17.4 RELIABILITY ASSURANCE PROGRAM (RAP)

REVIEW RESPONSIBILITIES

Primary - Organization responsible for quality assurance (QA)

Secondary - Organization responsible for probabilistic risk assessment (PRA)

- Organization responsible for the Maintenance Rule

I. <u>AREAS OF REVIEW</u>

This standard review plan (SRP) section pertains to design certification (DC) applications and combined license (COL) applications. The RAP applies to those systems, structures, and components (SSCs) that are identified as being significant contributors to plant safety as determined by using probabilistic/PRA, deterministic, or other methods of analysis, including information obtained from sources such as the plant- and site-specific PRA, industry operating experience, relevant component failure data bases, and expert panels. The purposes of the RAP are to provide reasonable assurance that:

- 1. a reactor is designed, constructed, and operated in a manner that is consistent with the assumptions and risk insights for these SSCs,
- 2. these SSCs do not degrade to an unacceptable level during plant operations.
- 3. the frequency of transients that challenge SSCs is minimized, and
- these SSCs function reliably when challenged.

March 2007

USNRC STANDARD REVIEW PLAN

This Standard Review Plan, NUREG-0800, has been prepared to establish criteria that the U.S. Nuclear Regulatory Commission staff responsible for the review of applications to construct and operate nuclear power plants intends to use in evaluating whether an applicant/licensee meets the NRC's regulations. The Standard Review Plan is not a substitute for the NRC's regulations, and compliance with it is not required. However, an applicant is required to identify differences between the design features, analytical techniques, and procedural measures proposed for its facility and the SRP acceptance criteria and evaluate how the proposed alternatives to the SRP acceptance criteria provide an acceptable method of complying with the NRC regulations.

The standard review plan sections are numbered in accordance with corresponding sections in Regulatory Guide 1.70, "Standard Format and Content of Safety Analysis Reports for Nuclear Power Plants (LWR Edition)." Not all sections of Regulatory Guide 1.70 have a corresponding review plan section. The SRP sections applicable to a combined license application for a new light-water reactor (LWR) are based on Regulatory Guide 1.206, "Combined License Applications for Nuclear Power Plants (LWR Edition)."

These documents are made available to the public as part of the NRC's policy to inform the nuclear industry and the general public of regulatory procedures and policies. Individual sections of NUREG-0800 will be revised periodically, as appropriate, to accommodate comments and to reflect new information and experience. Comments may be submitted electronically by email to NRR_SRP@nrc.gov.

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The RAP is implemented in two stages. The first stage applies to reliability assurance activities that occur before the initial fuel load. The objective of the RAP at this stage is to ensure that SSC reliability is properly considered and designed into the plant and is implemented through the reactor design, procurement, fabrication, construction, and preoperation test activities and programs. The SSC reliabilities assumed in the design stage need to be realistic and achievable. The second stage applies to reliability assurance activities for an operating plant. The objective during this stage is to ensure that the reliability for SSCs within the scope of the RAP is maintained during plant operations. Reliability assurance activities for this stage are integrated into existing programs (e.g., maintenance rule, surveillance testing, inservice inspection, inservice testing, and QA). Individual component reliability may change throughout the course of plant life due to a number of factors including aging and changes in suppliers and technology. Changes in individual component reliability values are acceptable as long as overall plant safety performance is maintained.

The RAP for the design stage may be implemented in several phases. During the first phase, SSCs are identified for inclusion in the program using probabilistic/PRA, deterministic, or other methods. The second phase is the site-specific phase, which introduces the plant's site-specific design information to the process. At this phase, the RAP is modified or appended based on considerations specific to the site. The RAP is verified via an audit conducted by the NRC staff in accordance with the guidance in this SRP and the NRC safety evaluation review process.

