on the -7  
5 to -9, in that range. We do at the beginning of  
6 cycle.

7 MEMBER ABDEL-KHALIK: You never approach  
8 zero even at the beginning of life?

9 MR. KABADI: Yes, we are way below zero.  
10 Only at the zero power, that's where the MTC gets zero  
11 or slightly positive. As you go up in power MTC goes  
12 negative. At full power we are way below zero.

13 Shutdown margin also we are not changing  
14 any limits. We will stay with our same limits we have  
15 right now.

16 MEMBER ABDEL-KHALIK: So if the shutdown  
17 margin remains unchanged and you say that you have a  
18 larger Doppler power defect obviously you haven't  
19 changed your control rods.

20 MR. KABADI: Right.

21 MEMBER ABDEL-KHALIK: So, what is your  
22 maximum or what is your excess reactivity for a cold  
23 clean shutdown core at the higher enrichment that  
24 you're using?

25 MR. KABADI: Yes, we still try to

1 maintain. It varies from cycle to cycle. We -- cycle  
2 maintain about 400 to 500 pcm minimum margin.

3 MEMBER ABDEL-KHALIK: That's the shutdown  
4 margin.

5 MR. KABADI: Right, about our tech spec  
6 limit which is 3,600.

7 MEMBER ABDEL-KHALIK: But when you add the  
8 shutdown margin and the Doppler defect, the total  
9 worth of the rods, and the moderate temperature  
10 defect, what is that total for a clean cold core?

11 MR. KABADI: You're asking without --

12 MEMBER ABDEL-KHALIK: Without, yes,  
13 without controls, without feedback.

14 MR. KABADI: Yes, I can give you the  
15 detail numbers, I'll get them, but what we have, the  
16 control rod worth is in the range of about eight to  
17 nine thousand, and then we deduct all those power  
18 defects in this one. And individual components I'll  
19 try to get you for individual if you want. But after  
20 deducting all that we still stay about 3,600 which is  
21 our COLR limit by about 400-500 pcm.

22 MEMBER ABDEL-KHALIK: Okay. Yes, I'd like  
23 to see those details for the higher enrichment value  
24 that you're using.

25 MR. KABADI: Right. But again, I want to

1 emphasize here also, although in the tech specs we are  
2 changing the enrichment, we usually stay in the range  
3 of 4 to 4.4, that's what we have been doing. When we  
4 run the EPU cycles which we have designed now we try  
5 to stay within that. But what we'll -- I'll try to  
6 give you the details of our shutdown margin numbers.

7 MEMBER ABDEL-KHALIK: Okay, thank you.

8 MR. KABADI: Now, for the boron delivery  
9 requirements we are increasing borons in the boric  
10 acid makeup tank in the RWT which is the refueling  
11 water tank and also for the safety injection tank.  
12 Our safety injection tank and the refueling water  
13 tank, boron is being increased from current value of  
14 1,720 ppm to 1,900 ppm.

15 MEMBER ABDEL-KHALIK: Have you ever  
16 changed vendor for your boric acid?

17 MR. KABADI: Vendor for?

18 MEMBER ABDEL-KHALIK: Boric acid.

19 MR. KABADI: Oh, you mean in the --

20 MEMBER ABDEL-KHALIK: Right. Is the  
21 enrichment the same over the years? Have you  
22 controlled the enrichment of the boric acid you  
23 bought?

24 MR. KABADI: Right. That's usually from  
25 19.1 and we get that data from the site. And that's

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701



1 actually done by the site people and we stay with 19.1  
2 and then it depletes within the cycle.

3 MEMBER ABDEL-KHALIK: So you haven't  
4 changed vendors?

5 MR. KABADI: I can get that. I am not  
6 directly involved in that, but I can try to get the  
7 data whether we changed.

8 MS. ABBOTT: This is Liz Abbott from FPL.  
9 We do not use enriched boron --

10 MEMBER ABDEL-KHALIK: I understand.

11 MS. ABBOTT: -- acid. Okay. Yes.

12 MEMBER ABDEL-KHALIK: I understand. But  
13 the enrichment still changes.

14 MS. ABBOTT: Yes. So that would be part  
15 of our regular testing then.

16 MEMBER ABDEL-KHALIK: So you have a  
17 regular test program for each sort of shipment of  
18 boric acid that you receive from your vendor?

19 MR. KABADI: Yes. Boric acid is procured  
20 by site and normally they don't change any -- let me  
21 clarify to see whether I understand your question.  
22 You're talking about the boric acid which we procure  
23 to get into the RCS which is typically --

24 MEMBER ABDEL-KHALIK: Correct.

25 MR. KABADI: -- in the range of about 19.1

1 or 20.

2 MEMBER ABDEL-KHALIK: Right, but sometimes  
3 it can be as high as 20 point something.

4 MR. KABADI: Right, right. And we have  
5 not changed for St. Lucie 1 for a long time. Now,  
6 whether they have -- what the plan is, if you want  
7 that detail you can get them. But yes, we have not  
8 changed that for some time though.

9 MEMBER ABDEL-KHALIK: So you normally  
10 wouldn't -- when you start up you hit your estimated  
11 critical position within?

12 MR. KABADI: Yes. We have a very --

13 MEMBER ABDEL-KHALIK: -- or two?

14 MR. KABADI: Right, just this current  
15 outage we just started we are actually within 5 to 6  
16 ppm.

17 MEMBER ABDEL-KHALIK: Five to six ppm.  
18 That's 60 pcm.

19 MR. KABADI: Right, but taking into  
20 account all these measurement uncertainties and all I  
21 think below 10 ppm is a good indication for ECCS.

22 MEMBER ABDEL-KHALIK: Okay, thank you.

23 CHAIR BANERJEE: Said, do you have some  
24 concerns about the vendor?

25 MEMBER ABDEL-KHALIK: Well, I mean you

1 know, as long as they have some control over the  
2 enrichment of the boric acid they acquire, and they  
3 know exactly what the enrichment is, and they hit  
4 their estimated critical positions on startup then I  
5 guess I'm okay.

6 MR. KABADI: Yes, I think -- let me  
7 clarify. I think what we do is the vendor site  
8 receives boron and they sample our RCS actually for  
9 boron. We have periodic check of the RCS samples to  
10 see what our b10 is. And we use that to adjust our  
11 numbers to provide to the site. So we do take into  
12 account the actual value irrespective whether they --

13 MEMBER ABDEL-KHALIK: I understand with  
14 depletion, but I'm worried about the initial batch  
15 that you acquire from the vendor.

16 MR. KABADI: Right, right, but initially  
17 also when they put it, they do the testing once they  
18 borate the RCS and give us the actual value in the  
19 RCS. Take the sample and we know what the actual b10  
20 is in the RCS.

21 MEMBER ABDEL-KHALIK: Okay, thank you.

22 MR. KABADI: Yes, going to the next slide.  
23 This slide just summarizes the methodology used for  
24 our analysis. For large break and small break we are  
25 using S-RELAP5 which is a common code package which is

1       probably good from the general maintenance of our  
2       methodology point of view. And for DNB analysis we  
3       continue to use the XCOBRA-IIIC. Now, S-RELAP5 for  
4       both large and small break is a change from our  
5       current analysis of record.

6               MEMBER SCHULTZ: Excuse me, can you go  
7       back to the previous slide? On the second bullet, if  
8       you could cover that in some more detail. What -- can  
9       you describe the parameter biasing that you are doing  
10      beyond the approved methodology requirements? Can you  
11      describe why you're doing that? And who's retaining  
12      the margin here? Are you going to maintain that  
13      margin or are you retaining it for --

14             MR. KABADI: No, I think the variable  
15      methodology is approved in the topical report. A lot  
16      of parameters there were approved to be nominal  
17      parameters. So as part of this review we had for EPU  
18      in our discussions with the staff we were biasing all  
19      the input parameters in the worst direction to give  
20      the more conservative results.

21             Essentially, margin goes out in terms of  
22      limit but margin in terms of if you call that  
23      operational margin, not operational margin that we can  
24      take. But it's inputs using more conservative values  
25      than what so-called the previously approved

1 methodology required. Like pressure, for example. We  
2 are biasing all the mean and max values.

3 MEMBER SCHULTZ: As part of your  
4 methodology, your application of the methodology you  
5 bias the parameters.

6 MR. KABADI: That's correct.

7 MEMBER SCHULTZ: So as you go forward with  
8 your safety analysis you're going to maintain those  
9 biases.

10 MR. KABADI: Right. That's what --

11 MEMBER SCHULTZ: Thank you.

12 MR. KABADI: Yes, from the safety analysis  
13 point of view then we are, as mentioned earlier,  
14 reducing the peak linear heat rate at the same time,  
15 the radial peaking factor that gained some margin on  
16 the analysis. We are increasing the minimum safety  
17 injection tank pressure. Our current safety injection  
18 tank pressure is from 200 to 250 range. We are moving  
19 that from 230 to 280, so essentially moving up by 50  
20 psi.

21 MEMBER SKILLMAN: The reason that you are  
22 doing that is to get earlier injection on a large  
23 break LOCA, is that the reason?

24 MR. KABADI: Small break LOCA.

25 MEMBER SKILLMAN: On small break LOCA.

1 MR. KABADI: That's correct. Yes, I think  
2 --

3 MEMBER SKILLMAN: It takes a long time to  
4 depressurize on a small break LOCA. Where does the 50  
5 pounds really benefit you?

6 MR. KABADI: I think in the Combustion  
7 Engineering plans once the break size goes a little  
8 higher, HPCIs cannot cope with this and unless safety  
9 injection starts coming in, the peak clad temperature  
10 gets a big penalty. So when you do a spectrum of  
11 break analysis there is a point where you rely on the  
12 safety injection tank, and that was coming later when  
13 our pressure minimum was 200. So once the pressure  
14 was increased to 230 safety injection tanks delivered  
15 early and that provided a lot of margin for the larger  
16 breaks within the small break LOCA category.

17 MEMBER SKILLMAN: Okay, thank you.

18 MR. KABADI: Yes.

19 MEMBER SCHULTZ: I'm sorry, Jay, could you  
20 repeat again the current value and where you're going  
21 to with respect to the pressure?

22 MR. KABADI: Yes. The current value range  
23 in the tech specs is 200 to 250 psig.

24 MEMBER SCHULTZ: That's the range  
25 currently.

1 MR. KABADI: Right. And the new value  
2 will be 230 to 280.

3 MEMBER SCHULTZ: Thank you.

4 MR. KABADI: So as far as the inputs and  
5 assumptions used in the safety analysis, we tried to  
6 bias them as much as possible to gain more operational  
7 flexibility. Physics parameters we tried to bias to  
8 cover cycle-to-cycle variations. As far as the  
9 operating parameters we have included all the  
10 measurement uncertainties and went to the end of the  
11 operating bands. For the trip setpoints, all the  
12 uncertainties at the same time with the maximum delay  
13 times allowed or required by tech specs. We did not  
14 take credit for any non-safety grade equipment in the  
15 safety analysis.

16 And the last bullet pretty much summarizes  
17 some of the biasing, what we talked about, the RCS  
18 pressure, temperature, flow, pressurizer level. When  
19 we did the analysis in some limiting events we biased  
20 them in either positive or negative directions to get  
21 the worst results.

22 This slide, I think most of these  
23 parameters were touched upon earlier either by Jack or  
24 in the more packages we discussed during the  
25 responses. The MUR, the power measurement uncertainty

1 is reduced from the current value of 2 percent to 0.3  
2 percent and we are recapturing that 1.7 percent in our  
3 licensed power level.

4 The steam generator tube plugging, current  
5 analysis have used 15 or greater based on different  
6 analysis. We are making it constant 10 percent for  
7 the EPU analysis. And as Rudy went through, our  
8 current plugging level is very, very low on the steam  
9 generator.

10 The safety valve tolerance, this says we  
11 are making the tech spec change to that to give +/-3  
12 tolerance on the first bank of valves and +2/-3 for  
13 the second bank of valves. The safety injection tank  
14 we will talk about --

15 MEMBER ABDEL-KHALIK: The ASME acceptance  
16 criterion for the setpoint of a safety valve is +/-3  
17 percent, is that correct?

18 MR. KABADI: That is correct.

19 MEMBER ABDEL-KHALIK: So, how do you  
20 justify tolerances different than the ASME limit?

21 MR. KABADI: If we go outside this 2  
22 percent for any one particular valve then we look at  
23 the full complement of the valves and see whether our  
24 analysis done this way with all the valves being at  
25 that particular tolerance is okay or not. Generally



1 when the valve testing is done usually one valve  
2 sometimes may go a little higher, but most of the  
3 valves either stay same or actually come even negative  
4 tolerance.

5 MEMBER ABDEL-KHALIK: So if I do a search  
6 on LERs, how many LERs do you think I would find for  
7 your plant with the safety valve setpoints outside the  
8 range?

9 MR. KABADI: We follow the NUREG  
10 requirements of reporting any valve tolerance  
11 violations. And the increase can add to that I think  
12 based on whether at the time of discovery if you have  
13 more than one then you report. We follow the NUREG  
14 guidance on that. And you will see some definitely --  
15 I cannot tell how many, but you will see some  
16 violations reported in the LER. In the past few years  
17 if you look we have reported some violations.

18 MR. WASIK: This is Chris Wasik, FPL.  
19 Just to distinguish, this is as-found tolerance versus  
20 as-left tolerance.

21 MEMBER ABDEL-KHALIK: Yes, I understand.  
22 I mean, right. You have to do it at the end of cycle.

23 MR. KABADI: That's correct.

24 MEMBER ABDEL-KHALIK: Okay, thank you.

25 MR. KABADI: Yes, I think SIT pressure we

1 touched before, and the boron in the safety injection  
2 tank. And the refueling water tank we are increasing  
3 to 1,900 ppm.

4 This is, again, just a summary of what we  
5 talked about before for non-LOCA. Our EPU analysis is  
6 all being done with S-RELAP5, T-H, XCOBRA-IIIC, and  
7 then the V&V correlation is the HTP which is the same  
8 as what we are currently using.

9 In the next few slides I just go over some  
10 key analysis results, particularly the limiting ones.  
11 The first category is the decrease in RCS flow. The  
12 limiting events in that category are loss of flow and  
13 locked rotor as shown on this slide. With the EPU we  
14 got some benefit in those analyses based on the  
15 increase in the RCS flow -- thermal design flow,  
16 actually. The analysis RCS flow we used. Our loss of  
17 flow DNB calculated remains sufficiently higher than  
18 what the limit is. In locked rotor we don't get any  
19 fuel failures, although our dose analysis is  
20 conservatively assuming about 19 percent fuel failures  
21 so we are --

22 CHAIR BANERJEE: Your loss of load I  
23 noticed also when I was reading.

24 MR. KABADI: Right, the next category.

25 CHAIR BANERJEE: It's very, very close.

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 Now, can you talk a little bit about what the  
2 conservatisms there are?

3 MR. KABADI: Yes. One thing what in the  
4 previous slide we talked about is the biasing of the  
5 parameters. We bias all the parameters to get the  
6 worst results, RCS pressure, temperature and all  
7 combination of all this stuff to achieve the maximum  
8 RCS pressure. This is pretty much the limit that in  
9 any operating band could happen. So this is a very  
10 conservative number.

11 CHAIR BANERJEE: What is the most  
12 sensitive to this? I mean, what do you bias which is  
13 the most sensitive?

14 MR. KABADI: Well, one thing to realize  
15 here is the RCS trip coming in is critical here and  
16 the safety valves opening. Because the safety valves  
17 open at 2,500 so the pressure rises so fast that any  
18 minor change produces some pressure increase. So we  
19 are biasing all the -- to the maximum uncertainties on  
20 this one, pressure at the safety valves under maximum  
21 tolerance. Same thing on the main steam safety, the  
22 first bank of valves which are more important here,  
23 those are also biased to the +3 all the way to the  
24 maximum limit. So this is pretty much biasing  
25 assuming everything happens in the worst direction at

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 the same time.

2 CHAIR BANERJEE: And these calculations  
3 are done with S-RELAP?

4 MR. KABADI: That's correct. And this is  
5 one of the biasing change which we did. If the  
6 pressure becomes significantly lower, if you don't  
7 bias those --

8 CHAIR BANERJEE: The S-RELAP is a best  
9 estimate code, right?

10 MR. KABADI: It's a licensed code.

11 CHAIR BANERJEE: But I mean you're using  
12 it in a way which is -- I guess for the small break  
13 LOCA you also use it in a way which is very  
14 conservative. I'm just trying to -- the large break  
15 LOCA, it's tuned to be a best estimate, right?

16 MR. KABADI: Yes, it's one code package  
17 and probably AREVA can --

18 CHAIR BANERJEE: I'd like to understand  
19 what --

20 MR. KABADI: Can you just?

21 MR. LINDQUIST: This is Tim Lindquist,  
22 AREVA. The S-RELAP code is AREVA's version of RELAP5  
23 MOD2. And it's been used in various forms initially  
24 as ANF-RELAP which is one of the codes that is  
25 currently used to license St. Lucie 1. And the

1 conversion of the code to S-RELAP was primarily to be  
2 able to do the realistic large break LOCA analyses.  
3 But as far as the non-LOCA safety analyses go, they're  
4 all done deterministically.

5 And so a code models the physical  
6 characteristics and geometries of the plant, but the  
7 setpoints are all biased deterministically. The  
8 operating parameters are biased in a deterministic  
9 conservative direction. Valve setpoints are all set  
10 to the maximum tolerances. And so in that fashion for  
11 non-LOCA analyses it's very much a deterministic type  
12 calculation.

13 CHAIR BANERJEE: So it's also  
14 deterministic for large break LOCA, you just sample  
15 your parameters from some space in some way. It's  
16 always a deterministic code.

17 MR. LINDQUIST: Well, deterministic from  
18 the standpoint of --

19 CHAIR BANERJEE: How it's used is  
20 different, yes.

21 MR. LINDQUIST: Yes, of how it's used.  
22 Again, for non-LOCA all of the uncertainties and  
23 setpoints are intentionally biased to the most adverse  
24 -- in the most adverse direction.

25 CHAIR BANERJEE: And it's clear how to

1 bias them?

2 MR. LINDQUIST: In many cases it is. If  
3 there is some doubt there were some sensitivity  
4 calculations done to define the direction.

5 CHAIR BANERJEE: So, if we go back to this  
6 loss of load, there must be some particular things  
7 which it is very sensitive to, right? As you pointed  
8 out. And did you guys do this -- you did the  
9 analysis, right? For the --

10 MR. LINDQUIST: Yes, that is correct.

11 CHAIR BANERJEE: Okay, so I'm asking the  
12 right person. Okay. How sensitive is it to opening  
13 these valves and so on? If you get it wrong by a  
14 little bit, what's the uncertainty here?

15 MR. LINDQUIST: I think the typical  
16 pressurization rates are on the order of maybe 100 psi  
17 per second. And so the pressure is increasing very  
18 dramatically in the pressurizer. And so a delay in a  
19 RCS trip, for example, I believe the -- well, the trip  
20 setpoint is on the order of 2,435 psia and the  
21 operating pressure obviously is 2,250 psia. The delay  
22 on the trip is, if I remember right, about 29 seconds.  
23 And so again, in these calculations the setpoint is  
24 set to its maximum value and delay is --

25 CHAIR BANERJEE: I don't mean for the

1 physical time. I mean in terms of when you say this  
2 is biased we always get the feeling that this is some  
3 enormous thing. Is it a fraction of a second which  
4 it's biased by? Or how much is the bias?

5 MR. LINDQUIST: Are you referring to say  
6 a best estimate type calculation versus deterministic?

7 CHAIR BANERJEE: Yes. What would be the  
8 real -- what is the real bias in time? What was the  
9 difference? Is it 0.5 seconds? Is it 0.2 seconds?  
10 What is the number.

11 MR. LINDQUIST: You're comparing a best  
12 estimate calculation to a safety analysis  
13 deterministic calculation.

14 CHAIR BANERJEE: In this case, loss of  
15 load. What is the bias in terms of time compared to  
16 best estimate?

17 MR. LINDQUIST: Well, I guess if you look  
18 at just the setpoint itself --

19 CHAIR BANERJEE: Not the setpoint. Time.

20 MR. LINDQUIST: Yes. If you look at just  
21 the setpoint itself it's biased roughly speaking, say  
22 50 psi, a little less than 50 psi.

23 CHAIR BANERJEE: But how much is --

24 MR. LINDQUIST: And so that in and of  
25 itself would be about 2 seconds.

1 CHAIR BANERJEE: Other way around.

2 MR. LINDQUIST: Or I'm sorry, a half a  
3 second. I'm sorry, half a second.

4 CHAIR BANERJEE: Okay. So that's what I  
5 was trying to understand. So, that number has a  
6 certain uncertainty in it because these are very, very  
7 small biases in physical terms.