An applicant for a design certification or a COL that does not reference a certified design is also responsible for proposing a non-system based Tier 1 inspection, test, analysis, and acceptance criteria (ITAAC) requirement for the RAP design stage. The ITAAC description is verified by the NRC safety evaluation review process. The COL holder is responsible for completing the ITAAC. Satisfactory completion of the ITAAC is verified by Inspection Manual Chapter (IMC) 2503, "Construction Inspection Program: Inspections, Tests, Analyses, and Acceptance Criteria."

The specific areas of review are as follows:

- 1. The QA staff reviews and audits the quality controls for developing and implementing the RAP (organization, design control, procedures and instructions, records, corrective action, and audit plans).
- 2. The QA staff reviews the RAP scope and purpose.
- 3. The QA staff reviews the COL action item for the site-specific list of SSCs in the RAP (applicable for a COL application that references a certified design).
- 4. The QA staff reviews the proposed RAP ITAAC.
- 5. The QA staff reviews the qualification requirements for members of the expert panel if an expert panel is utilized.
- 6. The QA staff reviews the procurement, fabrication, construction and preoperation test requirements used to ensure that significant assumptions, such as equipment reliability, are realistic and achievable.

17.4-2 March 2007

- 7. The Maintenance Rule staff reviews the integration of the reliability assurance activities for the operational stage into existing programs.
- 8. The Maintenance Rule staff reviews the process for providing corrective action for design and operational errors that degrade nonsafety-related SSCs within the scope of the RAP.
- 9. The Maintenance Rule staff reviews the feedback mechanism for periodically evaluating reliability assumptions on the basis of actual equipment, train, or system performance, and updated industry operational experience.
- 10. The Maintenance Rule staff reviews the reliability performance goals for SSCs within the scope of the RAP for the operational stage.
- 11. The QA staff reviews the deterministic or other methods of analyses used to identify SSCs included in the RAP and the SSCs affected.
- 12. <u>COL Action Items</u>. For a DC application, the review will also address COL action items.

For a COL application referencing a DC, a COL applicant must address COL action items (referred to as COL license information in certain DCs) included in the referenced DC

Review Interfaces

Other SRP sections interface with this section as follows:

- 1. The following aspect of the PRA is reviewed in SRP Section 19.0, specifically:
 - A. probabilistic/PRA methods used for identifying and prioritizing SSCs based on risk significance,
 - B. the SSCs that are significant contributors to plant safety determined by probabilistic/PRA methods, and
 - C. the industry operating experience and reliability data bases used to identify significant failure modes.
- 2. Certain objectives for reliability assurance activities for the operational stage may be addressed by the QA Program, which is reviewed under SRP Section 17.5.
- 3. Additional guidance on ITAAC is provided in SRP Section 14.3.
- 4. Certain objectives for reliability assurance activities for the operational stage may be addressed by the Maintenance Rule Program, which is reviewed under SRP Section 17.6.
- Other technical branches may need to be involved in the review of the applicant's deterministic or other methods of analyses used to identify SSCs included in the RAP and the SSCs affected.

17.4-3 March 2007

The specific acceptance criteria and review procedures are contained in the referenced SRP sections.

II. ACCEPTANCE CRITERIA

Requirements

Acceptance criteria are based on meeting the relevant requirements of the following Commission regulations:

- 1. Per Commission policy in the staff requirement memorandum (SRM) on SECY 95-132, "Policy and Technical Issues Associated with the Regulatory Treatment of Non-Safety Systems (RTNSS) in Passive Plant Designs (SECY 94-084)," Item E, Reliability Assurance Program, the requirement to provide a reliability assurance program is codified by incorporation within the design-specific rulemaking for an applicant for design certification. In addition, this becomes part of an application for a combined license that references that certified design. Furthermore, the RAP for the design stage will be verified using the ITAAC process.
- 2. 10 CFR 52.47(b)(1), which requires that a DC application contain the proposed inspections, tests, analyses, and acceptance criteria (ITAAC) that are necessary and sufficient to provide reasonable assurance that, if the inspections, tests, and analyses are performed and the acceptance criteria met, a plant that incorporates the design certification is built and will operate in accordance with the design certification, the provisions of the Atomic Energy Act, and the NRC's regulations.
- 3. 10 CFR 52.80(a), which requires that a COL application contain the proposed inspections, tests, and analyses, including those applicable to emergency planning, that the licensee shall perform, and the acceptance criteria that are necessary and sufficient to provide reasonable assurance that, if the inspections, tests, and analyses are performed and the acceptance criteria met, the facility has been constructed and will operate in conformity with the combined license, the provisions of the Atomic Energy Act, and the NRC's regulations.

SRP Acceptance Criteria

Specific SRP acceptance criteria acceptable to meet the relevant requirements of the NRC's regulations identified above are as follows for the review described in this SRP section. The SRP is not a substitute for the NRC's regulations, and compliance with it is not required. However, an applicant is required to identify differences between the design features, analytical techniques, and procedural measures proposed for its facility and the SRP acceptance criteria and evaluate how the proposed alternatives to the SRP acceptance criteria provide acceptable methods of compliance with the NRC regulations.

Section A below applies to a DC applicant and Section B below applies to a COL applicant referencing a certified design. Sections A and B below apply to a COL applicant that does not reference a certified design. Sections A and B.1 through 3 apply to an applicant for a construction permit and Sections B.4 through 9 apply to an applicant for an operating license.

17.4-4 March 2007

A. DESIGN CERTIFICATION

The application describes the following RAP information:

- 1. The scope and purpose. The scope and purpose of the RAP are described in Subsections I and II of this SRP section.
- 2. The application of the quality elements associated with organization, design control, procedures and instructions, records, corrective action, and audit plans as follows:

a. Organization

- (1) The organizations responsible for formulating and implementing the RAP and the coordination of RAP program activities, including those performed within the design, PRA, RAP, and risk and reliability organizations as well as work completed by the architect-engineers and other supporting organizations that develop deterministic and other methods used to identify SSCs that are significant contributors to plant safety.
- (2) How the reliability and design organizations manage interface issues. For example, how does the risk and reliability organization keep the design staff cognizant of SSCs that are significant contributors to plant safety, program needs, and status, and how does the feedback process ensure that significant design assumptions related to equipment reliability are realistic and achievable.
- (3) The risk and reliability organization participation in the design change control process for the purpose of providing RAP related inputs in the design process.
- (4) The risk and reliability organization involvement in design reviews.

b. Design Control

- (1) The configuration control process for maintaining the list of SSCs within the scope of RAP similar to the control of a quality list.
- (2) How the design control and change processes provide a feedback mechanism for notifying the appropriate organization of changes in the design of SSCs within the scope of the RAP that could affect the probabilistic/PRA, deterministic, or other methods used to identify SSCs that are significant contributors to plant safety.

17.4-5 March 2007

- (3) The interface between the risk and reliability and the design organizations for determining that the performance of SSCs within the scope of the RAP relate to the reliability assumptions in the probabilistic/PRA, deterministic, or other methods used to identify SSCs that are significant contributors to plants safety.
- (4) Engineering design controls applied for determining the SSCs within the scope of the RAP.
- (5) The process for proposing an alternative design to reliability performance. For example, is the revised design reviewed to provide confidence that the current reliability assumptions are still valid.
- c. The controls for procedures and instructions used to implement the RAP.
- d. The controls for records of activities involving SSCs within the scope of RAP.
- e. The corrective action process applied to SSCs within the scope of RAP.
- f. The audit plans for conducting QA audits of RAP activities.
- 3. The expert panel qualifications in the areas of personnel knowledgeable in the design, operation and maintenance of a plant, and experience necessary to perform the SSC selections if an expert panel is utilized.
- 4. Deterministic or other methods of analysis used to identify SSCs included in the RAP and the SSCs affected.
- 5. A non-system-based ITAAC for the RAP that provides reasonable assurance that the design of SSCs within the scope of the RAP is consistent with their assumed design reliability. The ITAAC acceptance criteria should ensure that the estimated reliability of each as-built SSC is at least equal to the assumed design reliability and that industry experience including operations, maintenance, and monitoring activities were assessed in estimating the reliability of these SSCs.
- 6. A COL action item that a COL applicant referencing a certified design will identify the site-specific SSCs within the scope of the RAP.