8 CONSULTANT BONACA: Now you do what you  
9 said that you do. You set the parameters or the  
10 limit, et cetera. What if you get 2,900 psi?

11 CHAIR BANERJEE: Then you bias it less I  
12 guess.

13 (Laughter)

14 MR. KABADI: No, I think just to clarify,  
15 we did bias to what the max our upratings are. For  
16 example, just biasing that we start at the lowest  
17 allowed tech spec pressure and allow additional  
18 uncertainty on that, that itself gave us about, Tim  
19 can correct, 20-30 psi penalty on that. So we did  
20 bias to what our operations would be. It is not --  
21 and that's what these numbers are.

22 CHAIR BANERJEE: I understand what you  
23 did. What is -- sort of I'm trying to understand  
24 better is in physical terms. You know that people say  
25 "I biased this by 50 psi" or whatever? When things

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701



1 are rising at 100 psi per second that bias means that  
2 physically you bias things a half a second. It's  
3 very, very hard to get, you know. You can always get  
4 -- get these things.

5 And really what I'm trying to understand  
6 is the uncertainty. When you get 2744 as a result  
7 it's a level of precision which is amazing to me in a  
8 transient of this type. So, I'm just wondering how  
9 much physically this is biased. I mean, if things  
10 open slightly later are you going to get to 2,900 or  
11 whatever?

12 CONSULTANT WALLIS: But it's not just the  
13 biasing, it's also the methods employed by the code  
14 itself.

15 CHAIR BANERJEE: Which are very uncertain.

16 CONSULTANT WALLIS: Which are uncertain.  
17 So, and that's not figured in this at all.

18 CHAIR BANERJEE: So the question is how  
19 much of a hard stop is this 2,750 there or 1,100?  
20 What happens if it exceeds? Imagine in real life it  
21 is exceeded, whatever is. What happens after that?

22 MR. KABADI: But I think, again, the  
23 things which will eventually depend on your safeties.  
24 And that's why those setpoints, there are some limits  
25 that those are verified. Irrespective how the threat

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 comes, a little slightly later like we said, instead  
2 of -- there is some bias in that. But eventually  
3 safeties, if they don't open within the time frame or  
4 within those tolerances, that will create higher  
5 pressures.

6 CHAIR BANERJEE: If there is a higher  
7 pressure, what is the consequence? That's what I'm  
8 asking. Do you fall off a cliff, or does it -- is  
9 everything gradual?

10 MR. KABADI: With design basis point of  
11 view 2,750 is the limit. That's the only thing. But  
12 in the real -- real failure pressures are much higher.

13 CHAIR BANERJEE: Right.

14 CONSULTANT BONACA: You said that you're  
15 setting parameters at the limit which implies you are  
16 not at the limit. And you can't back it off. I mean,  
17 the question is how do you handle it. I know it is a  
18 technique that is used to gain some margin there, but  
19 the question is what do you, you know, how do you  
20 proceed physically?

21 MR. HALE: Hi, this is Steve Hale, Florida  
22 Power & Light. Just wanted to talk -- we're talking  
23 about AOOs here, okay. The 2,750 is not a hard stop.  
24 It's an acceptance criteria for an anticipated  
25 operational occurrence. If you look at it from a code

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1       standpoint, there's certainly a lot more margin in the  
2       design of the system well above the 2,750. So it's  
3       not like you're going to get, you know, rupture once  
4       you exceed that point.

5               And I'd also like to point out that for  
6       the loss of load, and correct me if I'm wrong, Jay,  
7       but we ignore the reactor trip on turbine trip and  
8       we're also ignoring the first safety-related reactor  
9       trip. Is that correct?

10              MR. KABADI: That's correct.

11              MR. HALE: And we're taking the second  
12       safety-related reactor trip. So that's another  
13       conservatism.

14              CHAIR BANERJEE: Why are you doing that?

15              MR. HALE: It's consistent with the  
16       Standard Review Plan.

17              CHAIR BANERJEE: Okay.

18              MR. HALE: So I just want to clarify, the  
19       2,750 is our acceptance criteria for anticipated  
20       operational occurrences. Certainly the -- by code the  
21       pressure design of the system is much larger than  
22       that. And I just wanted to make sure that we  
23       highlighted the specific conservatism just in the  
24       assumptions on what you trip on.

25              CHAIR BANERJEE: So, if you tripped

1 according to plan what would happen?

2 MR. KABADI: You're talking about in real?

3 CHAIR BANERJEE: Yes.

4 MR. KABADI: In the real thing if you have  
5 a loss of load type event your steam time bypass will  
6 pass all steam and we probably may not even open  
7 safeties. So real pressure increases will be way  
8 below.

9 CHAIR BANERJEE: How much? I mean, where  
10 --

11 MR. KABADI: Right now, as a part of the  
12 EPU we are even making changes to steamline bypass to  
13 prevent safeties opening. Right now in the design  
14 basis all the safeties open so it is a very, very  
15 conservative calculations done to show that even in  
16 the worst case it will not violate, as Steve pointed  
17 out, even the design basis number which is 2,750  
18 although the real --

19 CHAIR BANERJEE: So, leaving that aside,  
20 how much were those numbers before the EPU?

21 MEMBER SHACK: 2,749.

22 CHAIR BANERJEE: A different methodology,  
23 I guess.

24 MR. KABADI: Right. I think to do the  
25 fair comparison, EPU number using the same type of

1 assumptions, biasing what we talked about, I think we  
2 are getting numbers in the range of low 2,700. And  
3 that's what our pre-EPU analysis did not bias all  
4 these in the worst direction what we did now. Now,  
5 this 2,744 had that additional biasing.

6 And secondly, I think the current analysis  
7 -- Tim, correct me. I think it was not done with the  
8 S-RELAP5, right?

9 MR. LINDQUIST: That is correct.

10 CHAIR BANERJEE: Yes, I saw that was  
11 written somewhere. So you don't have a 1 to 1  
12 comparison as to the effect of the EPU on these  
13 pressures. Done with the same methodology, done with  
14 the same assumptions.

15 MR. KABADI: Tim, do you recall our  
16 current numbers?

17 MR. LINDQUIST: I don't, but we can  
18 certainly --

19 MR. KABADI: We can get it. But that  
20 without biasing may give you some comparison. Those  
21 will be similar type inputs except going to EPU.

22 CHAIR BANERJEE: Didn't you have to do  
23 those biases at the time that analysis was done?

24 MR. KABADI: For the original analysis.

25 CHAIR BANERJEE: The original. Anyway, it

1 would be interesting to see what those numbers were.

2 MR. KABADI: Yes. We had the number for  
3 EPU --

4 CHAIR BANERJEE: EPU and post EPU.

5 MR. KABADI: Right. Right. I think we  
6 have both of those because we have it on EPU without  
7 biasing, the operating parameters.

8 CHAIR BANERJEE: Yes. This is pretty  
9 close so I think we should get a little more  
10 information.

11 MEMBER ABDEL-KHALIK: Can I follow up on  
12 this?

13 CHAIR BANERJEE: Yes.

14 MEMBER ABDEL-KHALIK: Historically what  
15 was the maximum setpoint drift for your safeties that  
16 you found over the years compared to the acceptance  
17 criterion?

18 MR. KABADI: I know that we have gone  
19 about 3 percent in some valves, but not all the  
20 valves. But I don't recall. We can find out if you  
21 want to know.

22 MEMBER ABDEL-KHALIK: Wouldn't it be  
23 appropriate to look at your actual historical  
24 performance and see what the maximum setpoint drift is  
25 and set the safety setpoint at that value?

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 MR. KABADI: For all the valves?

2 MEMBER ABDEL-KHALIK: Well, for whatever  
3 number of valves.

4 MR. KABADI: Normally what we do is when  
5 we look at the valves it looks like on the average we  
6 are actually even below the nominal setpoint. Some  
7 valves may be 1 percent plus, some may be 1 minus,  
8 some may go a little higher. Few -- once in awhile we  
9 do see above 3. But that's a rare, rare case where we  
10 do see above 3 percent.

11 MEMBER ABDEL-KHALIK: But the point is if  
12 the safety's setpoint drift is a documented occurrence  
13 that you've had in the past, how are you taking that  
14 into account in your calculations?

15 MR. KABADI: Right now we don't have what  
16 I call is a consistent set that says there are valves  
17 that are always going above 3. If we had that  
18 probably what you are saying probably is a good thing.  
19 But we seldom see a valve going outside. And  
20 periodically maybe one valve.

21 MEMBER ABDEL-KHALIK: Seldom and  
22 periodically don't jive somehow.

23 MR. KABADI: We can see the data, some of  
24 the -- and provide that. But historically we have not  
25 seen valves continuously failing above 3 percent.

1 MR. HOFFMAN: That's my recollection.  
2 We'll pull those records for you. Typically we do the  
3 testing of the main steam safety valves during each  
4 shutdown.

5 MEMBER ABDEL-KHALIK: Right.

6 MR. HOFFMAN: So we have a large database  
7 of those results. And my recollection is for the most  
8 part the valves test basically at or even in limited  
9 cases below the setpoint. We can pull the  
10 information.

11 MEMBER ABDEL-KHALIK: Right. I'm  
12 interested in valves that fail high.

13 MR. HOFFMAN: Sure. Understand. We can  
14 -- we'll pull that.

15 MEMBER ABDEL-KHALIK: Okay. Thank you.

16 MEMBER SKILLMAN: Jack, when you test at  
17 each outage, do you test just the lifting pressure or  
18 do you test the blowdown based on the huddle chamber  
19 and the blowdown ring, the reaction chamber?

20 MR. HOFFMAN: My understanding is we just  
21 test the setpoint. I'm not -- I don't know what  
22 validation we do of the blowdown ring settings. We  
23 don't obviously measure actual blowdown, I don't  
24 believe, but we can check that. We have a plant-  
25 specific procedure and we use the Trevitest method for



1 main steam safety valve setpoint testing.

2 MEMBER SKILLMAN: I make the comment  
3 because you could have a valve -- you could have two  
4 identical valves, two identically appearing valves.  
5 Each could lift an identical pressure. And if the  
6 huddle chamber and the blowdown rings are set  
7 differently, one could blowdown 500 psi delta and the  
8 other could blowdown 10.

9 MR. HOFFMAN: Sure. We do send our valves  
10 offsite to the valve manufacturer for offsite  
11 refurbishment, you know, setting of those blowdown  
12 ring settings to ensure they're consistent and per the  
13 required documentation. And they also are tested  
14 offsite. And so there's quite a bit of control on the  
15 actual blowdown rings themselves.

16 MEMBER SKILLMAN: Thank you.

17 CONSULTANT WALLIS: For this feedwater  
18 line break, is offsite power available?

19 MR. KABADI: Right. We do that with RCPs  
20 running.

21 CONSULTANT WALLIS: It is available.

22 MR. KABADI: What's that? I didn't --

23 CONSULTANT WALLIS: Offsite power is  
24 available?

25 MR. KABADI: Yes. That's why we run the

1 RCPs. And Tim, we did not -- you did run and check  
2 that with loss of offsite power is non-limiting,  
3 right?

4 MR. LINDQUIST: Yes. This is Tim  
5 Lindquist, AREVA. Yes, we ran both cases with and  
6 without loss of offsite power.

7 CONSULTANT WALLIS: You did both?

8 MR. LINDQUIST: We did both, yes.

9 CONSULTANT WALLIS: That's why I was  
10 puzzled because I read the SER and it said that it was  
11 analyzed assuming offsite power was available and  
12 offsite power was not available which sounded like a  
13 logical inconsistency. It means that you did it both  
14 ways.

15 MR. LINDQUIST: Yes, we did.

16 MR. KABADI: And pump running came out  
17 limiting, yes.

18 MEMBER ABDEL-KHALIK: Have you also  
19 analyzed the loss of feedwater ATWS? And what is the  
20 peak RCS pressure for that event?

21 MR. KABADI: For ATWS we have that diverse  
22 scram system. We have it dedicated to meet that  
23 requirement for ATWS. And we just revisited and  
24 confirmed that the setpoint put on there is okay for  
25 EPU.

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 MEMBER ABDEL-KHALIK: So you're not  
2 required to do the loss of feedwater and  
3 pressurization ATWS events?

4 MR. KABADI: That is correct, because we  
5 installed that diverse scram system independent of the  
6 novel reactor trip.

7 MEMBER ABDEL-KHALIK: Okay, thank you.

8 CONSULTANT DOWNER: Said, can I ask a  
9 question? This is Tom Downer.

10 CHAIR BANERJEE: Go ahead.

11 CONSULTANT DOWNER: This is about S-  
12 RELAP5. Do you have spatial kinetics in S-RELAP5?

13 MR. LINDQUIST: No. For the analyses that  
14 we're talking about here it's point kinetics.

15 CONSULTANT DOWNER: But I'm interested in  
16 the CEA withdrawal at power conditions. For that  
17 event are you using spatial kinetics or point  
18 kinetics?

19 MR. LINDQUIST: It's point kinetics.

20 CONSULTANT DOWNER: Are you going to talk  
21 about that in the closed session?

22 CHAIR BANERJEE: We can.

23 CONSULTANT DOWNER: Okay. I'll bring it  
24 up during the closed session then.

25 CHAIR BANERJEE: Unless it can be answered

1 now. Or would you rather do it during the closed  
2 session?

3 CONSULTANT DOWNER: Right, because I'd  
4 like to quote some specific values.

5 CHAIR BANERJEE: Okay.

6 CONSULTANT DOWNER: And talk about that.  
7 Okay?

8 CHAIR BANERJEE: Can we note that?

9 MEMBER ABDEL-KHALIK: It's two slides  
10 down. Slide 28.

11 CHAIR BANERJEE: Okay, hold on, Tom, and  
12 we'll see whether -- what to do.

13 CONSULTANT DOWNER: Okay, thanks.

14 CHAIR BANERJEE: Go ahead.

15 MR. KABADI: Okay. So this slide, the  
16 limiting events in the RCS overheating, loss of load  
17 we talked about and feed line break. Other events we  
18 do not currently have in our licensing basis, but we  
19 analyzed that to show that it was what we have done to  
20 prevent RCS subcooling loss. And we found that we can  
21 maintain subcooling days under current AFW flow that  
22 we have.

23 For other events that are shown here we  
24 met the requirement. There is no violation of any of  
25 the criteria.

1                   CONSULTANT WALLIS: Are you going to talk  
2 about slide 27? Or are you going to skip through in  
3 this?

4                   MR. KABADI: Which one?

5                   CONSULTANT WALLIS: Twenty-seven. I  
6 thought you were just summarizing that they all met  
7 the requirements.

8                   MR. KABADI: On the next slide. I was on  
9 slide 26. Yes, on 27 this is the overcooling. The  
10 limits are the steamline break in this category. We  
11 also -- first two events mentioned here, we did it  
12 under excess steam flow which is the increased steam  
13 flow recorded here and the inadvertent opening of  
14 safety valves. And those two meet with sufficient  
15 margin.

16                   For the steamline break we analyze two  
17 different types of event. One is looking for the  
18 conditions prior to reactor trip to see -- to delay  
19 the reactor trip and see how high the power can go.  
20 And the second event is for the post-scrum which is  
21 what happens after the reactor trips and the cooldown  
22 still continues.

23                   CONSULTANT WALLIS: You have evaluated the  
24 temperature of the fuel, maximum temperature of the  
25 fuel and compared it with the melting temperature,

1 right? Or you've looked to see how many of these rods  
2 melt?

3 MR. KABADI: That is correct. That's a  
4 part --

5 CONSULTANT WALLIS: Did you take account  
6 of the thermal conductivity -- when you did that?

7 MR. KABADI: That is correct. I was going  
8 to -- these analyses in the non-LOCA for the fuel  
9 centerline melt did take into account of TCD. Impact  
10 of TCD. And we will discuss a little bit in the  
11 closed session how that centerline melt temperature is  
12 adjusted for TCD. And that has been included in -- as  
13 part of this analysis to determine fuel centerline  
14 melting.

15 MEMBER SKILLMAN: In the advertent opening  
16 of the safety valve, in the second line item there,  
17 what assumption do you make regarding the total  
18 blowdown incremental pressure? This goes back to the  
19 setting of these rings. If you have one or several  
20 large safety valves open and the reaction rings are  
21 set very tightly then you can have an enormous  
22 blowdown that looks like a steamline break. And so my  
23 question is how is the setting of the relief valves  
24 addressed in that particular event?

25 MR. KABADI: For this event we have just

1 taken the max flow that one safety valve is rated at  
2 and that's what is used in this analysis. We did not  
3 count additional --

4 MEMBER SKILLMAN: So it's maximum flow of  
5 one safety valve.

6 MR. KABADI: That's correct. However, we  
7 have analyzed increase in steam flow, separate event.  
8 That covers a range of cooldowns as part of the AOO to  
9 show that we don't violate the --

10 MEMBER SKILLMAN: Okay, thank you.

11 MEMBER ARMIJO: What is the power increase  
12 in let's say the worst of these events for your peak  
13 rods? You said actually it's probably around an 11  
14 kilowatt per foot LHGR. In this kind of an event what  
15 is the peak LHGR that you reach let's say from 11 to  
16 something?

17 MR. KABADI: Like for pre-scrum steamline  
18 break which is mentioned here, we go as high as about  
19 21.

20 MEMBER ARMIJO: In seconds?

21 MR. KABADI: Twenty-one kilowatt per foot  
22 at the max.

23 MEMBER ARMIJO: Yes, right, but that's a  
24 calculated thing. But what would you actually expect  
25 would happen? In the 21 then you're, you know, if you

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 do that you're going to have a lot of cladding strain,  
2 you're going to have a lot of things going on. But in  
3 reality is it really that high and do you have an  
4 estimate of what that is?

5 MR. KABADI: I didn't understand when you  
6 said in the reality.

7 MEMBER ARMIJO: I know. I'm trying to say  
8 if an event like this happened.

9 MR. KABADI: Okay.

10 MEMBER ARMIJO: Okay? I know these are  
11 not reality, okay? If an event like this and you're  
12 operating. Your peak power is 11 kilowatts a foot  
13 actual power, not calculated, but to meet a regulatory  
14 requirement. What is the actual delta power? How  
15 much cladding strain do you get?

16 MR. KABADI: Yes, I think to answer  
17 directly your question we don't analyze for what best  
18 estimate steamline break would do. Like this one  
19 assumes that your worst rod at the highest power is in  
20 the coldest section.

21 MEMBER ARMIJO: Yes, I know that.

22 MR. KABADI: But we don't look for a  
23 realistic rod; that definitely will be much lower.  
24 But we don't calculate that.

25 MEMBER ARMIJO: Well, let me stay in the



1 mode you're in. What is your peak cladding strain?  
2 I know it's 1 percent is your acceptance criteria.  
3 What do you calculate for the peak cladding strain in  
4 this event?

5 MR. KABADI: When we covered the closed  
6 session we were talking about the strain, but for  
7 AOOs. That's the presentation.

8 MEMBER ARMIJO: You want to withhold to --

9 MR. KABADI: Right. But we do that for  
10 AOOs though. We don't --

11 MEMBER ARMIJO: Yes, I know. We're  
12 talking AOOs and I didn't see a number for peak  
13 cladding strain.

14 MR. KABADI: Okay. But yes, that is in  
15 the closed session. There is a section to say what  
16 the maximum cladding strain we got among all the AOOs  
17 analyzed, even after considering TCD effects.

18 MEMBER ARMIJO: Okay. So you'll address  
19 it in the closed session?

20 MR. KABADI: That is correct.

21 MEMBER ABDEL-KHALIK: But not for a main  
22 steamline, right?

23 MR. KABADI: Right. Not for steamline  
24 break, that's what I said. For AOOs we do that.

25 MEMBER ARMIJO: Yes. Okay, I'm still

1       trying to find out what your actual -- what's going to  
2       happen to your fuel when you go through one of these  
3       transients. Have you actually made an estimate of  
4       what would actually happen? Will you fail fuel?  
5       Simple question.

6               MR. KABADI: Yes, I think in the reality  
7       if this one considers our peak rod being in the  
8       coldest section, and if you look in the actual, if you  
9       have this type of event we will not expect many  
10      failures.

11             MEMBER ARMIJO: So if you went from let's  
12      say your peak rods running around 11 and it actually  
13      went up a couple of kilowatts per foot in the  
14      transient like this, you would not expect fuel  
15      failures?

16             MR. KABADI: That is correct and, Tim, you  
17      could add to that. The way we analyze we assume that  
18      the coldest region remains unisolated from the --

19             MR. LINDQUIST: Yes. This is Tim  
20      Lindquist, AREVA. In a steamline break in particular  
21      there's a number of assumptions that are made to  
22      worsen the consequences. From a system transient  
23      standpoint particularly for -- well, actually for  
24      both, but there is no assumption of mixing between the  
25      hot and cold sectors in the lower plenum and through

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 the core and out through the core exit.