B. COL APPLICANT

The COL applicant should include the following RAP information:

1. The same information provided in the previous Sections A.2.a, A.2.b and A.3 and A.4 for the site-specific phase of the RAP if not previously addressed in Section A.

17.4-6 March 2007

- 2. How procurement, fabrication, construction, and test specifications for the SSCs within the scope of the RAP ensure that significant assumptions, such as equipment reliability, are realistic and achievable.
- 3. How QA requirements are implemented during the procurement, fabrication, construction and preoperation testing of SSCs within the scope of the RAP.
- 4. A description of the integration of reliability assurance activities into existing programs (e.g., maintenance rule, surveillance testing, in-service inspection, inservice testing, and QA). The description should address the following:
 - a. How the reliability performance goals for SSCs within the scope of the RAP are established. For example, implementation of the maintenance rule following the guidance contained in Regulatory Guide 1.160, "Monitoring the Effectiveness of Maintenance at Nuclear Power Plants," is one acceptable method for establishing performance goals provided that SSCs are categorized as high safety significant.
 - b. The feedback mechanism for periodically evaluating reliability assumptions on the basis of actual equipment, train, or system performance. This description should include any key assumptions and determinations of risk significance that are derived from probabilistic/PRA, deterministic, or other methods that consider operations, maintenance, and monitoring activities for identifying component reliability and failure data. The description should also include how industry operational experience will be used to verify that reliability assumptions remain valid. (The reliability performance monitoring does not need to statistically verify the numerical values. However, it provides a feedback mechanism for periodically evaluating equipment reliability on the basis of actual equipment, train, or system performance and other operational history.)
- 5. The process for providing corrective actions for design and operational errors that degrade nonsafety-related SSCs within the scope of the RAP.
- 6. Controls for the procedures and instructions used to implement reliability assurance activities.
- 7. The controls for records of activities involving SSCs within the scope of RAP.
- 8. The corrective action process applied to SSCs within the scope of RAP.
- 9. The audit plans for conducting QA audits of reliability assurance activities.

Technical Rationale

The technical rationale for application of these acceptance criteria to the areas of review addressed by this SRP section is discussed in the following paragraphs:

17.4-7 March 2007

- 1. Per Commission policy contained in the SRM on SECY 95-132, RAP is codified by requiring, as part of design certification rulemaking. The design phase of the RAP is verified using the ITAAC process.
- 2. The RAP provides reasonable assurance that (1) a reactor is designed, constructed, and operated in a manner that is consistent with the assumptions and risk insights for risk-significant procurement specifications SSCs, (2) SSCs do not degrade to an unacceptable level during plant operations, (3) the frequency of transients that challenge advanced reactor SSCs are minimized, and (4) SSCs function reliably when challenged. The RAP also provides (1) a mechanism for establishing baseline reliability values for SSCs identified by the risk determination methods used to implement the Maintenance Rule (10 CFR 50.65) that is consistent with PRA reliability and availability design-basis assumptions, (2) a mechanism for establishing baseline reliability values for SSCs consistent with the defense-in-depth functions to minimize challenges to the safety-related systems, and (3) design and operational information to be used by a COL applicant/holder for ongoing plant reliability assurance activities.

III. REVIEW PROCEDURES

The reviewer will select provisions from the above acceptance criteria as may be appropriate for a particular case. For deviations from these specific acceptance criteria, the staff should review the applicant's evaluation of how the proposed alternatives or exceptions to the SRP criteria provide an acceptable method of complying with the relevant NRC requirements identified in Subsection II.