2 As far as the effect of the event on peak  
3 powers, there's also assumption of a worse step rod in  
4 the calculation which, you know, after scram increases  
5 the localized peaking within that region. And I guess  
6 --

7 MEMBER ARMIJO: So what's the delta power?  
8 Is there any number that you have?

9 MEMBER ABDEL-KHALIK: You don't trip on  
10 overpowering this calculated transient. You trip on  
11 something else.

12 MR. KABADI: From the -- I think if you  
13 look there we have two events. One is the looking at  
14 the pre-scram type.

15 MEMBER ABDEL-KHALIK: -- zero power  
16 steamline break.

17 MR. KABADI: The second portion, that does  
18 not trip on overpower.

19 MEMBER ABDEL-KHALIK: Right. So what is  
20 the overpower trip setpoint? Maybe that will satisfy  
21 Dr. Armijo's question.

22 MR. KABADI: Our overpower trip setpoint  
23 from full power is a hundred and --

24 MEMBER ABDEL-KHALIK: Twenty percent.

25 MR. KABADI: One hundred and seven percent

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 is the tech spec.

2 MEMBER ARMIJO: Okay. So it's 107  
3 percent.

4 MR. KABADI: Without applying any  
5 uncertainty, yes.

6 MEMBER ARMIJO: And you trip there. So  
7 your delta power might be the order of 1 kilowatt a  
8 foot.

9 MR. KABADI: Yes. Within that.

10 MEMBER ABDEL-KHALIK: If it were  
11 distributed uniformly.

12 MEMBER ARMIJO: If it were distributed  
13 uniformly and all that. Okay, thank you very much.

14 MR. KABADI: Next slide. These are  
15 reactivity addition events. CEA withdrawal at hot  
16 zero power. That shows sufficient margin. What we  
17 did for EPU is the CEA withdrawal at power. For the  
18 prior two EPU we analyzed it only at full power. Now  
19 we did also at part power conditions. And we found  
20 that all the limits are met. There was no violation  
21 of any criteria we have. Peak pressure is  
22 significantly below the limit and bounded by loss of  
23 load, what we presented earlier.

24 For CEA drop, again, there are no  
25 violations. The margin is adequate, is sufficient --

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1                   CONSULTANT WALLIS: You're again using the  
2 thermal conductivity degradation for the fuel melt?

3                   MR. KABADI: Right. For all the non-LOCA  
4 events presented here the fuel centerline melt has  
5 taken into account TCD effects.

6                   CHAIR BANERJEE: So Tom, you had some  
7 questions here, right?

8                   CONSULTANT DOWNER: I'd like to just ask  
9 a little bit about your modeling of the CEA withdrawal  
10 at power. Now, you're using point kinetics which, you  
11 know, that assumes a linear reactivity insertion  
12 versus time. And in fact, you know, you can see this  
13 in Attachment 5, you see that.

14                   My concern is that when we use a spatial  
15 kinetics model we are modeling then, let's say the  
16 reactor more realistically has like something closer  
17 to a cosine distribution axially. Then for what we  
18 get is a more than S-shaped curve than a linear curve.  
19 So, how this impacts things is because we would get,  
20 when the rod is moved to the center of the core it's  
21 going to accelerate its contribution, you know, the  
22 reactivity contribution.

23                   And this gets my attention because if you  
24 look at the minimum DNBR you predict you're going to  
25 see it at 90 seconds which is at the very end of this

1 event when in fact, you know, if you use a more  
2 realistic spatial model it's going to happen sooner.  
3 And so you can see the values in the slide, 1.239 is  
4 what you're predicting and that's only about 6 percent  
5 away from, you know, the 1.164.

6 So my question is how did you convince  
7 yourself that your point kinetics modeling of this  
8 event in S-RELAP5 is conservative.

9 MR. KABADI: Let me try to answer that and  
10 then Tim, you could help. I think S-RELAP5 does the  
11 CEA withdrawal calculations with this reactivity  
12 addition and generates all the state points that  
13 eventually fit into your TNH and the neutronics codes,  
14 right? There in that analysis you bias all these  
15 parameters. Can you, Tim, just add what on this  
16 analysis is done subsequently on S-RELAP5?

17 MR. LINDQUIST: Subsequent to the S-  
18 RELAP5? I think I'll let Chris talk to that.

19 MR. ALLISON: This is Chris Allison from  
20 AREVA. As Tim noted, the boundary conditions are  
21 generated by S-RELAP5 in a conservative method using  
22 the point kinetics. And then the core TH method  
23 applies those in a static form looking at individual  
24 time steps as the transient progresses, and applies  
25 biases on the operating parameters in a deterministic

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1       stackup to get them the lowest DNBR that can be  
2       achieved during the event.

3               The neutronics information is generated in  
4       terms of the axial power shape that you would see in  
5       the event also from a static perspective. And what we  
6       do is we generate a whole range of axial power shapes  
7       based on xenon transients that are very extreme in the  
8       direct axial power shapes beyond the limits that the  
9       trip functions would allow.

10              And what we do is then we take the most  
11       limiting axial power shape that we find from that  
12       series of xenon transients and we apply that to the  
13       event. And that event, excuse me, that axial shape is  
14       one that's actually outside of the allowable trip  
15       function limits. And so through that combination we  
16       assure a conservative DNBR prediction for the event.

17              CONSULTANT DOWNER: Chris, could I ask you  
18       -- maybe it's best over break, but if you look at the  
19       Figure 2854-14 in Attachment 5, my concern is that the  
20       reactivity insertion is very strictly linear. And  
21       what I know is physical is more of an S-shaped  
22       function. And so that's, you know, what concerns me.  
23       It's not the axial power shape you're using in your  
24       subchannel code to predict DNBR. What concerns me is  
25       the reactivity insertion, if that is conservative.

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 Maybe in the closed session you or someone else can  
2 address that.

3 MR. ALLISON: Okay. So your main concern  
4 is whether the peak power prediction from S-RELAP5 is  
5 really conservative?

6 CONSULTANT DOWNER: Well, first the  
7 reactivity insertion and then, yes, then the peak  
8 power prediction. But it's driven by the reactivity  
9 which in that figure is shown as strictly linear which  
10 I think is not physical.

11 MR. ALLISON: Right. Is the figure that  
12 you're referring to, is that a CEA withdrawal from 100  
13 percent power?

14 CONSULTANT DOWNER: Yes.

15 MR. ALLISON: In that case the rods would  
16 only be parked at the 100 percent PDIL position. So  
17 there's actually a very small insertion distance there  
18 that the rods are being withdrawn from. But yes, I  
19 think we can discuss more later in the meeting if not  
20 during the break.

21 CONSULTANT DOWNER: Okay, I appreciate  
22 that. Thank you.

23 CHAIR BANERJEE: Okay, so we'll note that  
24 this will be an item, Weidong, that we'll take up.  
25 Are there any other points, Tom, on this slide, slide



1 28? You have the slides, right?

2 CONSULTANT DOWNER: Right, I'm looking  
3 right at it and everything else is fine. I'm, again,  
4 the 6 percent margin there on the DNBR, that's the one  
5 that just caught my attention.

6 CONSULTANT BONACA: The only comment I  
7 have is on the enthalpy of 200 calories per gram.  
8 Just a curiosity. In the application was a discussion  
9 of 280 versus 240.

10 MR. KABADI: Yes, I think our current  
11 design basis has 280. That's in the current design  
12 basis. And the subsequent RAIs during the review  
13 process with the staff, we conservatively right now  
14 use in our analysis 200 although the SRP allows up to  
15 230. So this is a little conservative number we tried  
16 to do that which has additional margin compared to 230  
17 which is in the SRP.

18 CONSULTANT BONACA: Yes. I just bring it  
19 up because we have seen it coming down for the reasons  
20 we know. And you know, that's one more step down.

21 MR. KABADI: Right. Right. We took some  
22 additional margin there. That's correct.

23 MEMBER ARMIJO: Let me ask just a broad  
24 question. Have you ever had any one of these AOOs  
25 occur in your plant?

1 MR. KABADI: We do have loss of load once,  
2 it has happened. I don't know how often, but yes. We  
3 do have -- what was it, Jack? Complete loss of load  
4 whenever we had that? Maybe once or whatever it is.  
5 Yes, we did have loss of load when the safety is open.

6 MEMBER ARMIJO: Okay. Have you ever had  
7 a CEA withdrawal of power?

8 MR. KABADI: Not at St. Lucie to my  
9 knowledge.

10 MEMBER ARMIJO: Good. Happy to hear that.

11 MR. KABADI: I don't recall. Well again,  
12 wait, we do have CEA drop. Not -- if you look in the  
13 history of the plant we do sometimes drop one rod.  
14 And then we have tech specs to get the rod out and  
15 then reduce power and we follow that -- yes. The CEA  
16 drop is another one we have seen.

17 MEMBER ARMIJO: Okay, thank you.

18 CHAIR BANERJEE: Okay, let's move on.

19 MR. KABADI: Yes, in the boron dilution  
20 there is no change based on the current design basis.  
21 We meet the acceptance criteria for all the modes seen  
22 at the current analysis there.

23 In the second event, that inadvertent ECCS  
24 or CVCS, that's a new event done for EPU. We do not  
25 have that in the current licensing basis. We are

1 adding charging pumps to the ECCS which we did not  
2 have before.

3 And based on that, an inadvertent ASI will  
4 create or will have charging on and that needs to be  
5 analyzed. So, we did analyze that following the same  
6 -- I mean, the SRP guidelines and we do meet the  
7 requirement that operators will have sufficient time  
8 to stop that dilution of the RCS mass addition which  
9 is mainly charging coming on and we assume  
10 conservatively letdown goes to zero. So that's a new  
11 event we put into our EPU analysis.

12 MEMBER SKILLMAN: What initiated the  
13 addition of the charging pumps?

14 MR. KABADI: Just an inadvertent ASI.  
15 Just a false signal that starts the SI pumps. And  
16 since our HPCI pumps are low-head they will not  
17 deliver anything, so only thing is we assume that all  
18 the charging pumps come on. We maximize the flow that  
19 can go into that.

20 MEMBER SKILLMAN: Are those positive  
21 displacement pumps?

22 MR. KABADI: Yes, those are positive  
23 displacement pumps.

24 MEMBER SKILLMAN: Thank you.

25 MEMBER ABDEL-KHALIK: Your pressurizer

1 volume is, what, 1,500 cubic feet?

2 MR. KABADI: A little over 15 but yes.

3 And the last event in this category, the inadvertent  
4 opening of PORV. We do have that event in our current  
5 licensing basis analyzed for DNB. And we did that,  
6 and that shows a sufficient margin for that.

7 However, during the review additional  
8 concerns came about the pressurizer fill for this  
9 event. And we analyzed that also to see what time the  
10 pressurizer would get filled if no action is taken.  
11 And we find that the time for operator reaction for  
12 this is significantly small. That is, numbers in the  
13 analysis looks like I have adequately covered that  
14 operator time.

15 MEMBER ABDEL-KHALIK: Now, with the  
16 increase in T-ave at what pressure would the RCS  
17 stabilize ave after you open the pressurizer PORVs and  
18 how does that pressure compare to the shutoff head of  
19 your safety injection pump?

20 MR. KABADI: In this analysis, and Tim,  
21 you can add to that, we do get -- if you don't do any  
22 operator actions and you do get ASI pressure does hit  
23 the SI setpoint. Now I don't know whether it goes  
24 below the SI head. Do you?

25 MEMBER ABDEL-KHALIK: So the pressure goes

1 below?

2 MR. KABADI: Our safety injection signal  
3 is about 1,600 psig. But our pumps do not inject till  
4 the pressure goes below something like 1,200 or  
5 something like that.

6 MEMBER ABDEL-KHALIK: What's the  
7 saturation pressure at 570, whatever your new T-ave  
8 is?

9 MR. BROWN: This is Dave Brown from FPL.  
10 The high-pressure safety injection pumps start  
11 injecting right about 1,200 pounds.

12 MEMBER ABDEL-KHALIK: Right.

13 MR. BROWN: Okay. So as they're coming  
14 down, as we pass through 1,200 pounds they would start  
15 injecting.

16 MEMBER ABDEL-KHALIK: Well, but the system  
17 pressure will stabilize initially because it's being  
18 held up by the high T-ave.

19 MR. BROWN: That is correct.

20 MEMBER ABDEL-KHALIK: So, where is that  
21 pressure compared to the shutoff head of your high-  
22 head safety injection pump?

23 MR. BROWN: Well, for the high-pressure  
24 safety, I don't know what that particular pressure is.  
25 That's something that we would have to look up.

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 MEMBER ABDEL-KHALIK: AREVA knows that.

2 MR. LINDQUIST: I don't know offhand.

3 MR. KABADI: In this, the analysis which  
4 is done here that shows 7 minutes, the PORVs remain  
5 open so it continuously depressurizes.

6 MEMBER ABDEL-KHALIK: Right, but it's  
7 going to hold up because the system is going to reach  
8 T-ave and it's going to saturate.

9 MR. KABADI: Saturation, yes. We can --  
10 I think, I don't know whether we have that plot in the  
11 submittal. I don't recall. If the best plot is there  
12 then that will show that.

13 MEMBER ABDEL-KHALIK: Could you find that  
14 out and let us know later, please?

15 MR. KABADI: I'll look for that.

16 MEMBER ABDEL-KHALIK: Thank you.

17 MEMBER ARMIJO: We should keep going.

18 MR. KABADI: Yes. Differential of the  
19 small break LOCA analysis. We'll cover the TCD impact  
20 in the closed session this afternoon, but all the  
21 analysis we did, small break, large break and the non-  
22 LOCA, wherever the TCD had an impact we did include to  
23 that small break. We did not see any impact due to  
24 TCD.

25 Now, this slide shows the differences in

1 some of the parameters for the pre-EPU conditions and  
2 the EPU conditions. You can see that the power level  
3 went up, the kilowatt per foot, 15 to 14.7. We  
4 reduced the radial peaking factor. And the tube  
5 plugging level as I mentioned before reduced 10  
6 percent. And the last item, and that's the one which  
7 provided some margin for a little larger breaks, the  
8 SIT pressure minimum was moved from 200 to 230 psig.

9 CONSULTANT WALLIS: You did something also  
10 about loop-seal clearing, didn't you?

11 MR. KABADI: Yes. I think that's the  
12 change in the methodology about how the loop-seals  
13 clear.

14 CONSULTANT WALLIS: Can you explain that?

15 MR. KABADI: I think that may be AREVA  
16 proprietary, so probably if we need to discuss that we  
17 can --

18 CONSULTANT WALLIS: Later?

19 MR. KABADI: -- cover that. That was one  
20 item not on the list.

21 CONSULTANT WALLIS: It's proprietary? I  
22 don't know why because I mean a loop-seal clears or it  
23 doesn't.

24 MR. KABADI: Yes, but I think in their  
25 submittal -- Tim, can you respond to that? I think

1 the loop-seal clearing is proprietary.

2 MR. LINDQUIST: Yes, this is Tim Lindquist  
3 from AREVA. I think we prefer to talk about that over  
4 the closed session.

5 CONSULTANT WALLIS: Okay.

6 MR. KABADI: Okay, the next slide shows  
7 the results of the small break LOCA. And the EPU we  
8 get to 1,807 as a peak clad temperature. And the  
9 oxidations are also well below the limit.

10 CONSULTANT WALLIS: What is the range of  
11 break sizes that you looked at?

12 MR. KABADI: The break sizes go from about  
13 3 inches to all the way 7 inches. Tim, do you have  
14 that number?

15 MR. LINDQUIST: I don't have the number.  
16 It's on the order of that range.

17 CONSULTANT WALLIS: This sort of puzzled  
18 me. In the large break LOCA the break size goes from  
19 26.7 percent to 100 percent of double-ended guillotine  
20 large break. That would seem to go from 16 inches to  
21 whatever the punch size, that sort of range. Seemed  
22 to be a gap in the pipe sizes that we're  
23 investigating.

24 MR. KABADI: Yes, I think that is  
25 something if you look that's been in the history of



1 the LOCA. You analyze small breaks and then go to  
2 large breaks.

3 CONSULTANT WALLIS: Intermediate breaks  
4 don't get analyzed at all.

5 MR. KABADI: Yes, but as part of this we  
6 did analyze SIT line break which is the 12 inch, just  
7 to show --

8 CONSULTANT WALLIS: You did do that.

9 MR. KABADI: And then that shows --  
10 because what happens is once you go to the extreme of  
11 large break or to the other end of small break, other  
12 breaks in the safety injection tanks and all are --

13 CONSULTANT WALLIS: I think it would be  
14 good to put that in because otherwise the impression  
15 is given that there's a break in the break size  
16 spectrum.

17 MR. KABADI: We put in the staff review.

18 CHAIR BANERJEE: There was an RAI on this.

19 MR. KABADI: We were asked to analyze an  
20 SIT line break which is a 12 inch.

21 CONSULTANT WALLIS: Okay, so it was  
22 covered.

23 MR. KABADI: That was provided and  
24 analyzed.

25 CONSULTANT WALLIS: And then there's some

1 kind of a plot of versus break size or something?

2 MR. KABADI: It shows a very low pressure.  
3 I mean, the PCTs. Once the break size goes about the  
4 break size where the SITs come on till you go to a  
5 real large break.

6 CONSULTANT WALLIS: And the physics  
7 changes, yes.

8 MR. KABADI: Right. And the 12 inch line  
9 showed that the SIT comes in the range of about 1,100  
10 or so.

11 CHAIR BANERJEE: This is going to be very,  
12 very sensitive to loop-seal clearing and things,  
13 right?

14 CONSULTANT WALLIS: I believe I asked  
15 about this.

16 CHAIR BANERJEE: Yes, I was out.

17 CONSULTANT WALLIS: -- the proprietary  
18 session.

19 CHAIR BANERJEE: Sorry?

20 CONSULTANT WALLIS: That's for the  
21 proprietary session.

22 CHAIR BANERJEE: Okay, okay.

23 MR. KABADI: Right. And we can discuss  
24 that later.

25 CHAIR BANERJEE: Yes.

1                   MEMBER ABDEL-KHALIK: Could you explain  
2 why these results are not impacted by thermal  
3 conductivity degradation?

4                   MR. KABADI: It's mainly these -- small  
5 break LOCA PCT comes way down in the timing where the  
6 decay heat plays a more significant role. And the  
7 initial little -- the higher stored energy that does  
8 not affect what happens. Something like I think these  
9 PCTs come in the range of about 2,000 seconds. And  
10 the initial stored energy initially gets dissipated  
11 through the steam generators and does not have any  
12 significant impact later on. That is the trend seen  
13 in not only for St. Lucie but it does not  
14 significantly impact that.

15                  MEMBER ABDEL-KHALIK: But that sort of  
16 depends on how small is a small break, right? Because  
17 that will impact your time line.

18                  MR. KABADI: Right. Once your break goes  
19 to a size that falls into this category where we have  
20 a complete uncover of the core and all, then it will  
21 be bounded by large break where we did account for the  
22 TCDs. And those would provide other extreme. We have  
23 the only PCT type within the first 100 seconds or  
24 whatever coming in.

25                  MEMBER ABDEL-KHALIK: So this is just

1 based on intuition that because of the long time of  
2 the transient that, you know, initial stored energy  
3 doesn't play much of a role and therefore --

4 MR. KABADI: That is correct.

5 MEMBER ABDEL-KHALIK: Rather than an  
6 actual calculation of --

7 MR. KABADI: Right. We have not -- that  
8 is correct. We have not done actual calculations for  
9 these. That is correct, we have not.

10 MR. DUNN: This is Bert Dunn. Can I add  
11 something?

12 MR. KABADI: Yes, go ahead.

13 MR. DUNN: Thank you. Bert Dunn, AREVA.  
14 The reactor coolant pumps are operative during the  
15 first several seconds of a small break LOCA.  
16 Typically coast-down is about 100 seconds. So whether  
17 you have power or not you have a force flow situation  
18 during the early portion of the accident. That  
19 transfers a significant amount of the stored energy,  
20 practically all the stored energy, out of the system  
21 through the liquid into the steam generators. And  
22 then after about 50 to 60 seconds you operate on a  
23 decay heat, a delta T from the fuel pellet across the  
24 cladding to the coolant. That's determined by the  
25 decay heat. And that's the primary reason.

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1           And so -- and that's operative up to the  
2           transition to the -- outside of the small break range.  
3           If we look at breaks in the 10 inch area we will see  
4           that there are a good -- that the cladding temperature  
5           occurs out past 100 seconds, usually probably past 200  
6           seconds. So it's not just intuition, it is an  
7           observation from calculations.

8           CHAIR BANERJEE: Can I ask how do you turn  
9           the temperature at 1,800? How is it turned? You can  
10          slowly do that one step at a time. How does it turn?

11          MR. KABADI: You mean what phenomena turns  
12          it? Yes, in this -- that's where the SIT pressure.  
13          If you look at the different break sizes the breaks  
14          where this 1,800 is just when the SITs come on. And  
15          that turns it.

16          CHAIR BANERJEE: So you have to remove  
17          some energy.

18          MR. KABADI: Right.

19          CHAIR BANERJEE: But do you think there is  
20          more stored energy would degrade tunnel conductor  
21          really at 1,800 degrees or not? Or it doesn't have  
22          any effect? Is there any fuel temperature profile at  
23          all? Or is it such a uniform --

24          MR. DUNN: There is probably a temperature  
25          profile in the pellet. It would probably be different

1 with thermal conductivity degradation than it would be  
2 without it. However, the cladding temperature is  
3 controlled by the ability of the cladding to release  
4 energy from the surface of the cladding to the  
5 coolant. And that's the same, that's the decay heat  
6 that has to be transferred there, regardless of what  
7 the temperature is inside the pellet.

8 CHAIR BANERJEE: I think by and large we  
9 would agree that, you know, the effect of thermal  
10 conductivity degradation for a small break wouldn't be  
11 very significant. But without actually doing a  
12 calculation it's hard to answer Said's question I  
13 would say which is what is the effect. It could be as  
14 small as 5 degrees or 50 degrees or something. I  
15 don't know what it would be. That's the issue.

16 MR. DUNN: Bert Dunn again. We have done  
17 calculations on other plants.

18 CHAIR BANERJEE: Right.

19 MR. DUNN: That would support your  
20 opinion. If we want to talk about 10 degrees or  
21 something like that I'm not going to argue.

22 CHAIR BANERJEE: Yes. I don't know what  
23 is the magnitude that you found.

24 MR. DUNN: For this --

25 CHAIR BANERJEE: Not this specific plant,

1 but what have you found with other plants?

2 MR. DUNN: I have done a plant with a 600  
3 degree change in initial fuel temperature for a small  
4 break that occurred in this approximate time frame  
5 range with about a 15 degree effect on peak cladding  
6 temperature.

7 CHAIR BANERJEE: Okay.

8 MR. DUNN: And the thermal conductivity  
9 degradation here doesn't even come close to that  
10 temperature change.

11 CHAIR BANERJEE: It would be in the teens.

12 MEMBER ABDEL-KHALIK: What are the reactor  
13 coolant pump trip criteria for a small break LOCA?

14 MR. HORTON: Todd Horton, FPL. I oversee  
15 the operating curves. Once we enter the standard  
16 post-trip actions if we receive a safety injection  
17 signal the operating procedures direct the crews to  
18 trip one reactor coolant pump in each operating room.  
19 So at that point we have two pumps running.

20 MEMBER ABDEL-KHALIK: Okay.

21 MR. KABADI: Okay, I think that was the  
22 last slide.

23 CHAIR BANERJEE: So, what we could do is  
24 I don't think we need to go back, right? We could  
25 take a break and then I guess after lunch the staff

1 will come on, right?

2 MR. WANG: After lunch the staff will come  
3 on, but --

4 CHAIR BANERJEE: But you have an informal  
5 meeting with the staff.

6 MR. WANG: Right.

7 CHAIR BANERJEE: With the subcommittee.

8 MR. WANG: Here, right.

9 CHAIR BANERJEE: Yes. So, could we do  
10 this that we take a 20-minute break and meet with the  
11 -- if it suits the staff at 12 o'clock here? For the  
12 informal meeting, or 12:15, whatever the staff wants.  
13 And then we can go back to the agenda at 1 o'clock.  
14 Is that okay? Does that work?

15 MEMBER ABDEL-KHALIK: Okay. You want to  
16 reconvene at 1 o'clock?

17 CHAIR BANERJEE: No, we'll reconvene here  
18 at noon, 20 to 12. I mean at 12.

19 MEMBER ABDEL-KHALIK: At 12.

20 CHAIR BANERJEE: Only the subcommittee  
21 members and the staff. Nobody else.

22 MEMBER ABDEL-KHALIK: Oh, I see.

23 CHAIR BANERJEE: So, not the applicant or  
24 anybody, only the staff because the staff may share  
25 information with us which may be only limited.



1 MEMBER ABDEL-KHALIK: Is this meeting  
2 going to be on the record, Mr. Chairman?

3 CHAIR BANERJEE: It was supposed to be an  
4 informal meeting.

5 MR. WANG: It's not going to be on the  
6 record.

7 CHAIR BANERJEE: It wouldn't be on the  
8 record. It's just informational.

9 MEMBER ABDEL-KHALIK: Okay.

10 CHAIR BANERJEE: That's all. It's not  
11 decisional in any way. Unless the staff wants it on  
12 the record. Yes.

13 CONSULTANT WALLIS: Sanjoy?

14 CHAIR BANERJEE: All right?

15 CONSULTANT WALLIS: We have to go away and  
16 come back. The staff isn't ready now?

17 MEMBER REMPE: Let's do it now because I  
18 have another meeting.

19 CHAIR BANERJEE: Well, if the staff is  
20 ready now we could do it and just defer our lunch till  
21 we're done. That would also suit. That's no problem.  
22 Okay, so I'm going to go off the record now, okay?  
23 We'll reconvene at 1 o'clock and then we'll go on the  
24 record. We're off the record.

25 (Whereupon, the foregoing matter went off

1 the record at 11:41 a.m. and went back on the record  
2 at 1:00 p.m.)

3 CHAIR BANERJEE: Back in session. I'll  
4 hand it over to, who is it, Jennifer? Are you going  
5 to lead off?

6 MS. GALL: Sam is first.

7 CHAIR BANERJEE: Oh, Sam. All right.

8 MR. MIRANDA: Good afternoon. My name is  
9 Sam Miranda. I'm the reviewer in the Reactor Systems  
10 Branch in NRR and with me is Jennifer Gall, also a  
11 reviewer at the Reactor Systems Branch. I will talk  
12 a little bit about the non-LOCA safety analyses that  
13 were reviewed for St. Lucie Unit 1. And Jennifer will  
14 follow up with loss-of-coolant accident.

15 And I selected a few events that had  
16 particular unique aspects to St. Lucie Unit 1. And  
17 I'll describe that in this order: feed line break and  
18 various mass addition events.

19 You may notice that in the mass addition  
20 events I've included the inadvertent opening of a  
21 PORV. This event is not listed as a mass addition  
22 event in Regulatory Guide 1.70 which is the standard  
23 format and content for safety analysis reports.

24 Inadvertent opening of a PORV is analyzed  
25 as an event that can degrade thermal margin. It's

1       there to show that the plant is adequately protected  
2       against DNB and typically this event is analyzed until  
3       the time of reactor trip, demonstrating that DNB  
4       doesn't occur.

5               However, if we continue to look at this  
6       event past the time of reactor trip we will find that  
7       the continuing depressurization will eventually lead  
8       to a safety injection signal. And then that could  
9       fill the pressurizer. This is not an inadvertent  
10      safety injection. This is a legitimate safety  
11      injection and it could eventually fill the  
12      pressurizer, cause the PORV to open and if it passes  
13      water the PORV could stick open.

14             The first event I'll talk about is the  
15      feed line break. In their application FPL indicated  
16      that the feed line break is in their licensing basis  
17      defined as a cooldown event. This was unique to St.  
18      Lucie 1. The feed line break could be either a  
19      cooldown or heatup event depending upon principally  
20      the quality of the break flow. If the quality is very  
21      low, if you have dry steam it's basically a steamline  
22      break and that's the cooldown event. If there's a lot  
23      of water entrainment then it's a heatup event, it's a  
24      loss of heat sink.

25             And the feed line break is analyzed as a

1     heatup event. It's listed as such in Reg Guide 1.70  
2     and the guidance for reviewers in the Standard Review  
3     Plan is to look at it as a heatup event. So, we  
4     asked the licensee, FP&L, to provide us with an  
5     analysis of the feed line break as a heatup event.  
6     And we received this analysis and we audited it during  
7     our audit of January 30 and 31st.

8             The results were acceptable. They showed  
9     that the RCS remained subcooled throughout the event.  
10    They did two cases with or without offsite power. The  
11    case with offsite power approach -- had the closest  
12    approach to saturation in the reactor coolant system  
13    hot leg.

14            We also looked at the inadvertent  
15    actuation of ECCS. This event, this is the mass  
16    addition event that causes licensees the most trouble  
17    mainly because they don't have enough time to turn off  
18    the safety injection before the pressurizer can fill.  
19    And if it does fill, as I stated earlier, the valve  
20    can stick open and this would create a small break  
21    LOCA at the top of the pressurizer. And this would  
22    violate one of the acceptance criteria that licensees  
23    commit to comply with in their licensing bases, that  
24    an event cannot propagate into a more serious event  
25    without other faults occurring independently.

1 MEMBER ABDEL-KHALIK: What if the PORVs  
2 were qualified?

3 MR. MIRANDA: If they were qualified then  
4 they could be used to mitigate the event. They would  
5 open, pass water and when necessary would recede.

6 MEMBER SKILLMAN: For this event, Sam, are  
7 the code valves on the pressurizer threatened?

8 MR. MIRANDA: If the PORVs open the code  
9 valves should not open.

10 MEMBER SKILLMAN: Let me ask it  
11 differently. Is the volumetric flow rate of the ECCS  
12 system great enough to overwhelm both the stuck-open  
13 PORV and the codes?

14 MR. MIRANDA: No. And you'll see that  
15 later in these slides.

16 MEMBER SKILLMAN: Okay. Thank you, Sam.

17 MR. MIRANDA: When we received the  
18 application from FP&L there was one paragraph in the  
19 section dealing with the inadvertent ECCS actuation.  
20 It's one of the events that's required for inclusion  
21 in an FSAR according to Reg Guide 1.70. And their  
22 entry was simply that we really don't need to analyze  
23 this event since the shutoff head of the SI pumps is  
24 too low to pump against the nominal RCS pressure.

25 And normally we would accept that, except

1 in this case the application also included a request  
2 to revise the tech specs in order to include the  
3 charging pumps in the ECCS. So they have three  
4 positive displacement charging pumps which have a  
5 total flow of about 147 gpm. And now they are  
6 actuated along with the SI pumps from a safety  
7 injection signal.

8 And this is the criterion that has to be  
9 met that they can't -- a Condition II event cannot  
10 become a Condition III or IV event. And this is  
11 something that the NRC took note of in 2005 with a RIS  
12 reminding licensees that they have to meet this  
13 criterion because it's in their licensing basis.

14 CONSULTANT BONACA: From the charging flow  
15 it's quite low, is it?

16 MR. MIRANDA: Yes.

17 CONSULTANT BONACA: What is the gpm per  
18 pump?

19 MR. MIRANDA: Forty-nine gpm per pump,  
20 yes.

21 CONSULTANT BONACA: And that creates the  
22 concern.

23 MR. MIRANDA: Yes. Yes. Now, when FP&L  
24 performed the analysis of the inadvertent actuation of  
25 ECCS they also had to do an analysis of the CVCS

1 malfunction. And they were able to combine the two  
2 events into one conservative case. And this was also  
3 an unusual occurrence mainly because they don't have  
4 a safety -- they don't have a reactor trip signal  
5 generated by the safety injection signal. That's what  
6 we face in most of these plants.

7 With a Combustion plant we don't have  
8 that. So, they would have the inadvertent ECCS  
9 actuation occurring at full power and they would have  
10 to wait for a reactor trip signal. Pressurizer high  
11 level might be one of them. The same thing with the  
12 CVCS malfunction. They would have to wait for a  
13 reactor trip signal. So if they take the maximum flow  
14 possible which is all three positive displacement  
15 pumps operating at the same time basically it  
16 converges into one case and this is the case that they  
17 performed. And they were able to show that it would  
18 take about 11 minutes to fill the pressurizer. And  
19 this is accepted by the staff as being sufficient time  
20 for the operator to remedy the situation.

21 CHAIR BANERJEE: So these pumps were added  
22 just to help the -- also to help the ECCS system, add  
23 pressure? What was the reason they were added?

24 MR. MIRANDA: I don't know the reason.  
25 They didn't tell me the reason they were added. Yes,

1 they do help the ECCS.

2 CHAIR BANERJEE: One reason, anyway.

3 MR. MIRANDA: That would be a good  
4 assumption, yes.

5 CHAIR BANERJEE: Yes.

6 MEMBER RAY: They were added to the ECCS,  
7 not added to the plant.

8 MR. MIRANDA: Right.

9 MEMBER RAY: And they are credited to the  
10 ECCS.

11 CHAIR BANERJEE: Yes.

12 MR. MIRANDA: They were always there. But  
13 now they're actually --

14 MEMBER RAY: I began to get the feeling  
15 you thought they added the pumps.

16 CHAIR BANERJEE: Yes, sorry. Okay. So  
17 they were always there for charging.

18 MEMBER RAY: Yes, yes.

19 CHAIR BANERJEE: And they were now --

20 MR. MIRANDA: Now they're part of the SI  
21 sequence.

22 MR. KABADI: This is Jay Kabadi, FPL. Our  
23 charging system did not -- does not require any  
24 change. There were always designed safety grade and  
25 all, but they were not put in the tech specs. We are

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701



1 just adding that in the tech specs.

2 CHAIR BANERJEE: So, now they have put the  
3 ECCS --

4 MEMBER ARMIJO: In a regulatory sense.

5 CHAIR BANERJEE: Yes. Do they add a lot?

6 MR. KABADI: Yes, depending on the break  
7 size I think in my presentation we mentioned that  
8 there are some break sizes which depend on the  
9 injection from the HPCI flow and the charging flow.  
10 When the pressure is a little high charging flow  
11 becomes a quite a big portion of the flow getting into  
12 the RCS.

13 MR. HORTON: Todd Horton, FPL. Just to  
14 clarify, the charging pumps have always received the  
15 safety injection signal.

16 CHAIR BANERJEE: But they have always  
17 received.

18 MR. HORTON: Yes, they have always  
19 received the safety injection signal. We've just  
20 credited now for the ECCS tech spec and it's now  
21 credited. It's always had its own separate tech spec  
22 in tech specs and it's always -- the three pumps have  
23 always received the safety injection signal.

24 MR. MIRANDA: Well, then I would have to  
25 ask why did we have that entry in the application?

1 That you don't have to do the inadvertent actuation of  
2 ECCS. We'll get an answer here.

3 MS. ABBOTT: This is Liz Abbott from FPL.  
4 The entry in the application is because those pumps  
5 are now credited to mitigate an event. In the past  
6 although they were there and present and able to  
7 mitigate an event they were not credited in the  
8 accident analysis.

9 CHAIR BANERJEE: Well, for the real hazard  
10 of filling the pressurizer they were always there,  
11 right?

12 MR. MIRANDA: They were always there and  
13 they should have been analyzed for whether they were  
14 credited or not. Because this is not a situation  
15 where you're mitigating an event, this is an  
16 initiating event.

17 MEMBER SKILLMAN: What procedure changes  
18 have been made to protect this 11-minute operator  
19 action required time?

20 MR. MIRANDA: They do have EMPs that they  
21 have to follow and operators are tested, time-tested  
22 against this operating procedure so that they can meet  
23 a time like this.

24 MR. HORTON: Yes, Todd Horton, FPL. We do  
25 have abnormal operating procedures for this exact

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 condition and one of the actions is for the operators  
2 to take control of the charging pumps.

3 MEMBER SKILLMAN: How do they know when to  
4 take action?

5 MR. HORTON: One of the first indicators  
6 will have this condition, will be a high pressurizer  
7 level alarm which is based off a deviation from  
8 setpoint which is actually a very small number. If I  
9 remember correctly it's 3 to 5 percent deviation from  
10 setpoint. And then we also have specific alarms for  
11 the safety injection signal. That is, an entry  
12 condition into that procedure and as soon as we enter  
13 that procedure has -- directs the operator to take  
14 those actions.

15 MEMBER SKILLMAN: Okay, thank you.

16 MEMBER ABDEL-KHALIK: Did you just say  
17 that the high pressurizer level alarm is only a few  
18 percent higher than the normal pressurizer level?

19 MR. HORTON: We have multiple inputs into  
20 the high pressurizer level alarm. One is just a  
21 straight number, and then we also have a deviation.  
22 Based on the power level we have a setpoint that's  
23 calculated --

24 MEMBER ABDEL-KHALIK: And that deviation  
25 is only a few percent?

1 MR. HORTON: That's right.

2 MEMBER ABDEL-KHALIK: From the normal  
3 pressurizer level.

4 MR. HORTON: That's correct.

5 MR. MIRANDA: Okay. Next slide. So, this  
6 is the new mass addition event that we've discovered  
7 recently. And this was also covered for the Turkey  
8 Point EPU. And in the Turkey Point EPU part of the  
9 audit that we did there was to go to Turkey Point and  
10 observe the operators deal with an inadvertent opening  
11 of a PORV.

12 And in that case we observed the operator  
13 go through a very quick procedure which did not  
14 involve looking up any procedures. It was a prompt  
15 action. They checked the pressurizer pressure, they  
16 checked some other things on the control board. The  
17 whole operation took about 9 seconds. They quit the  
18 PORV. And in the event that the PORV won't close  
19 there's also the manual block valve.

20 For St. Lucie we looked at the analysis  
21 provided by the licensee and we observed that if no  
22 operator action is taken a safety injection signal is  
23 generated in about 107 seconds, less than 2 minutes.  
24 And again, if no operator action is taken the  
25 pressurizer will fill in 7 and a half -- less than 7

1 and a half minutes.

2 Now, this is getting difficult to justify.  
3 And this is solely on the action of the charging  
4 pumps. The safety injection pumps still cannot pump  
5 against the RCS back-pressure. So the charging pumps,  
6 the 149, 147 gpm is sufficient to pressurize the  
7 system and open the PORVs.

8 MEMBER SKILLMAN: How could the operators  
9 know the PORV is stuck open or the PORV is open?

10 MR. MIRANDA: Well, there is an alarm for  
11 an open PORV.

12 MEMBER SKILLMAN: Other plants have had an  
13 alarm on a PORV too and it wasn't too accurate.

14 MR. MIRANDA: And judging whether the PORV  
15 is stuck is another question. You have to look at the  
16 pressurizer pressure and see whether or not the PORV  
17 ought to be open at that pressure.

18 MR. HORTON: This is Todd Horton, FPL. We  
19 do have specific alarms. This is one of those  
20 conditions that we train on regularly with the  
21 operating crews. There is this specific alarm that  
22 the operators identify associated with a PORV and the  
23 immediate action is they verify, validate pressurizer  
24 pressure and the PORV position. And then they have  
25 immediate actions they're required to take in the

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 event that we have a PORV that's inadvertently open to  
2 close the PORV. That is something we routinely train  
3 on. There are a couple of conditions that we  
4 specifically look for post-trip and online.  
5 Questions?

6 MEMBER SKILLMAN: No, thank you. Thank  
7 you.

8 MR. MIRANDA: Okay, next slide. This is  
9 the transient I was talking about. We have the PORV  
10 activate and this is the pressurizer level,  
11 pressurizer liquid volume. And the volume would, it  
12 goes down as expected. And eventually, down at the  
13 bottom, that little trough there? That's where the  
14 safety injection signal is generated. And the  
15 pressurizer level increases solely due to the flow  
16 contributed by the charging pumps. And it does fill  
17 in less than 7 and a half seconds.

18 MEMBER ARMIJO: Minutes.

19 MR. MIRANDA: Minutes, sorry. Now, my  
20 reasoning in the Safety Evaluation for this event was,  
21 well, if the operator does nothing -- the operator can  
22 do several things. First of all, he closes the PORV.  
23 We assume that the operator can do it in 9 seconds but  
24 9 seconds seems to be a bit optimistic. Suppose we  
25 say 90 seconds. If the operator closes the PORV at

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 any time before 107 seconds when the safety injection  
2 signal is generated then the transient is over.

3 If the operator is a little bit slow and  
4 doesn't close the PORV until after the safety  
5 injection signal is generated, say 2 or 3 minutes,  
6 then basically this resembles an inadvertent SI  
7 actuation where the operator now has two actions to  
8 perform. He needs to close the PORV and he needs to  
9 shut down the safety injection system, and that takes  
10 a lot longer than 9 seconds.

11 However, as we see here, the pressurizer  
12 level has dropped. So, inadvertent safety injection  
13 actuation that we've seen earlier which took 11  
14 minutes from nominal -- from the beginning condition  
15 of nominal level, it now is longer. It could be, I  
16 don't know, 12, 13, 14 minutes. So that 7 and a half  
17 minute pressurizer fill time is a little bit  
18 conservative. So, I was able to accept that for this  
19 case, for the St. Lucie case, and principally the  
20 reason is that -- the low flow, 147 gpm from the  
21 charging pumps only.