For review of a DC application, the reviewer should follow the above procedures to verify that the design, including requirements and restrictions (e.g., interface requirements and site parameters), set forth in the final safety analysis report (FSAR) meets the acceptance criteria. DCs have referred to the FSAR as the design control document (DCD). The reviewer should also consider the appropriateness of identified COL action items. The reviewer may identify additional COL action items; however, to ensure these COL action items are addressed during a COL application, they should be added to the DC FSAR.

For review of a COL application, the scope of the review is dependent on whether the COL applicant references a DC, an early site permit (ESP) or other NRC approvals (e.g., manufacturing license, site suitability report or topical report).

For review of both DC and COL applications, SRP Section 14.3 should be followed for the review of ITAAC. The review of ITAAC cannot be completed until after the completion of this section.

Through review of the information provided by the applicant and review of applicable NRC audit reports, a judgment is made of the applicant's RAP. The reviewer's satisfaction with the RAP and any commitments lead to the conclusion of acceptability as described in Subsection IV of this document.

IV. EVALUATION FINDINGS

The reviewer will verify that sufficient information has been provided and that the review is sufficiently complete to support conclusions of the following type in the staff's safety evaluation

17.4-8 March 2007

report (SER). Section A below applies to a DC applicant and Section B below applies to a COL applicant referencing a certified design. Sections A and B below apply to a COL applicant that does not reference a certified design. Sections A and B.1 through 3 apply to an applicant for a construction permit and Sections B.4 through 9 apply to an applicant for an operating license.

A. DESIGN CERTIFICATION

The staff documents the following information in the SER:

The RAP is implemented during the detailed design phase to ensure that reliability assumptions are considered. Based on the review of the RAP described in the application for the design certification, the staff concludes that the RAP is acceptable in that it satisfies the guidance in the SRM dated June 28, 1995, "Policy and Technical Issues Associated with the Regulatory Treatment of Non-Safety Systems (RTNSS) in Passive Plant Designs (SECY 94-084)." The RAP will be codified by incorporation within the rulemaking for an applicant for design certification, COL, construction permit and operating license.

This conclusion is based on the following:

- 1. A staff review verified that the RAP scope and purpose include the information needs to implement an effective RAP.
- 2. A staff review verified that the organization, design control, procedures and instructions, records, audits plans, and corrective action QA attributes were appropriate to implement an effective RAP. The staff also verified through the audit process that these QA attributes were properly implemented.
- A staff review verified the acceptability of the process used for identifying SSCs that are significant contributors to plant safety determined by using deterministic or other methods of analysis. Probabilistic/PRA methods used for identifying SSCs are addressed in Section 19 of the SE.
- 4. A staff review verified the SSCs within the scope of the RAP based on deterministic or other methods of analysis to be acceptable. SSCs within the scope of the RAP based on probabilistic/PRA methods are addressed in Section 19 of the SE.
- 5. Industry operating experience and reliability data bases used to identify significant failure modes are addressed in Section 19 of the SE.
- 6. A staff review verified the acceptability of the non-system-based RAP ITAAC for the design stage.
- 7. The staff review verified the acceptability of the qualification requirements for members of the expert panel if an expert panel is utilized.

17.4-9 March 2007

A. COL SER

The RAP is implemented while specific equipment is being designed (site-specific SSCs), procured, fabricated, constructed and preoperation tested to ensure that SSC reliability is properly considered. The applicant has developed and implemented a process that ensures that SSC reliability is maintained during plant operations, and is implemented through existing operational programs.