22 Now, if this were another plant with  
23 centrifugal charging pumps, for example, a  
24 Westinghouse plant, this pressurizer fill time would  
25 be much shorter than 7 and a half minutes. It would

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 be more like 2 or 3 minutes. And we have -- we're  
2 planning to deal with that issue on a generic basis.

3 So, as I said earlier, we did have an  
4 audit done at AREVA in January. And the principal  
5 areas that we looked into during that audit were the  
6 feed line break where we looked at the analysis that  
7 was performed. And discussed the inadvertent opening  
8 of a PORV. And we looked at this combined analysis of  
9 the CVCS, the malfunction and the inadvertent SI  
10 actuation.

11 We also discussed the loss of electrical  
12 load. And in this case we had a question regarding  
13 the reactor trip signal that was credited in that  
14 analysis. There are two loss of load analyses that we  
15 expect to see. One is the FSAR analysis where the  
16 first reactor trip signal is accepted as the  
17 mitigating signal, and then there's another analysis  
18 that's described in Section 5.2.2 of the Standard  
19 Review Plan. And this one is -- this one requires the  
20 reactor trip to occur on the second safety grade  
21 signal. So this was the analysis that we were looking  
22 for. And during the audit they presented that  
23 analysis and that was the result that you saw this  
24 morning of 2,744 psia.

25 So, at this point I'd like to turn it



1 over, unless there are any questions, I'd like to turn  
2 it over to Jennifer Gall for the large break.

3 MEMBER ABDEL-KHALIK: On the previous  
4 slide what do you mean by the word "realistic?" In  
5 the last bullet. What does that mean?

6 MR. PARKS: This is Ben Parks from the NRR  
7 staff. "Realistic" is a trade name that AREVA uses,  
8 that's what they call their method. So, by comparison  
9 another vendor calls it "best estimate" and the two  
10 are used in the NRC's regulatory guidance  
11 interchangeably. It conveys the same idea.

12 MEMBER ABDEL-KHALIK: Okay.

13 MS. GALL: All right, I did the LOCA  
14 review. I'll talk about the realistic large break.  
15 The licensee implemented EMF-2103. That's the AREVA  
16 best estimate LOCA methodology.

17 Since its approval, NRC staff has  
18 identified some certain modeling assumptions that are  
19 not suitable for demonstrating compliance with the  
20 50.46 requirements. And so the licensee has addressed  
21 those issues by providing plant-specific analysis that  
22 are more conservative than the currently approved  
23 version. And I'll go into more detail about some of  
24 those specific assumptions.

25 For the small break, they used EMF-2328.

1 Licensee discussed earlier somewhat about the small  
2 break LOCA, but some of the departures from the  
3 approved method are the loop-seal clearing to be more  
4 reflective of experimental data. There is additional  
5 break spectrum detail as well as they provided an SIT  
6 line break analysis.

7 CONSULTANT WALLIS: What does this  
8 additional break spectrum detail mean? Are you going  
9 to get into that?

10 MS. GALL: Yes.

11 CONSULTANT WALLIS: And does this cover  
12 the 12 inch break which they mentioned earlier that  
13 sort of -- there's a hole between the large break and  
14 the small break. Did they discuss the one that's  
15 sitting between that they did at all?

16 MS. GALL: Is that the SIT line break, the  
17 11?

18 CONSULTANT WALLIS: You asked them to do  
19 that?

20 MS. GALL: Yes.

21 CONSULTANT WALLIS: Does that use the  
22 small break method?

23 MS. GALL: Yes.

24 CONSULTANT WALLIS: Okay.

25 MS. GALL: So, for the large break

1 realistic method some of the modeling assumptions that  
2 are different from the approved method. The power  
3 level and decay heat uncertainty are not sampled any  
4 longer. Bounding models are used. In the original  
5 approved method the power level was sampled so you  
6 could have ended up with a power level lower than the  
7 3029.1. So now it's always assumed to be 3029.1.

8 And the decay heat is now set to the 1979  
9 ANS standard for decay heat. And they -- we audited  
10 this and they provided some RAI responses to show that  
11 the infinite line bounds all of the other standard  
12 lines that include uncertainties. So, the line that  
13 they're using accounts for uncertainties for decay  
14 heat.

15 The rod quench conditions were also  
16 modified. The original approved method does not  
17 require the void fraction to be less than 0.95, it  
18 only required the cladding temperature to be less than  
19 the minimum temperature for film boiling heat  
20 transfer. And now both of those are required for rod  
21 quench.

22 And then thermal conductivity degradation.  
23 AREVA, after the Information Notice in 2009  
24 incorporated the polynomial transformation to fuel  
25 centerline temperature to account for TCD effects.

1 And that will be discussed more in the closed session.

2 So, part of the review that we did, we  
3 looked at the range parameters and looked for trends.  
4 And that was a large part of the audit that we did was  
5 discussing those. And the conclusions we drew from  
6 our review are that they do meet the 50.46  
7 requirements and the evaluation model they used was  
8 more conservative than the NRC-approved model.

9 CONSULTANT WALLIS: So it's supposed to be  
10 realistic. So how can it be more conservative and  
11 realistic?

12 MS. GALL: Well, the -- it's more  
13 conservative in the power assumptions.

14 CONSULTANT WALLIS: It's realistic  
15 modified to be conservative, isn't it?

16 MR. PARKS: This is Ben Parks from the NRR  
17 staff again. In some cases we, subsequent to  
18 approving AREVA's model we questioned the  
19 appropriateness of one or two of their correlations or  
20 models that are in the S-RELAP5 code and their  
21 applicability to the -- basically the benchmarking  
22 data that the NRC and other people sponsored the  
23 research on which realistic rules and methods were  
24 based.

25 And we asked them to sort of penalize

1 those models so that the modeling application winds up  
2 being a little bit more conservative. So, as a whole  
3 its approach is supposed to be realistic and is  
4 intended to provide a realistic and you know, the  
5 upper tolerance limit of the distribution of realistic  
6 predictions of the emergency core cooling system  
7 performance. In some cases where we think that the  
8 data might be a little bit more spread they tend to  
9 make some bounding assumptions instead.

10 CONSULTANT WALLIS: I think when I read  
11 this, I couldn't see that this was a 95/95. I don't  
12 think he even said that. It just said it's realistic.  
13 This is a realistic statistical approach.

14 MR. PARKS: Yes sir, yes it is.

15 CONSULTANT WALLIS: And it looks for a  
16 95/95 upper limit. And also gives you on the way an  
17 average. It gives you a mean or a best estimate.

18 MR. PARKS: Right. I believe the  
19 licensee's material has that either median or a mean  
20 case of the 59. I think we have that data as part of  
21 our review.

22 CONSULTANT WALLIS: Your SER didn't tell  
23 me that unless I missed something. It just said  
24 realistic and I couldn't tell whether it was 95/95 or  
25 something else.

1 MR. PARKS: We will add some clarity to  
2 the SER.

3 CONSULTANT WALLIS: So where was the mean?  
4 Where was the best estimate?

5 MS. GALL: I'd have to go look.

6 CONSULTANT WALLIS: Just look at the top  
7 one? You don't look at the details of the  
8 distribution or anything, just look at the 95/95  
9 value?

10 MS. GALL: I don't recall off the top of  
11 my head, but we looked at -- we generated some plots  
12 of PCT versus various inputs and results. So, we  
13 looked at the range of the results and the inputs.

14 CONSULTANT WALLIS: Then could you from  
15 that detect under which conditions you got the highest  
16 PCT?

17 MS. GALL: Yes, the highest --

18 CONSULTANT WALLIS: Could you sort of  
19 explain what led to the highest PCT? What condition?

20 MR. KABADI: This is Jay Kabadi from FPL.  
21 They did do the -- in the statistical analysis  
22 provided the mean value. The limiting, the 95/95 was  
23 1667 and the 50th percentile was 1492.

24 CONSULTANT WALLIS: Fourteen ninety-two.  
25 Easy to remember.

1 MR. ULSES: This is Anthony Ulses, the  
2 branch chief of the Reactor Systems Branch. I think  
3 we may be touching on some proprietary information,  
4 Dr. Wallis, so I propose that if it's okay if we push  
5 it off --

6 CONSULTANT WALLIS: We'll get to this.

7 MR. ULSES: -- until closed session.

8 CONSULTANT WALLIS: -- what combination --  
9 of what combination of these various statistical  
10 parameters led to the highest temperature. That would  
11 be of interest.

12 MR. ULSES: Okay.

13 MEMBER ABDEL-KHALIK: You assume local  
14 oxidation values. Are these the oxidation values  
15 associated with the transient itself, or do they also  
16 include the pre-transient oxidation levels?

17 MS. GALL: I believe they include the pre-  
18 transient oxidation levels, but I'd have to check.

19 MEMBER ABDEL-KHALIK: That would be  
20 remarkable.

21 MR. PARKS: The licensee's approach for  
22 oxidation was to calculate oxidation on a fresh rod  
23 and then add their estimate of the pre-transient  
24 oxidation on top of that. So what they have is a  
25 conservative estimate of the oxidation because it's

1 already oxidized. It's not going to oxidize as much  
2 during the transient.

3 MEMBER ABDEL-KHALIK: So the numbers there  
4 include the pre-transient oxidation or not?

5 MR. PARKS: They do.

6 MEMBER ABDEL-KHALIK: They do.

7 MR. PARKS: This is M5 cladding. It  
8 doesn't oxidize very much in our experience, results  
9 that we've seen.

10 MEMBER ARMIJO: I thought the analysis was  
11 for Zirc4 cladding. At least I read somewhere in the  
12 application that they used Zirc4 cladding.

13 MR. PARKS: I was mistaken. I apologize.

14 MEMBER ARMIJO: Okay. But you know, does  
15 anybody believe those numbers, 3.8793? Is it really  
16 necessary? Why not round it off at 4 percent?  
17 Anyway, go on.

18 MS. GALL: That's all I had for large  
19 break. Moving onto the small break --

20 CHAIR BANERJEE: Just for the record,  
21 there will be no -- you didn't do any confirmatory  
22 calculations, right?

23 MS. GALL: Correct.

24 CHAIR BANERJEE: The staff.

25 CONSULTANT WALLIS: And the main -- well,



1 just to say what you did. Do you remember if the --  
2 was for the largest break? Maybe we'll get to that in  
3 the --

4 MS. GALL: I'd have to go --

5 CONSULTANT WALLIS: -- proprietary  
6 session.

7 MS. GALL: Yes.

8 CONSULTANT WALLIS: Okay.

9 CHAIR BANERJEE: There are a couple of  
10 questions, Jennifer, about that we can address later.

11 MS. GALL: Yes.

12 CHAIR BANERJEE: Okay.

13 MS. GALL: So small break. Again, there  
14 were some -- we issued some RAIs. The staff was  
15 concerned that the break spectrum, the initial break  
16 spectrum had missed the cases or the break sizes right  
17 before and right after SI injection. So the licensee  
18 provided a re-analysis that tightened up the break  
19 spectrum to make sure that we covered all of the  
20 appropriate break sizes.

21 CHAIR BANERJEE: And did you find  
22 something unexpected by that?

23 MS. GALL: I don't think it was  
24 unexpected.

25 CHAIR BANERJEE: So it was still around

1 the break size that they had shown.

2 MS. GALL: Correct.

3 CONSULTANT WALLIS: Is there a kind of  
4 sudden jump when you get SI or don't? This is a  
5 continuous curve with break size, or is there a change  
6 in mechanism?

7 MR. PARKS: The staff's review approach  
8 for the small break is to look for a cutoff where the  
9 break size limits the accumulator's ability to inject  
10 and that's typically where we see a turn in the break  
11 spectrum.

12 CONSULTANT WALLIS: So there is a change  
13 in mechanism.

14 MR. PARKS: Yes. And so the reason that  
15 we asked for this more refined break spectrum is sort  
16 of put more definition to where that --

17 CONSULTANT WALLIS: Because you don't have  
18 a continuous curve.

19 MR. PARKS: I've plotted for PCT as a  
20 function of break size for other plants like this, but  
21 I don't think that we did it particularly for St.  
22 Lucie. It generally winds up being pretty smooth. In  
23 some cases it's not always smooth, especially when  
24 Appendix K modeling is being used, but in these  
25 analyses it tends to be.

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 CHAIR BANERJEE: So it goes through a  
2 peak, right? For a certain break size, the PCT. Now,  
3 that's more or less where -- do you get -- with the  
4 EPU reflux condensation, what fraction of the heat for  
5 this break size is removed by the steam generators?  
6 Is it a lot?

7 MR. PARKS: I don't expect it to be  
8 significant. These -- I'd have to look at the heatup  
9 numbers and see how long the cladding is heating up  
10 before it turns over.

11 CHAIR BANERJEE: So, if you are -- well,  
12 we'll take this under closed session, but the effect  
13 of the EPU would be that -- could be that you have a  
14 more extended period of reflux. But let's go to that  
15 later.

16 MEMBER ABDEL-KHALIK: Normally you have  
17 one charging pump operating.

18 MR. DUNN: I'm sorry to interrupt, but  
19 yes.

20 MEMBER ABDEL-KHALIK: When you get an SI  
21 signal it automatically starts the other two?

22 MR. DUNN: We need to -- That is correct.  
23 I have misspoken because I'm not used to the charging  
24 pumps all being activated.

25 MEMBER ABDEL-KHALIK: Right. So how small

1 a hole does it have to be to match 150 gallon per  
2 minute charging pump flow? That must be a tiny hole.

3 MR. DUNN: Yes, it would probably be on  
4 the order of a three-quarter inch line break, or maybe  
5 a 1 inch. I haven't done that -- this is Bert Dunn.

6 MR. MIRANDA: Well, we saw in the curve  
7 that I presented for the inadvertent opening of a PORV  
8 that the three charging pumps are making up the flow  
9 through one PORV. Pressurizer level is increasing.

10 CHAIR BANERJEE: What was going out  
11 through the PORV?

12 MR. MIRANDA: Steam.

13 CHAIR BANERJEE: Right. In this case  
14 likely to be water.

15 MR. MIRANDA: That's right. Yes. Sorry.

16 CHAIR BANERJEE: But going back to the --  
17 do you get any refluxing, any period of refluxing  
18 during the small break?

19 MR. DUNN: It would depend on the break  
20 size.

21 CHAIR BANERJEE: Let's say that your 3 and  
22 a half to 4 inch breaks.

23 MR. DUNN: I would expect it for that  
24 break. I need to go back and actually get the --

25 CHAIR BANERJEE: Can you get us that

1 answer?

2 MR. DUNN: I can do that.

3 CHAIR BANERJEE: Okay.

4 MS. GALL: Then to the loop-seal clearing.

5 The re-analysis in addition to the more refined break  
6 spectrum provided the loop-seal clearing biasing. And  
7 that'll be discussed more in the closed session. And  
8 then additionally the licensee provided the SIT line  
9 break. And we found that the SIT line break did not  
10 provide limiting results with respect to the re-  
11 analysis of the --

12 CONSULTANT WALLIS: You have some points  
13 of small break LOCA with a peak. You have some points  
14 of large break LOCA with a peak. Then you have  
15 something in between which is significantly lower than  
16 both of them. Is that it, or there's a possibility of  
17 a peak between the SIT line break and the large break  
18 LOCA? Or between the SIT line break and the small  
19 break LOCA. Because there seems to be a --

20 MR. PARKS: Dr. Wallis?

21 CONSULTANT WALLIS: -- range that's not  
22 covered there somewhere.

23 MR. PARKS: Based on the information that  
24 we reviewed, and we're pulling a figure now to show  
25 that we -- we looked at PCT in the large break as a

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 function of the break size.

2 CONSULTANT WALLIS: Yes.

3 MR. PARKS: And found that the largest  
4 breaks tended to be the highest in PCT there were.

5 CONSULTANT WALLIS: Okay, that's useful.  
6 So it's going down. Does it come down and fit the SIT  
7 line break --

8 MR. PARKS: I have to stop talking because  
9 I think the answer might be proprietary.

10 CONSULTANT WALLIS: Well, we'll get to  
11 that?

12 MR. PARKS: We'll get to it.

13 CONSULTANT WALLIS: Okay.

14 MR. PARKS: But we saw trending to show  
15 that as the break size came down the PCT was reduced.

16 CONSULTANT WALLIS: And then somehow it  
17 turns around and goes up for the small break.

18 MR. PARKS: Right.

19 CONSULTANT WALLIS: But you don't care  
20 about the minimum, you only care about the maximum.  
21 So I guess it's --

22 MR. PARKS: I wouldn't say that we don't  
23 care about the minimum. It's that we saw a trending  
24 down on both sides.

25 CONSULTANT WALLIS: It has to turn around

1        somehow to get up to the small break.  Maybe we'll get  
2        into that later, shall we?  Just to understand why it  
3        does these things would be useful.

4                    MS. GALL:  And so there will be more  
5        discussion on small break and large break as we move  
6        forward.  Next slide.

7                    And in the analysis package or the  
8        additional analysis that the licensee provided there's  
9        a statement that led me to believe that this was --  
10       the additional analysis was in addition to the  
11       original analysis that they had submitted.  But I  
12       think that is not the case.  Right?

13                   CHAIR BANERJEE:  Can you clarify that  
14       again?

15                   MS. GALL:  Yes.

16                   MR. DUNN:  Could you repeat?

17                   MS. GALL:  So, in -- they submitted an  
18       original small break LOCA analysis and then submitted  
19       this supplemental analysis that included the refined  
20       break spectrum and the loop-seal biasing and the SIT  
21       line break.

22                   I believe it was the licensee's intent to  
23       replace the original analysis with the new analysis,  
24       but there's a statement in the letter saying that the  
25       original licensing report was limiting in comparison

1 to the revised analysis.

2 CONSULTANT WALLIS: Sounds a bit odd  
3 because the revised analysis was conservative and also  
4 sought the biggest spectrum of breaks. So it's  
5 unusual for the original analysis to be higher, isn't  
6 it? You'd think introducing conservatism would drive  
7 it the other way.

8 MR. KABADI: Yes, this is Jay Kabadi from  
9 FPL. On the submittal I think as staff pointed out,  
10 there's a statement in there --

11 MR. MIRANDA: Could you speak up a little  
12 please?

13 MR. KABADI: Yes. The submittal which we  
14 made in May of 2011, that analysis was to replace the  
15 original analysis. And because this analysis has all  
16 the changes that staff requested about what was found  
17 to be acceptable. So the intent was the analysis  
18 submitted in May 2011 was to replace the original  
19 analysis. And as the staff pointed out, there is a  
20 statement in the submittal which may be a little  
21 unclear, and we can put that, and we need to clarify  
22 that.

23 MS. GALL: So there will be a resolution  
24 to this issue before the full ACRS meeting.

25 MEMBER ABDEL-KHALIK: Can you summarize



1 the modeling differences between the results in the  
2 first column and the results in the second column?  
3 What are the modeling differences?

4 MR. KABADI: And that is one of the --  
5 this is Jay Kabadi from FPL. And that's one of the  
6 item to talk in the closed session.

7 MEMBER ABDEL-KHALIK: Okay.

8 MR. KABADI: What are the model changes  
9 done.

10 MEMBER ABDEL-KHALIK: This closed session  
11 is getting longer and longer.

12 MR. KABADI: I think during the -- yes.  
13 Initially my presentation mentioned that modeling  
14 changes done will be discussed in the closed sessions.

15 MEMBER ARMIJO: I just had a simple  
16 question. Was the EPU analysis, the original one,  
17 done with the realistic large break LOCA model or some  
18 other model?

19 CHAIR BANERJEE: This is a small break.

20 MS. GALL: This is small break.

21 MEMBER ARMIJO: The small break, was it  
22 done with the realistic or not?

23 MS. GALL: No, the small break is  
24 Appendix.

25 MEMBER ARMIJO: Okay.

1 CHAIR BANERJEE: But the EPU analysis  
2 showing his question still -- I'm confused between the  
3 EPU analysis and the additional analysis.

4 MEMBER SCHULTZ: That's what we have to  
5 clarify in the closed session.

6 CHAIR BANERJEE: Yes. Okay.

7 CONSULTANT WALLIS: So the EPU analysis is  
8 the original analysis?

9 MS. GALL: Yes, that was the original  
10 submitted with the original EPU application.

11 CONSULTANT WALLIS: And then when they put  
12 in more conservatism it went down.

13 MS. GALL: Yes.

14 MR. PARKS: We say it's conservative  
15 because generally when we request that they make these  
16 assumptions we see a significant increase in the PCT.  
17 And the point that Jen was making was that we thought  
18 we were looking at the additional analysis as a  
19 supplement to the EPU analysis. So our decisionmaking  
20 was based on the fact that they produced an original  
21 PCT of 2,072 and then they did some additional  
22 confirmatory studies to show that 2,072 was limiting.

23 In discussing our information with the  
24 licensee it very recently came to our awareness that  
25 that was not their intent. And Jen read you the

1 statement in the submittal that made us think that.  
2 So we need to work through that with the licensee and  
3 we'll report back at full committee I think what the  
4 result is.

5 MEMBER SKILLMAN: So, should we see the  
6 additional analysis as the replacement analysis of  
7 record? Is that what you're really communicating  
8 here?

9 MR. PARKS: That is what FPL proposes.

10 MEMBER SKILLMAN: I see. Thank you.

11 CHAIR BANERJEE: But the staff has not  
12 agreed to that yet.

13 MEMBER SCHULTZ: But it would be useful  
14 for us to discuss that in closed session. To  
15 understand it better so we don't see it all at the  
16 full committee meeting.

17 CHAIR BANERJEE: With regard to the -- 72  
18 or the 1807, they were for the same break size  
19 roughly?

20 MS. GALL: Roughly? Yes. Within a couple  
21 inches.

22 CHAIR BANERJEE: A couple of inches?

23 (Laughter)

24 MS. GALL: The number is proprietary.

25 CHAIR BANERJEE: Okay. All right. Let's

1 --

2 MEMBER REMPE: This is the last slide  
3 before closed session, right?

4 MEMBER SCHULTZ: It is.

5 CHAIR BANERJEE: So we are going on asking  
6 questions which we could do later. So, go ahead,  
7 Jennifer. Finish up.

8 MS. GALL: Both the original analysis as  
9 well as the supplemental analysis produced results  
10 that meet the 50.46 requirements.

11 CHAIR BANERJEE: Okay. So, I think is  
12 there anything else that we want to say in open  
13 session?

14 MR. ORF: Just one thing. We went back  
15 and verified all the CE, the prior CE power uprates.  
16 And there were about eight or more. There were eight.  
17 And they were all less than the current St. Lucie EPU.

18 CHAIR BANERJEE: But they were EPUs or  
19 they were just fraction or something else?

20 MR. ORF: The highest one was around 9  
21 percent so they were probably --

22 CHAIR BANERJEE: In total?

23 MR. ORF: In total.

24 CHAIR BANERJEE: In total.

25 MR. ORF: Right. So those probably would

1 have been --

2 CHAIR BANERJEE: Below this.

3 MR. ORF: Probably would have been  
4 stretched.

5 MR. BOWMAN: Tracy, this is Eric Boone  
6 from Westinghouse. The last two recent ones that are  
7 CE was ANO2 in 2002 and that was approximately 7.5  
8 percent. And that was an EPU with no MUR. And  
9 Waterford 3 was 2003 and that was 8 percent EPU with  
10 the 1.6 percent.

11 CHAIR BANERJEE: Okay, 2002 and 2003. So  
12 that's before my time. It was Graham's time. Were  
13 you involved in that?

14 CONSULTANT WALLIS: Sorry, I'm reading  
15 ahead.

16 CHAIR BANERJEE: Were you involved in  
17 these two Waterford 3 and what was the other one?  
18 ANO.

19 MR. BOWMAN: ANO2, sir.

20 CONSULTANT WALLIS: Probably. You'd have  
21 to look at the record.

22 CHAIR BANERJEE: But they were much  
23 smaller than this one in any case.

24 MR. BOWMAN: For actual wattage size  
25 Waterford at 9.6 total was at 275 megawatts thermal

1 and ANO2 was just over 200 megawatts thermal.

2 CHAIR BANERJEE: Thank you.

3 MR. ORF: We should be ready for the end.

4 CHAIR BANERJEE: Okay. So you know what?

5 Let's take a 5-minute break and come back at 5 to 2  
6 and then we'll go into closed session. At that time  
7 will somebody please ensure that everything is set up.  
8 And we'll go off the record now for 5 minutes.

9 (Whereupon, the foregoing matter went off  
10 the record at 1:48 p.m. and resumed at 4:44 p.m.)

11 CHAIR BANERJEE: We are going back into  
12 open session right now, and we will have the staff  
13 tell us about the source terms and radiological  
14 consequences analysis.

15 MR. PARILLO: Good afternoon. My name is  
16 John Parillo. I'm in the Accident Dose Branch, in the  
17 Division of Risk Assessment in NRR, and I'm going to  
18 talk to you this afternoon about the review of the  
19 source terms and radiological dose and consequences  
20 analyses.

21 The first portion of the review that we  
22 conducted has to do with the source terms, the reactor  
23 coolant source terms, regarding the design of the  
24 clean-up systems in the plant for the radwaste. And  
25 the licensee was able to -- is not going to make any

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 changes to the existing in-plant systems.

2 (Disruptions from teleconference system.)

3 CHAIR BANERJEE: Is that okay now?

4 MR. WANG: I don't know if Tom's still on  
5 the line.

6 CHAIR BANERJEE: Tom, are you still on?

7 (No response.)

8 CHAIR BANERJEE: Tom, are you back on?

9 (No response.)

10 CHAIR BANERJEE: This is the most  
11 complicated system I've ever seen. Tom? Well, I  
12 think we should go ahead, and we'll get him back.

13 MR. PARILLO: In this case, the licensee  
14 was able to just use scaling factors to show that they  
15 would be able to continue to meet the applicable  
16 regulatory requirements in Part XX and Appendix I, and  
17 the general design criteria 60.

18 So I didn't have a whole lot of issues  
19 with this portion of the review. There was a more  
20 substantial effort involved in reviewing the design  
21 basis dose consequence analyses. Just to give you a  
22 brief history, St. Lucie 1 had come in with a full-  
23 scope alternative source term back in November of  
24 2008, but that was done at a power level of 2754  
25 megawatt-thermal, which was the 2700 megawatt license

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 power with a two percent uncertainty.

2 So for the EPU, the licensee submitted  
3 revised AST evaluations, done at a power level of a  
4 3033 megawatt-thermal, which is basically 3020 plus a  
5 0.3 percent, because they incorporated the measurement  
6 uncertainty recapture as part of the EPU. So that's  
7 why the percentage over the license power is smaller.

8 And so in order to facilitate our review,  
9 we usually ask these questions about, for each  
10 radiological dose analysis, to provide all of the  
11 input assumptions and parameters, key values, that are  
12 in your current licensing basis, and then provide all  
13 of the -- for each analysis, for each parameter --  
14 show what that value is. And in this case, it would  
15 be for the EPU. And then, where any differences  
16 exist, to explain the bases for those differences.

17 So the licensee probably was reading RAIs,  
18 and they provided that table without us asking, which  
19 was very beneficial. That way, we can focus our  
20 attention on the variables that actually have changed.  
21 And in this case, most of them actually stayed the  
22 same, but there were some changes.

23 Obviously, the nuclide inventory changed,  
24 but there are also some changes in sump water  
25 temperature and flashing fractions, things of that



1 nature. There were some changes in containment spray  
2 flow rates, and they actually took some -- added some  
3 conservatism in the control room ventilation flow  
4 rates that they used for their accident analyses.

5 And the atmospheric dispersion factors, or  
6 the chi over q values, also changed, because the  
7 licensee updated those values based on more recent  
8 meteorological data. So that was a brief synopsis of  
9 some of the changes. There wasn't any earth-  
10 shattering change, or anything that challenged any of  
11 our assumptions in the reg guide or anything like  
12 that.

13 And also, as part of the EPU amendment  
14 request, St. Lucie also included a re-analysis of  
15 their waste gas tank rupture accident, which is  
16 actually a Chapter XI consideration, but we took a  
17 look at that analysis as well. So basically, in  
18 short, all of the design-basis accidents -- when I say  
19 design-basis accident, I'm really referring to the  
20 Chapter XV-type analyses, that are done to meet the  
21 dose criteria that's set forth in 50.67, and they meet  
22 all of those criteria.

23 And I'd also like to say -- I mean, we  
24 don't grade licensees in terms of the margins that  
25 they provide to the limits, but I should -- I think

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 it's worth noting that the off-site doses at St. Lucie  
2 are very low, which I like to see, personally.  
3 Control room is always a challenge for most all  
4 licensees, but their off-site doses are well below the  
5 acceptable limits.

6 In terms of the waste gas decay tank  
7 rupture evaluation, the licensee also took a very  
8 conservative posture, in that they evaluated that  
9 accident based on the more stringent criteria of 100  
10 millirem TEDE off-site, even though they have controls  
11 for explosion as well as seismic design, so they  
12 actually could have used a limit 25 times higher. But  
13 they chose to use the 100 millirem, which is the most  
14 restrictive limit, to set a new proposed tech spec for  
15 the xenon-135 dose equivalent that's allowed to be  
16 stored in the tank.

17 So there were no issues with that, in  
18 terms of they did a conservative analysis.

19 MEMBER SCHULTZ: John, one question  
20 regarding the dose analysis for Chapter XV. The most  
21 limiting analysis to the acceptance criteria was the  
22 large break LOCA to the control room dose?

23 MR. PARILLO: Yes.

24 MEMBER SCHULTZ: And my question was  
25 related to the unfiltered in-leakage --

1 MR. PARILLO: Right.

2 MEMBER SCHULTZ: -- data going to the  
3 control room. And I was just curious as to, the value  
4 that they used was provided, but I didn't know how  
5 that compared to their measured value.

6 MR. PARILLO: Yes, and I actually  
7 scrambled around for that one. I don't actually have  
8 their test value, but what I can say is that they have  
9 a comfortable margin, insofar as they're pretty much  
10 -- and if the plant people are here, they can correct  
11 me if I'm misstating this. But I think what the  
12 licensee's approach to the control room infiltration,  
13 as regards the to the dose analysis, is that they give  
14 themselves a very comfortable margin over what they  
15 predict they will get in an actual test.

16 And so that way, it looks as though they  
17 have a very tight margin -- I think it's like 4.8 rem  
18 TEDE to the limit of 5. But they have given  
19 themselves some operational flexibility there, so that  
20 when they come in for this very expensive tracer gas  
21 testing, that they won't have to worry. Because, you  
22 know, typically -- for instance, the numbers that they  
23 have is currently 460 CFM of unfiltered in-leakage.  
24 This is an assumed value.

25 That's pretty high. I mean, we've seen

1 values as low as 10. So we're not overly concerned  
2 that they should be able to meet that limit. And  
3 actually, it should be comfortable for them to show  
4 compliance with that limit when they do their control  
5 room testing.

6 MR. HALE: This is Steve Hale, Florida  
7 Power and Light. That test data from 2011, as he  
8 said, our acceptance criteria is 460 CFM. In the  
9 pressurization mode, the unfiltered in-leakage was 18,  
10 and in the recirc mode it was 58. So that gives you  
11 -- that's test data from 2011.

12 MEMBER SCHULTZ: Thank you.

13 MR. PARILLO: Okay. So that pretty much  
14 wraps it up. Do you have any questions?

15 CHAIR BANERJEE: Are there any questions?

16 (No response.)

17 CHAIR BANERJEE: Thank you very much. Do  
18 we have any public comments?

19 MR. HOFFMAN: Dr. Banerjee?

20 CHAIR BANERJEE: Yes?

21 MR. HOFFMAN: Just one quick point. This  
22 is Jack Hoffman, Florida Power and Light. Just as a  
23 follow-up, there was a question asked earlier about  
24 some of the historical test results from St. Lucie on  
25 our safety valves.

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 CHAIR BANERJEE: Yes.

2 MR. HOFFMAN: And we've been able to  
3 obtain the test results for the last ten years on our  
4 main steam safeties. We're looking at the pressurizer  
5 safeties. Those are done off-site, and it's a little  
6 bit harder to get those test results.

7 But for the main steam safety valves,  
8 again, current conditions, we have two banks of safety  
9 valves. The first bank is at 1,000 psia, the second  
10 is at 1,040 psia. Both of those banks have a tech  
11 spec acceptance criteria of plus one percent, minus  
12 three percent; plus 10 pounds, minus 30 pounds,  
13 roughly.

14 And we did have two failures of main steam  
15 safety valves in the year 2002. Both were on the low  
16 side. They just barely failed. They failed out of  
17 that 30 pound range by .37 and .17 psi. And since  
18 that timeframe, in the last ten years, we've tested 36  
19 valves, main steam safety valves, and zero have  
20 failed. And that's to today's standards of +1, -3.  
21 We're expanding that for some operational flexibility  
22 as part of the EPU to +3, -3 for the low bank, and +2,  
23 -3 for the high bank.

24 MEMBER ABDEL-KHALIK: And you're looking  
25 for data on the primary side?

1 MR. HOFFMAN: Yes. We don't have that  
2 today, but we're looking for it. We tested the main  
3 steam safety valves on-site, so those results are  
4 readily available in test procedures. The safety  
5 valves, pressurizer safeties, we have to send off-site  
6 for as-found testing, and we have to dig up those  
7 vendor reports.

8 MEMBER ABDEL-KHALIK: All right. Thank  
9 you.

10 MR. HOFFMAN: You're welcome.

11 CHAIR BANERJEE: Thanks very much. Thank  
12 you. And now -- Bill, do you have to run away or  
13 something?

14 MEMBER SHACK: I'm just getting ready. I  
15 have a few minutes.

16 CHAIR BANERJEE: Okay. So I'm going to --  
17 has there been any member of the public who wants to  
18 make a comment, do we know?

19 (No response.)

20 CHAIR BANERJEE: No one. Okay. So what  
21 I'll do is just go around the table, as usual, take  
22 comments, and then I'll also get Weidong to summarize  
23 what information we have been asking for. Or would  
24 you like to do that first, to start with?

25 MR. WANG: I can try, to see if it's

1 complete.

2 CHAIR BANERJEE: So the other members --  
3 people can add to it. Or remove it, if they've  
4 resolved some matter.

5 MR. WANG: I'll go backwards from the  
6 latest, flipping back. I think you, Dr. Banerjee,  
7 asked about U bend holdup during the flux  
8 condensation?

9 CHAIR BANERJEE: Well, flooding.

10 MR. WANG: Flooding, okay.

11 CHAIR BANERJEE: Well, actually, just to  
12 amplify on that, so AREVA knows, there are people in  
13 AREVA who are very involved, also, with the EPR, who  
14 will know this issue extremely well. So if you wanted  
15 to get their help, they will -- but of course, I asked  
16 the staff, also, for their comment on this, which is  
17 Len Ward, I think?

18 MR. WANG: Yes, Len Ward is supposed to  
19 take this section.

20 CHAIR BANERJEE: He would understand the  
21 issue pretty well.

22 MR. WANG: So this is one. And the next  
23 one is the loop seal clearing document.

24 CHAIR BANERJEE: Yes, any information,

25 MR. WANG: Any information for this loop

1 seal clearing.

2 CHAIR BANERJEE: On the methodology.

3 MR. WANG: Methodology, okay. And so  
4 Professor Tom Downer, he is asking about the power  
5 shape, and with the xenon and the verifications, and  
6 I think AREVA knows to take this action.

7 CONSULTANT DOWNER: Also, just any very  
8 succinct and concise explanation of how that's used in  
9 the calculations.

10 MR. WANG: Okay. Next question is, Joy  
11 asked about this FRAPCON calculation, basically the  
12 latest SER. The staff needed to provide to me that  
13 latest SER.

14 MEMBER REMPE: And apparently it's a  
15 reference to the document. So if we could have a copy  
16 of the audit report, too. I don't know how sensitive  
17 it is. If there were other changes, too, in the SER,  
18 from what we had, that we reviewed, that would be  
19 helpful to know.

20 MR. ORF: Yes, it's mostly just editorial.

21 MEMBER REMPE: Okay.

22 MR. WANG: And for this -- I believe Said  
23 here asked about for the thermal conductivity  
24 degradation, he's looking for the correlation with the  
25 linear heat rate.

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701



1 MEMBER ABDEL-KHALIK: Segregation of the  
2 data.

3 MR. WANG: Further data, yes. And this is  
4 also the applicant needed to provide the --

5 CHAIR BANERJEE: Well, if I understand it,  
6 it was that the applicant stated -- at least AREVA  
7 stated that they'd looked at this issue, and you  
8 wanted to see just what they had got.

9 MEMBER ABDEL-KHALIK: Right.

10 MR. WANG: Let's see if I have any more.

11 MEMBER ABDEL-KHALIK: Well, the last thing  
12 is what we just said, that they will provide data for  
13 the primary safety set point group.

14 MR. WANG: Yes, that's also one. I  
15 believe this -- okay, I think this is for the staff,  
16 action, that you provided like an EPU analyses, and  
17 also additional analyses, and you still need to  
18 confirm with me, with us, about if this additional  
19 analysis is a replacement, or it's just an addition to  
20 the original analyses.

21 CHAIR BANERJEE: This is for the small  
22 break.

23 MR. WANG: For the small break.

24 CHAIR BANERJEE: Just a clarification,  
25 right?

1 MR. WANG: Yes.

2 CHAIR BANERJEE: That's all.

3 MEMBER SCHULTZ: Well, if it's a  
4 replacement, we may need more information than what  
5 was provided.

6 CHAIR BANERJEE: Yes. Well, the staff has  
7 not resolved it themselves, I have the impression.  
8 Right?

9 MR. WANG: And another action, I don't  
10 know if, Dick, you maybe can add to it, is about PORV  
11 stuck, or just open, that question. PORV. I believe  
12 you talked about it's basically a difference between  
13 stuck open or normal open, I would assume.

14 MEMBER SKILLMAN: I don't believe any  
15 action is necessary on that.

16 MR. WANG: Okay. Then I'll cross this.

17 MEMBER SKILLMAN: But I do have one that  
18 you haven't mentioned, and that is the thermal  
19 hydraulic transient on reverse flow, and dropping a  
20 reactor cooling pump. I would like to know that that  
21 cycle has been accounted for.

22 MR. HOFFMAN: Just for clarification, that  
23 is a thermal cycle?

24 MEMBER SKILLMAN: That is a thermal cycle.

25 MR. HOFFMAN: Okay.

1 MEMBER SKILLMAN: It's a reverse flow on  
2 a --

3 MR. HOFFMAN: Okay. But structurally --

4 MEMBER SKILLMAN: It's a structural issue.  
5 It's the nozzles, and the delta T versus time.

6 MR. HOFFMAN: Understand.

7 MEMBER SKILLMAN: I feel like there's one  
8 thing we probably should have asked but didn't, and I  
9 don't want to lose the chance. When we talked with  
10 the Turkey Point crew, we were very interested in  
11 flooding. This is an ocean site. We should touch  
12 that, at least for several minutes, at least to make  
13 sure that we've not let that topic stray from this  
14 meeting.

15 CHAIR BANERJEE: Okay. Does the staff  
16 have any comments on this, the propensity of this site  
17 to exhibit any problems with flooding?

18 MR. ORF: I don't think we have anybody  
19 here to speak to that.

20 MEMBER SKILLMAN: I just checked the  
21 safety evaluation, and the safety evaluation is silent  
22 on that issue.

23 MR. ULSES: What we'll have to do is take  
24 an action to get back to you on that. We don't have  
25 the staff here right now to address that, and I

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 suspect, given the time of day, they're probably not  
2 here actually in reality, either. So we'll take an  
3 action and get back to you on that.

4 CHAIR BANERJEE: All right. So let's note  
5 that.

6 MR. WANG: I believe this is on my list.  
7 I think there may be other action items now being  
8 addressed, and I'll now go over the table to see if  
9 there's anything I left.

10 CHAIR BANERJEE: Okay. So why don't I  
11 just start with Mario, and then we'll just go around  
12 the table?

13 CONSULTANT BONACA: Generally, I found the  
14 application and the SER good, in general. I went  
15 through a review of a specific system, which was the  
16 auxiliary feeder system, because there is so much  
17 history behind that, from the construction of the  
18 plant to the TMI action items, and so on and so forth.  
19 And that was kind of disappointing, because I was  
20 searching for understanding the level of redundancy in  
21 that system, if in fact the increased demand had  
22 affected that.

23 I asked that question yesterday, this  
24 morning, here, and I got an immediate answer. So it  
25 was easy. But I probably covered 60 or 70 pages in

1 the application and the SER dealing with that issue,  
2 and never coming to that particular conclusion. So  
3 it's just a comment. That was frustrating, in part.  
4 And even the PRA portion of the discussion on the aux  
5 feed, the peer review had commented on this issue, the  
6 fact that there was no clear understanding of this  
7 issue, and the criteria used to determine  
8 redundancies.

9 I don't know what to do with that, but I  
10 just wanted to mention that because I spent time on  
11 it.

12 I thought that they had an adequate  
13 analysis of transients, non-LOCA accidents and  
14 transients. And what I did not like was the way they  
15 presented the results, the issue of 2750 psi. And the  
16 reason is that they are clearly using a bounding  
17 effect on parameters, to the point where these are  
18 already surrogate calculations, and now it's even more  
19 surrogate.

20 For the reader, it's difficult to  
21 understand the specific transient, and the way it  
22 runs. I mean, if you have to understand it from the  
23 FSAR, from the SER, from the application, I mean, you  
24 will not be able to do that, necessarily.

25 On the LOCA issue, the fuel thermal

1 conductivity degradation, it's clearly the issue to  
2 deal with, and I think there is sufficient  
3 recommendation now for the licensee to come back and  
4 try to clarify that. I think that they may have a way  
5 out, but that has to be seen.

6 And I'll try to summarize this in a letter  
7 to you.

8 CHAIR BANERJEE: Yes. So, just to let  
9 everybody know, before we go further, we are on a very  
10 tight schedule, because we have agreed to write a  
11 letter in the May meeting, the full committee meeting.  
12 So Tom, Mario, Graham, everybody, actually, we need  
13 your feedback as soon as possible. Preferably this  
14 weekend, if we can have it. And if we can't, as soon  
15 as possible after, because there isn't much time.

16 Anyway, so we will now move on to you,  
17 Graham.

18 CONSULTANT WALLIS: Well, I read the SER.  
19 It's very long. It covers a great deal of -- a great  
20 many topic. And it reads well. It seems like they're  
21 meeting these requirements. What I missed in the  
22 whole thing was, what's the effect of EPU? I mean,  
23 they go through all this thing, and they meet this  
24 requirement, they meet this requirement, they meet  
25 this requirement. Well, how does it differ from what

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 was before?

2 At this meeting, I found I got confused  
3 about some matters, such as the way that the TCD was  
4 handled, and the way the loop seal was handled, and  
5 some aspects of --

6 CHAIR BANERJEE: Speak up.

7 CONSULTANT WALLIS: Some aspects of the  
8 small break LOCA. So I'm going to go away, and see if  
9 I can figure it out. And I hope I can do it by the  
10 time that you need something, but there are some  
11 things that are a little puzzling, puzzle me a bit.

12 CHAIR BANERJEE: Okay. Steve?

13 MEMBER SCHULTZ: I appreciate the detailed  
14 discussions that were presented by both the applicant  
15 and the staff today. I have no further comments or  
16 questions, and look forward to the additional  
17 information that Weidong is going to bring forward,  
18 again hopefully very soon.

19 MEMBER SKILLMAN: I compliment the staff  
20 and the Florida Power team for a thorough  
21 presentation. The questions that I've already  
22 presented are the ones that I will be focusing on when  
23 I put my comments together, and I thank the team for  
24 a job well done.

25 MR. GIL: This is Rudy Gil, FPL. Gordon,

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 for the comment on the flooding, I guess you'll  
2 clarify the type of input you're looking for there?  
3 Is that going over the design basis that we have, or  
4 --

5 MEMBER SKILLMAN: Well, I'll be curious  
6 what the NRC staff presents. Rudy, you were here for  
7 the Turkey Point discussions, and we zeroed in on  
8 that. Not necessarily with Fukushima as a backdrop,  
9 but just general --

10 CHAIR BANERJEE: Excuse me. He can't hear  
11 you.

12 MEMBER SKILLMAN: Oh, I'm sorry.

13 CHAIR BANERJEE: You'll have to talk into  
14 the --

15 MEMBER SKILLMAN: We addressed this very  
16 thoroughly on the Turkey Point application from a  
17 professional accountability perspective, given the  
18 backdrop of Fukushima. And so I'm interested in what  
19 the staff will communicate in terms of their review  
20 regarding site flooding. That was the topic that we  
21 were so focused on in the Turkey Point EPU effort.

22 CHAIR BANERJEE: How far is the site above  
23 whatever water level there is?

24 MEMBER SKILLMAN: The Atlantic Ocean.  
25 That's the question.



1 CHAIR BANERJEE: How far above is it?

2 MR. ORF: Flood level is 19 feet above --  
3 I mean, below low level.

4 MEMBER SKILLMAN: Could I just observe  
5 that, perhaps at Turkey Point, the 50.54(f) letters  
6 hadn't been issued yet. Now, I think, the issue  
7 you're asking about is going to be addressed under  
8 50.54(f). It doesn't seem we need to take it up here,  
9 would be my judgment.

10 MR. GIL: There are evaluations that will  
11 be done under 50.54(f).

12 MEMBER SKILLMAN: Of course. We know  
13 that.

14 CHAIR BANERJEE: So thank you, Harold.  
15 We're happy with that.

16 MEMBER SKILLMAN: Thank you.

17 CHAIR BANERJEE: Go for it.

18 MEMBER RAY: Two things. One, I'd like to  
19 say on the record that the very low pump seal leak  
20 rates -- and my colleagues know I'm interested in that  
21 topic -- are a result of the replacement of the  
22 original seals, and so they're less dependent upon  
23 component cooling water to survive a blackout, which  
24 I was glad to be informed about. And since that  
25 occurred off the record, I wanted to make the comment

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 here.

2 The only other thing I'll say is, I think  
3 that I wouldn't characterize a 10 percent increase  
4 beyond experience for the rho v squared as a slightly  
5 higher value, but I believe that information was  
6 presented here and in response to our questions which  
7 adequately establishes confidence that their planned  
8 operation, as far as the secondary side of the steam  
9 generators is concerned, will be safely managed and  
10 there won't be any expectations of excessive wear.  
11 And it'll be detected if there is any such thing  
12 occurring, well in advance of when it would be  
13 problematic.

14 And that's all I have to say. I may  
15 suggest to you, Sanjoy, some acknowledgement of that  
16 for the letter. It's up to you whether you want to --

17 CHAIR BANERJEE: Yes, I think both you and  
18 I can work together on that, maybe, Harold. On the  
19 calibration issue.

20 MEMBER RAY: That's fine.

21 CHAIR BANERJEE: All right. Sam?

22 MEMBER ARMIJO: I'm satisfied that the  
23 treatment of thermal conductivity degradation on the  
24 fuel has been resolved. It's messy, starting with  
25 RODEX2, but it's been addressed with the augmentation

1 fixes. And so I don't have a problem with any of  
2 that.

3 We didn't talk about it much, and Bill's  
4 already mentioned from the materials, it's a really  
5 clean application. So I think it's in good shape.  
6 Thank you.

7 CHAIR BANERJEE: Thanks.

8 MEMBER RYAN: Thank you, sir. I believe  
9 that the source term and radiological consequence  
10 analyses were well done, and basically well-  
11 characterized by the staff, so that there's no need to  
12 repeat that discussion. But well done on that score.  
13 Thank you.

14 CHAIR BANERJEE: Any issues with the fuel  
15 after the EPU went into the pools?

16 MEMBER RYAN: I don't think so. You mean  
17 the spent fuel pool?

18 CHAIR BANERJEE: Yes.

19 MEMBER ABDEL-KHALIK: I have no additional  
20 comments.

21 CHAIR BANERJEE: Thank you.

22 MEMBER SHACK: I'll get you some  
23 paragraphs on materials this weekend.

24 CHAIR BANERJEE: So I'm going to talk  
25 about that.

1 MEMBER REMPE: No additional comments, but  
2 I would like, if possible, to have the updated  
3 information and the staff audit calcs as soon as  
4 possible.

5 CHAIR BANERJEE: Yes.

6 MEMBER REMPE: And thanks for the  
7 presentations from both organizations.

8 CHAIR BANERJEE: So I think -- the  
9 subcommittee, of course, thanks both the applicant,  
10 AREVA, and the staff for very good presentations and  
11 almost getting it all done in time. It's amazing.  
12 This has seldom happened for as far as I remember. So  
13 congratulations, and thank you.

14 Because we are so constrained in terms of  
15 getting the letter out, I'm going to ask you to send  
16 me whatever feedback you have as quickly as possible,  
17 and to structure it a little bit. So of course, all  
18 of you, I appreciate your remarks on the safety  
19 analysis, and I'll integrate it and put it together.  
20 It'll have to cover a whole range of accidents, a lot  
21 of things, and if you look at previous letters we've  
22 written, for example on Point Beach and so on, you can  
23 get an idea of the coverage that we have.

24 MEMBER RYAN: Sanjoy, to that end, it would  
25 be helpful if we could ask, however we need to, to

1 expedite the transcript.

2 CHAIR BANERJEE: Right, that would also be  
3 very useful. I wonder if that is possible, or not, on  
4 the transcripts, how quickly it can be done.  
5 Normally, of course, we have a month or a month and a  
6 half --

7 MR. WANG: Normally a week and a half for  
8 transcripts.

9 CHAIR BANERJEE: A week and a half.

10 MR. WANG: I'll talk to Charles, because  
11 I think we can --

12 THE COURT REPORTER: Of course, that's  
13 possible. There are some billing implications for  
14 that, but you can talk to my office about that.

15 CHAIR BANERJEE: Mike, your point is well  
16 taken. So the second point -- well, the areas that we  
17 are interested in, to structure it a little bit, are  
18 safety analysis, materials, which we will take care  
19 of, flow-induced vibrations, I just made a sort of  
20 note of how we want to structure things. So Harold  
21 and I will handle that.

22 Somebody who feels really interested in  
23 this should write something about the risk  
24 evaluations, and I'm wondering who could do that.  
25 Because normally it would be somebody like Dennis or

1 John or somebody, but nobody is there. And I was  
2 wondering if Steve and Dick, you could do this  
3 together? I'm looking to you for the electrical  
4 systems.

5 MEMBER SKILLMAN: I've got electrical.

6 CHAIR BANERJEE: Okay.

7 MEMBER SKILLMAN: I'll go with that.

8 CHAIR BANERJEE: So Steve, maybe you can  
9 take a look -- I don't think there are any major  
10 issues, but take a look.

11 One of the things that we normally talk  
12 about, and that we didn't talk about, is the power  
13 ascension testing and transients. It's all in the SE,  
14 so we should look at it. I didn't see anything  
15 particularly to be dealt with, but we'll have to make  
16 some comment, and we'll do that. And I'll take care  
17 of that. That's not a problem.

18 And I think that more or less covers  
19 things. Of course, the bulk of everything will be in  
20 the safety analysis part. So, have I missed  
21 something?

22 MEMBER REMPE: Would the safety analysis  
23 part talk about what's been done on thermal  
24 conductivity degradation?

25 CHAIR BANERJEE: Yes. Yes, it'll be

1       there. We might break out a subsection or something  
2       to cover it.

3               MEMBER SKILLMAN: Do we have the most  
4       recent safety analysis? That's what we need, Weidong.

5               MR. WANG: Right. And also, once I've got  
6       it, because it's proprietary, I always have trouble to  
7       communicate it to you. Because it looks like so many  
8       documents I need to pass to members, but this time,  
9       you know, we don't have much time. And normally I put  
10      everything on a CD, because I cannot email.

11              MEMBER RAY: FedEx works just fine. We  
12      don't -- don't worry about it.

13              MEMBER SKILLMAN: Can you make a CD and  
14      FedEx it to us?

15              MR. WANG: Yes, I can do that.

16              MEMBER RAY: FedEx works just fine.

17              MR. WANG: But you may expect that,  
18      because one week I get this one, next week I get that  
19      one.

20              CHAIR BANERJEE: Yes, this email system is  
21      hard to access, and all the proprietary stuff.

22              MEMBER RAY: CDs work really well. And we  
23      can say that without being contradicted.

24              MR. WANG: Okay.

25              CHAIR BANERJEE: So we'll look forward to

1 seeing you all at the full committee meeting. Thank  
2 you very much for your time.

3 MEMBER RAY: Bang the hammer.

4 CHAIR BANERJEE: And of course, we have an  
5 hour and a half with the staff.

6 (Whereupon, the above-entitled meeting was  
7 concluded at 5:20 p.m.)  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25





# ACRS Subcommittee on Power Upgrades

## NRC Staff Review St. Lucie, Unit 1 Extended Power Uprate

April 26, 2012

# Opening Remarks

**Allen G. Howe**

Deputy Division Director

Division of Operating Reactor Licensing

Office of Nuclear Reactor Regulation

## Opening Remarks

- NRC staff effort
  - ❖ Pre-application review and public meetings
  - ❖ Requests for additional information
  - ❖ Audits
- Challenging review areas included:
  - ❖ Inadvertent Opening of a PORV analysis
  - ❖ Feedwater Line Break analysis
  - ❖ Inadvertent ECCS/CVCS actuation
  - ❖ CEA Withdrawal at Power

# Introduction

**Tracy J. Orf**

Project Manager

Division of Operating Reactor Licensing  
Office of Nuclear Reactor Regulation

# Introduction

- Background
  - ❖ St. Lucie 1 EPU Application – November 22, 2010
  - ❖ 2700 to 3020 MWt, 12 % increase (320 MWt)
    - Includes a 10 % power uprate and a 1.7 % MUR
    - 18 % increase above original licensed thermal power
- EPU Review Schedule
  - ❖ Followed RS-001
  - ❖ No Linked licensing actions
  - ❖ Supplemental responses to NRC staff RAIs and Audits
  - ❖ EPU Implementation

# Topics for Subcommittee

- EPU Overview
- Materials – Steam Generators
- Fuel and Core
- Safety Analyses
- Dose Analysis



## **St. Lucie Unit 1 EPU Accident Analyses**

**Samuel Miranda and Jennifer Gall**  
Reactor Systems Branch  
Office of Nuclear Reactor Regulation

# Review of Accident Analyses

- Feedwater Line break
- Mass Addition Events
  - ❖ Inadvertent ECCS actuation
  - ❖ CVCS Malfunction
  - ❖ Inadvertent opening of a PORV
- Loss of Coolant



## Feedwater Line Break (FWLB)

- FPL defined FWLB as a cooldown event in the licensing basis
- FPL did not analyze FWLB, since the Main Steam Line Break analysis produces a more severe cooldown
- The staff did not accept this approach

## FWLB

- FWLB is treated as a heatup event in RG 1.70 and SRP Section 15.2.8
- The staff requested an analysis of FWLB as a heatup event
- FWLB analysis results were audited on January 30-31
- Acceptable FWLB analysis results: RCS subcooling is maintained

## Inadvertent Actuation of ECCS

- Inadvertent Actuation of ECCS can fill the pressurizer, and pass water through the PORVs.
- A small break LOCA is created if a PORV sticks open.
- AOOs are not permitted to develop into events of a more serious class.

## Inadvertent Actuation of ECCS

- Inadvertent ECCS actuation is not in St. Lucie's licensing basis
- Shutoff head of ECCS (SI pumps) is lower than RCS nominal pressure
- Analysis was not provided in the EPU application

# Inadvertent Actuation of ECCS

- Charging pumps (PDPs) have been added to the ECCS since the FSAR
- Charging pumps can fill the pressurizer and cause water relief through the PORVs

## Non-Escalation Criterion

- “By itself, a Condition II incident cannot generate a more serious incident of the Condition III or IV type without other incidents occurring independently.”
- NRC reminded licensees that this criterion is in the plant licensing bases, and therefore must be met (RIS 2005-29).

## Inadvertent Actuation of ECCS

- Conservative composite of Inadvertent Actuation of ECCS and CVCS Malfunction was analyzed
- It took almost 11 minutes, after the high pressurizer level alarm, to fill the pressurizer
- This is deemed to be sufficient for manual remedy

## Inadvertent Opening of a PORV

- RG 1.70 classifies this AOO as a decrease in RCS inventory event
- RCS depressurization reduces thermal margin, which leads to trip
- RCS continues to depressurize and reaches low pressure SI setpoint
- Lower RCS pressure boosts ECCS delivery rate. Pressurizer can fill.



## Inadvertent Opening of a PORV

- Operator can close the PORV very quickly after it opens ( $< 10$  sec)
- With no operator action:
  - ❖ SI signal is generated in  $< 2$  min
  - ❖ Pressurizer fills in  $< 7.5$  min
  - ❖ Charging pumps can cause PORVs to open and relieve water
  - ❖ A PORV can stick open (SBLOCA)

# Inadvertent Opening of a PORV

St. Lucie Unit 1 EPU – Information to Support NRC  
Review of RCS Depressurization With Pressurizer Overfill

ANP-3067  
Revision 1  
Page 23

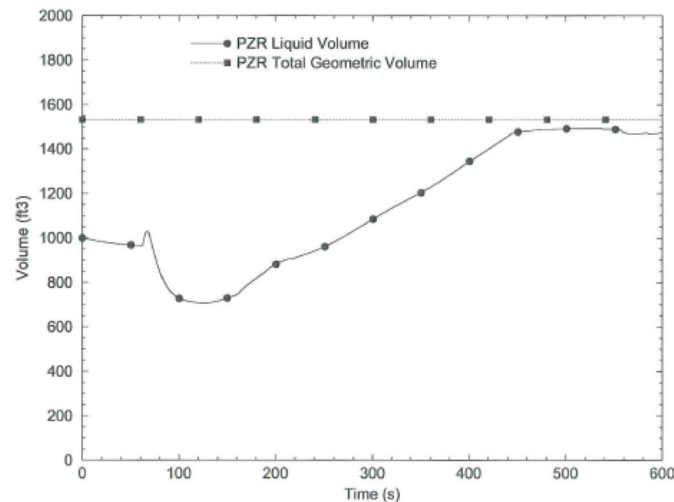


Figure 8 RCS Depressurization / Pressurizer Overfill – Pressurizer Liquid Volume

## Audit (January 2012)

- Feedwater line break,
- Inadvertent opening of a power operated relief valve,
- Chemical and volume control system malfunction,
- Loss of electrical load, and
- Realistic large break loss of coolant accident.

# Review of LOCA

- Realistic Large Break
  - ❖ Licensee implemented EMF-2103, “Realistic Large Break LOCA Methodology for Pressurized Water Reactors.”
  - ❖ Plant-specific analysis includes modeling assumptions that are more conservative than the NRC-approved model
- Small Break
  - ❖ Licensee implemented EMF-2328, “PWR Small Break LOCA Evaluation Model, S-RELAP5 Based.”
  - ❖ Licensee included the following assumptions:
    - Loop seal clearing more reflective of experimental data
    - Additional break spectrum detail

# Realistic Large Break LOCA

- Plant-specific modeling assumptions:
  - ❖ Power level and decay heat not ranged
    - Bounding model used
  - ❖ Rod quench conditions
    - Void fraction < .95 AND
    - $T_{clad} < \text{min temp for film boiling heat transfer}$
  - ❖ TCD
    - Polynomial expansion applied

# Realistic Large Break LOCA

- Conclusions
  - ❖ EM used was more conservative than the NRC-approved model
  - ❖ Results demonstrate compliance with 10 CFR 50.46 requirements

Parameters	Fresh UO <sub>2</sub> Fuel	Once Burned UO <sub>2</sub> Fuel	10 CFR 50.46 Limits
Peak Clad Temperature	1667 °F	1639 °F	2200 °F
Maximum Local Oxidation	2.5268	3.8793	17.0 %
Maximum Total Core-Wide Oxidation (All Fuel)	0.0209	NA	1.0 %

## Small Break LOCA

- Break Spectrum
  - ❖ Re-analysis with more refined break spectrum
- Loop Seal Clearing
  - ❖ Re-analysis with biases to allow only the broken loop to clear
- SIT Line Break
  - ❖ Licensee provided analysis

# Small Break LOCA

- Conclusions
  - ❖ Original SBLOCA analysis was limiting

Parameters	EPU Analysis	Additional Analysis	10 CFR 50.46 Limits
Peak Clad Temperature	2072 °F	1807 °F	2200 °F
Maximum Local Oxidation	11.06%	<4%	17.0%
Maximum Total Core-Wide Oxidation (All Fuel)	0.156%	<1%	1.0%





# **St. Lucie Unit 1 Extended Power Uprate (EPU) ACRS Subcommittee**

**April 26, 2012**

## Agenda

### ➔ EPU Overview

- Introduction..... Rich Anderson
- Plant Changes..... Jack Hoffman
- **Materials**
  - Steam Generators ..... Rudy Gil
- **Analyses**
  - Fuel and Core ..... Jay Kabadi
  - Safety Analysis ..... Jay Kabadi
  - TCD / LBLOCA (Proprietary) ..... Jay Kabadi
- **Acronyms**

## St. Lucie Unit 1

- **Located on Hutchinson Island, southeast of Fort Pierce, Florida**
- **Pressurized Water Reactor (PWR)**
- **Combustion Engineering Nuclear Steam Supply System (NSSS)**
- **Westinghouse Turbine Generator**
- **Architect Engineer – Ebasco**
- **Fuel supplier - AREVA**
- **Unit output 950 MWe gross**



- **Original operating license issued in 1976**
- **Steam Generators (SGs) replaced in 1998**
- **Renewed operating licenses issued in 2003**
- **Installation of a new single-failure proof crane to support spent fuel dry storage operations in 2003**
- **Reactor Vessel Head and Pressurizer were replaced in 2005**
- **Replaced 2 of 4 Reactor Coolant Pump motors in 2010 and 2012**
  - The remaining motor replacements planned for 2013 and 2015

- **Licensed Core Power**

- Original Licensed Core Power 2560 MWt
- Current Licensed Core Power 2700 MWt
  - Stretch Uprate 105.5% (1981)
- EPU Core Power 3020 MWt
  - Implement 2012

## **FPL is requesting approval for a 12% power level increase for St. Lucie Unit 1**

- **12% increase in licensed core power level (3020 MWt)**
  - 10% Power Uprate
  - 1.7% Measurement Uncertainty Recapture
  - $(2700 \times 1.10) \times 1.017 \sim 3020 \text{ MWt}$
- **Classic NPSH requirements for ECCS pumps are met without credit for containment overpressure**
- **Grid stability studies have been completed and approved for the EPU full power output**
- **Final modifications to support EPU operation are being implemented in 2012**

**EPU License Amendment Request (LAR) was prepared utilizing the guidance of *RS-001, Review Standard for Extended Power Upgrades***

- **Addressed lessons learned from previous PWR EPU reviews**
- **Evaluations consistent with the St. Lucie Unit 1 Current Licensing Basis (CLB) per RS-001**
- **License Renewal evaluated in each License Report section consistent with RS-001 requirements**
- **Measurement Uncertainty Recapture evaluated the proposed Leading Edge Flow Meter (LEFM) system using the Staff's criteria contained in *RIS 2002-03, Guidance on the Content of Measurement Uncertainty Recapture Uprate Applications***

## **Engineering studies were performed to evaluate systems, structures and components to determine the ability to operate at EPU conditions**

- **Analyzed the effects of increases in Reactor Coolant System temperature and power, and increases in steam flow, feedwater flow and electrical output**
- **Heat balances developed for current power level and EPU NSSS power level of 3050 MWt (core + pump heat)**
- **Changes in major parameters addressed for Balance of Plant (BOP) systems and components**
- **Hydraulic analyses performed on feedwater, condensate and heater drain systems**
- **Plant normal, off-normal and transient conditions evaluated**
- **Operating experience was evaluated and applied**



## Analyses were performed to evaluate the changes in design parameters

Parameter	Original	Current	EPU	EPU Change
Core Power (MWt)	2560	2700	3020	+320
RCS Pressure (psia)	2250	2250	2250	0
Taverage (°F)	565.6	574.2	578.5	+4.3
Vessel Inlet (°F)	542.0	549.0	551.0	+2.0
Vessel Outlet (°F)	589.2	599.4	606.0	+6.6
Delta T (°F)	47.2	50.4	55.0	+4.6
Thermal Design Flow (gpm/loop)	185,000	182,500	187,500	+5,000
Core Bypass (%)	3.7	3.9	4.2	+0.3
Steam Pressure (psia)	848	896	890	-6
Moisture Carryover (maximum, %)	0.20	0.10	0.10	0
Steam Mass Flow (10 <sup>6</sup> lb/hr)	11.18	11.80	13.42	+1.62

## **Modifications will be made in support of safety**

- **Increase Safety Injection Tank design pressure**
- **Increase Hot Leg Injection flow**
- **Add online Containment mini-purge capability**
- **Upgrade Main Steam Isolation Valves (MSIVs)**
- **Nuclear Steam Supply System (NSSS) setpoints**
- **Add neutron absorption material to Spent Fuel Pool storage racks**
- **Install Leading Edge Flow Measurement (LEFM) System**
- **Environmental Qualification (EQ) radiation shielding changes for electrical equipment**
- **Safety related piping support modifications**
- **Raise Reactor Protection System (RPS) Steam Generator low-level trip setpoint (plant risk profile enhancement)**

## **Modifications will be made in support of power generation at the EPU power level**

- **Steam Path**

- Replace High and Low Pressure Turbine steam paths
- Replace main turbine Electro Hydraulic Control (EHC) System
- Replace Moisture Separator Reheaters (MSRs) and upgrade level controls
- Increase Steam Bypass Control System capacity and upgrade control system
- Upgrade steam and power conversion system instrumentation
- Modify Main Steam piping supports

- **Condensate and Feedwater**

- Replace Main Feedwater Pumps
- Upgrade Main Feedwater Regulating Valves and controls
- Replace #5 High Pressure Feedwater Heaters
- Upgrade Main Condenser
- Modify Main Feedwater piping supports

- Continued on next page -

## **Modifications will be made in support of power generation at the EPU power level (continued)**

- **Heater Drains**
  - Replace Heater Drain pumps
  - Upgrade Heater Drain valves
- **Auxiliary Support Systems**
  - Replace Turbine Cooling Water heat exchangers
- **Other Balance of Plant items**
  - Balance of Plant (BOP) setpoints
  - Condensate piping supports

## **Modifications will be made in support of power generation at the EPU power level (continued)**

- **Electrical Modifications**

- Generator upgrades including
  - Stator rewind
  - Rotor replacement
  - Replace bushings and current transformers
  - Replace hydrogen coolers
  - Increase hydrogen pressure
  - Replace exciter air coolers
- Install Power System Stabilizer
- Upgrade Iso-Phase Bus Duct cooling system
- Increase margin on AC electrical buses
- Upgrade Main Transformer cooling systems
- Switchyard modifications

## Agenda

- **EPU Overview**

- Introduction..... Rich Anderson
- Plant Changes..... Jack Hoffman

### **Materials**

- Steam Generators ..... Rudy Gil

- **Analyses**

- Fuel and Core ..... Jay Kabadi
- Safety Analysis ..... Jay Kabadi
- TCD / LBLOCA (Proprietary) ..... Jay Kabadi

- **Acronyms**

## Analyses demonstrated acceptable Steam Generator tube wear at EPU conditions

### Steam Generator Analysis Results

Parameter	Acceptance Criteria	Results
Maximum fluid-elastic instability velocity ratio	<1.0	0.742
Maximum vortex shedding resonance amplitude	<0.015 in.	0.005 in.
Accumulated tube wear over the 40 year design life	<40% nominal tube wall thickness	12.9% U-Bend 16.3% Tube Bundle Entrance *

\* Decreases for EPU conditions

**Steam Generator parameters at EPU conditions are comparable to the current industry operating experience**

## **B&W – Series 67 Replacement Steam Generator Comparison**

Plant	Pitch Velocity (Downcomer Entrance) [ft/sec]	Volumetric Flow Rate U-Bend [ft <sup>3</sup> /sec]	Axial Velocity (V) (U-Bend Entrance) [ft/sec]	Mixture Density ( $\rho$ ) [lbm/ft <sup>3</sup> ]	$\rho V^2$ (U-Bend) [lbm/ft-sec <sup>2</sup> ]
St. Lucie 1 (EPU Conditions: 3034 MWt NSSS)	11.38	722	11.97	9.899	1418
St. Lucie 1 (Current conditions: 2714 MWt NSSS)	11.43	657	10.89	10.939	1297
Millstone Unit 2 (Current conditions: 2714 MWt NSSS)	11.65	670	11.08	10.917	1341
Calvert Cliffs 1 & 2 (Current conditions: 2717 MWt NSSS)	11.81	653	10.85	11.325	1334

**Operating experience shows the expected tube wear  
is acceptable for uprate condition**





## **Based on excellent Steam Generator operating performance no tube wear issues are expected at EPU conditions**

- **Although  $pv^2$  slightly higher than current experience base, the predicted tube wear will only increase slightly from 12.7 to 12.9 (% Wall Thickness) well within the acceptance criteria of <40%**
- **Many years of operating experience with no indication of tube vibration problems with Steam Generators comparable to St. Lucie Unit 1**
- **Periodic Steam Generator tube inspections at St. Lucie Unit 1 have provided no indication of unusual tube wear**
  - The Steam Generators have performed very well with only 14 tubes plugged in SG-1A and 1 tube in SG-1B
- **Although not anticipated by analysis, on-going Steam Generator tube inspections will provide early indication if problems were to occur**
  - Steam Generator inspections planned for first refueling outage after operation at EPU conditions

## Agenda

- **EPU Overview**

- Introduction..... Rich Anderson
- Plant Changes..... Jack Hoffman

- **Materials**

- Steam Generators ..... Rudy Gil

### **Analyses**

- Fuel and Core ..... Jay Kabadi
- Safety Analysis ..... Jay Kabadi
- TCD / LBLOCA (Proprietary) ..... Jay Kabadi

- **Acronyms**

# **Fuel design maintains margin to limits**

## **Fuel Design**

- **CE14 High Thermal Performance (HTP) fuel design implemented in previous cycles**
- **License Amendment Request (LAR) submittal addresses two guide tube designs**
  - Standard design currently in use at St. Lucie Unit 1
  - MONOBLOC™ design (incremental change relative to standard design)
- **Peak rod and assembly burnup will be maintained within current limits**

# Margins to key safety parameters are maintained

## Core Design

- **Representative core designs were used for EPU analyses**
- **Core design limits are reduced to offset effect of EPU and maintain margins to fuel design limits**
  - Total integrated Radial Peaking Factor ( $F_r^T$ ) COLR limit reduced from 1.70 to 1.65
  - Linear heat rate COLR limit reduced from 15.0 kW/ft to 14.7 kW/ft
- **Normal incore fuel management methods utilized to meet reduced limits with increased energy needs**
  - Feed enrichment & feed batch size
    - Maximum enrichment changed from 4.5 to 4.6 wt% U-235 planar average
  - Burnable absorber placement
  - Core loading pattern

## **Margins to key safety parameters are maintained (continued)**

### **Core Design Changes (continued)**

- **Moderator Temperature Coefficient limits are unchanged**
- **Shutdown Margin requirement is unchanged for at-power operation**
  - Larger doppler power defect at EPU conditions, but Shutdown Margin (SDM) remains acceptable
- **Boron requirements met**
  - Boron delivery capability improved by changes to boron requirements for the Boric Acid Makeup Tank (BAMT), Refueling Water Tank (RWT) and Safety Injection Tanks (SITs)
  - Minimum refueling boron increased to 1900 ppm

## **Approved methods used for safety analysis as supplemented by subsequent RAI responses**

- **Codes and methodologies**
  - S-RELAP5: large & small break LOCA
  - S-RELAP5: Non-LOCA transients
  - XCOBRA-IIIC: DNB analysis of the nuclear fuel
- **Safety analyses include additional input parameters biasing beyond the requirements of approved methodology**

## Safety analyses demonstrate acceptable results

- **Key changes beneficial to safety analysis**
  - Reduction of Peak Linear Heat Rate (PLHR) and Radial Peaking Factor ( $F_r^T$ )
  - Increase in minimum SIT pressure
  - Increase in minimum RCS flow rate
- **Conservative inputs/assumptions**
  - Conservative physics parameters
  - Bounding plant operating parameters include measurement uncertainties and operating bands
  - Conservative trip setpoints and delays
  - No credit for non-safety grade equipment to mitigate events
  - Input parameters biased in the conservative direction for limiting events; e.g.:
    - RCS pressure, temperature, flow (min vs. max)
    - Pressurizer level (nominal  $\pm$  uncertainty)

## **Safety analyses include appropriate input changes**

- **Power measurement uncertainty at Rated Thermal Power (RTP) reduced from 2% to 0.3%**
- **Maximum steam generator tube plugging reduced from 15% to 10%**
- **Main Steam Safety Valve setpoint tolerance revised from +1%/-3% (Banks 1 and 2) to +3%/-3% (Bank 1) and +2%/-3% (Bank 2)**
- **Safety Injection Tanks (SIT) pressure range revised from 200-250 psig to 230-280 psig**
- **Minimum SIT and Refueling Water Tank (RWT) boron concentration requirement revised from 1720 ppm to 1900 ppm**



# Conservative analysis methods applied for non-LOCA events with all results meeting acceptance criteria

## Analysis Methodologies

Method	Pre- EPU	EPU
Non-LOCA System Transient Analysis	PTSPWR2, ANF-RELAP & S-RELAP5 Computer Codes	S-RELAP5 Computer Code
Thermal-Hydraulic Core Analyses	XCOBRA-IIIC	XCOBRA-IIIC
	HTP CHF correlation	HTP CHF correlation

## Conservative analysis methods applied for non-LOCA events with all results meeting acceptance criteria (continued)

	Event	Criteria	Result
<b>Decrease in RCS Flow</b>	Loss of Flow (AOO)	MDNBR $\geq 1.164$	1.319
	Locked Rotor (PA)	Rods-in-DNB $\leq 19\%$	0%
<b>RCS Overheating (Decrease in Secondary Heat Removal)</b>	Loss of Load (AOO)	RCS Press. $\leq 2750$ psia	2744 psia
		MSS Press. $\leq 1100$ psia	1092 psia
	Loss of Load to one SG (AOO)	MDNBR $\geq 1.164$	1.867
	Loss of Feedwater (AOO)	Liq. Vol. $\leq$ Pressurizer Vol.	~70% span
		RCS Subcooling $\geq 0^{\circ}\text{F}$	47 $^{\circ}\text{F}$
	FW Line Break (PA)	RCS Subcooling $\geq 0^{\circ}\text{F}$ @ time when AFW heat removal matches core decay heat	9 $^{\circ}\text{F}$

## Conservative analysis methods applied for non-LOCA events with all results meeting acceptance criteria (continued)

	Event	Criteria	Result
<b>RCS Overcooling (Increase in Secondary Heat Removal)</b>	Increase in Steam Flow (AOO)	MDNBR $\geq 1.164$	1.385
	Inadvertent Opening of SG Safety Valve (AOO)	MDNBR $\geq 1.164$ (No loss of SDM)	SDM > 0 pcm
	HFP Pre-scam MSLB (PA)	Rods-in-DNB $\leq 1.2\%$ (OC) & $\leq 21\%$ (IC)	0.46%
		Fuel Melt $\leq 0.29\%$ (OC) & $\leq 4.5\%$ (IC)	0%
	HZIP/HFP Post-scam MSLB (PA)	Rods-in-DNB $\leq 1.2\%$ (OC) & $\leq 21\%$ (IC)	0%
		Fuel Melt $\leq 0.29\%$ (OC) & $\leq 4.5\%$ (IC)	0.02%

## Conservative analysis methods applied for non-LOCA events with all results meeting acceptance criteria (continued)

	Event	Criteria	Result
<b>Reactivity Addition</b>	CEA Withdrawal @ HZP (AOO)	MDNBR $\geq 1.164$	6.087
		Fuel CL Temp. $\leq 4908^{\circ}\text{F}$	2036 $^{\circ}\text{F}$
	CEA Withdrawal @ Power (AOO)	MDNBR $\geq 1.164$	1.239
		RCS Press. $\leq 2750$ psia	2657 psia Bounded by LOEL
	CEA Drop (AOO)	MDNBR $\geq 1.164$	1.566
		Peak LHR $\leq 22.279$ kW/ft	20.75 kW/ft
	CEA Ejection (PA)	RCS Press. $\leq 3000$ psia	2696 psia Bounded by LOEL
		Fuel Enthalpy $\leq 200$ cal/g	166.4 cal/g
		Rods-in-DNB $\leq 9.5\%$	0%
		Fuel Melt $\leq 0.5\%$	0%

## Conservative analysis methods applied for non-LOCA events with all results meeting acceptance criteria (continued)

	Event	Criteria	Result
<b>Reactivity Addition</b>	Boron Dilution (AOO)	Time-to-Criticality $\geq$ 15 min. (Modes 1 – 5)	$\geq$ 25.46 min.
		Time-to-Criticality $\geq$ 30 min. (Mode 6)	39.56 min.
<b>RCS Mass Addition</b>	Inadvertent ECCS/CVCS (AOO)	Liq. Vol. $\leq$ Pressurizer Vol.	~1423 ft <sup>3</sup> @ 10 min. after High Level Alarm
<b>RCS Depressurization</b>	Inadvertent Opening of a Pressurizer PORV (AOO)	MDNBR $\geq$ 1.164	1.350
		Liq. Vol. $\leq$ Pressurizer Vol.	~1399 ft <sup>3</sup> @ 7 min. after PORV opens

## Small Break LOCA safety margin is assured by key changes

Parameter	SBLOCA Pre-EPU Value	SBLOCA EPU Value
Licensed Core Power (MWt)	2700	3020
Power Measurement Uncertainty (%)	2.0	0.3
Analyzed Core Power Level (MWt)	2754.0	3029.2
Radial Peaking Factor ( $F_r^T$ )	1.75	1.65
Peak Linear Heat Rate (kW/ft)	15.0	14.7
Steam Generator Tube Plugging (%)	30	10
Minimum SIT Pressure (psig)	200	230

## Small break LOCA analysis demonstrates acceptable results

- Incorporates additional analysis from recent licensing experience
- Not impacted by thermal conductivity degradation

	Pre – EPU (Appendix K)	EPU (Appendix K)	Limit
Limiting Break Size	4.28-inch	3.65-inch	-
PCT (°F)	1765	1807	2200
Maximum Transient Local Oxidation (%)	2.5	3.47	17.0
Maximum Core-Wide Oxidation (%)	< 1.0	0.04	1.0

## Agenda

- **EPU Overview**

- Introduction..... Rich Anderson
- Plant Changes..... Jack Hoffman

- **Materials**

- Steam Generators ..... Rudy Gil

- **Analyses**

- Fuel and Core ..... Jay Kabadi
- Safety Analysis ..... Jay Kabadi
- TCD / LBLOCA (Proprietary) ..... Jay Kabadi

## **Acronyms**



# Acronyms

AFW	Auxiliary Feedwater	MSLB	Main Steam Line Break
AOO	Anticipated Operational Occurrences	MSR	Moisture Separator Reheater
BAMT	Boric Acid Makeup Tank	MSS	Main Steam System
BOP	Balance of plant	MWe	Megawatts electric
CHF	Critical Heat Flux	MWt	Megawatts thermal
CLB	Current Licensing Basis	NPSH	Net Positive Suction Head
CVCS	Chemical and Volume Control System	NSSS	Nuclear Steam Supply System
DNB	Departure From Nucleate Boiling	OC	Outside Containment
ECCS	Emergency Core Cooling System	OD	Outside Dimension
EHC	Electro Hydraulic Control	PA	Postulated Accident
EPU	Extended Power Uprate	PLHR	Peak Linear Heat Rate
F	Fahrenheit	PORV	Power Operated Relief Valve
FCM	Fuel Centerline Melt	PPM	Parts per Million
$F_r^T$	Total Radial Peaking Factor	Pres	Pressure
ft	Feet	PSIA	Pound per square inch - absolute
GPM	Gallons per minute	PWR	Pressurized Water Reactor
HFP	Hot Full Power	PZR	Pressurizer
HTP	High Thermal Performance	RCS	Reactor Coolant System
HZP	Hot Zero Power	RIS	Regulatory Issue Summary
IC	Inside Containment	RPS	Reactor Protection System
Keff	K-effective	RTP	Rated Thermal Power
lb/hr	Pounds per hour	RWT	Refueling Water Tank
LEFM	Leading Edge Flow Meter	SIT	Safety Injection Tank
LHGR	Linear Heat Generation Rate	SDM	Shutdown Margin
Liq	Liquid	Sec	Second
LOCA	Loss of Coolant Accident	SG	Steam Generator
LOEL	Loss of Electrical Load	V	Velocity
MDNBR	Minimum Departure From Nucleate Boiling Ratio	Vol	Volume
MSIV	Main Steam Isolation Valve	$\rho$	Density



# Source Terms and Radiological Consequences Analyses

**John Parillo**

Accident Dose Branch

Division of Risk Assessment

Office of Nuclear Reactor Regulation

# Source Terms for Radwaste Systems Analysis

- Reviewed using Review Standard for Extended Power Upgrades
- Radiation sources in reactor coolant analyzed for EPU conditions
- Continue to meet requirements of 10 CFR Part 20, 10 CFR Part 50, Appendix I, and GDC-60

# DBA Radiological Consequences Analyses

- On November 26, 2008, the licensee was issued an amendment to adopt a full-scope Alternate Source Term (AST) per 10 CFR 50.67 based on a power level of 2754 MWt (2700 + 2%).
- The EPU submittal included revised AST evaluations based on a power level of 3033 MWt (~3020 + 0.3%).

# DBA Radiological Consequences Analyses

- The licensee provided a table detailing for each input/assumption, the current licensing basis value, the revised EPU value and the bases for any indicated changes.
- The Saint Lucie Unit 1 EPU amendment request also included a reanalysis of an accidental waste gas release based on EPU conditions.

# DBA Radiological Consequences Analyses

- All DBAs evaluated for the AST meet 10 CFR 50.67 and SRP 15.0.1 dose acceptance criteria both offsite and in the control room.
- The waste gas decay tank rupture evaluation meets Part 20 criterion for members of the public as well as General Design Criterion 19 for the Control Room.

# DBA Radiological Consequences Analyses

- Licensee has adequately accounted for the effects of the proposed EPU.
- The NRC staff finds the proposed EPU acceptable with respect to the radiological consequences of DBAs.