This conclusion is based on the following:

- 1. A staff review verified that the organization, design control, procedures and instructions, records, audits plans, corrective action, procurement, fabrication, construction, and preoperation testing QA attributes were appropriate to implement an effective RAP. The staff also verified through the audit process that these QA attributes were properly implemented.
- A staff review verified the acceptability of the process used for identifying sitespecific SSCs that are significant contributors to plant safety as determined by deterministic, or other methods of analysis. Probabilistic/PRA methods used for identifying site-specific SSCs are addressed in Section 19 of the SE.
- 3. A staff review verified the site-specific SSCs within the scope of the RAP based on deterministic, or other methods of analysis to be acceptable. Site-specific SSCs within the scope of the RAP based on probabilistic/PRA methods are addressed in Section 19 of the SE.
- 4. Industry operating experience and reliability data bases used to identify significant failure modes are addressed in Section 19 of the SE.
- 5. A staff review verified the acceptability of procurement, fabrication, and test specifications for SSCs within the scope of the RAP reflect the reliability values assumed in the probabilistic/PRA, deterministic analysis, or other methods.
- 6. The staff review verified the acceptability of the qualification requirements for members of the expert panel if an expert panel is utilized.
- 7. A staff review verified the acceptability of the process for providing corrective actions for design and operational errors that degrade non-safety-related SSCs within the scope of the RAP.
- 8. A staff review verified the acceptability of the integration of reliability assurance activities into existing programs (e.g., maintenance rule, surveillance testing, inservice inspection, in-service testing, and QA) (these programs should be briefly described).
- 9. A staff review verified the acceptability of the reliability performance goals for SSCs within the scope of the RAP for the operational stage. (Explain how the performance goals were established.)

17.4-10 March 2007

10. A staff review verified the acceptability of the feedback mechanism for periodically evaluating reliability assumptions on the basis of actual equipment, train, or system performance and industry operational experience.

V. IMPLEMENTATION

The staff will use this SRP section in performing safety evaluations of design certifications and license applications submitted by applicants pursuant to 10 CFR Part 52. Except when the applicant proposes an acceptable alternative method for complying with specified portions of the Commission's regulations, the staff will use the method described herein to evaluate conformance with Commission regulations.

The provisions of this SRP section apply to reviews of applications submitted six months or more after the date of issuance of this SRP section, unless superseded by a later revision.

VI. REFERENCES

- 1. 10 CFR 50.65, "Monitoring the Effectiveness of Maintenance at Nuclear Power Plants."
- 2. 10 CFR Part 50, Appendix B, "Quality Assurance Criteria for Nuclear Power Plants and Fuel Reprocessing Plants."
- 3. 10 CFR Part 52, "Early Site Permits; Standard Design Certifications; and Combined Licenses to Nuclear Power Plants."
- 4. IP65001, "ITAAC Matrix Inspections."
- 5. SECY-94-084, "Policy and Technical Issues Associated with Regulatory Treatment of Non-Safety Systems in Passive Plant Designs."
- 6. SECY 95-132, "Policy and Technical Issues Associated with the Regulatory Treatment of Non-Safety Systems (RTNSS) in Passive Plant Designs (SECY 94-084)."
- 7. NUREG/CR-5424, "Eliciting and Analyzing Expert Judgement."
- 8. Regulatory Guide 1.160, "Monitoring the Effectiveness of Maintenance at Nuclear Power Plants."
- 9. NUMARC 93-01, "Industry Guideline for Monitoring the Effectiveness of Maintenance at Nuclear Power Plants."
- 10. Section 17.6, "Maintenance Rule," of NUREG-0800, "Standard Review Plan."
- 11. Regulatory Guide 1.70, "Standard Format and Content of Safety Analysis Reports for Nuclear Power Plants (LWR Edition)."
- 12. Regulatory Guide 1.206, "Combined License Applications for Nuclear Power Plants (LWR Edition)."

17.4-11 March 2007

- 13. U.S. Nuclear Regulatory Commission, "Construction Inspection Program: Inspections of Inspections, Tests, Analyses, and Acceptance Criteria (ITAAC)," NRC Inspection Manual, Manual Chapter 2503.
- 14. U.S. Nuclear Regulatory Commission, "Policy and Technical Issues Associated with the Regulatory Treatment of Non-Safety Systems (RTNSS) in Passive Plant Designs (SECY 94-084)," Staff Requirements Memoranda, Washington, DC.

PAPERWORK REDUCTION ACT STATEMENT

The information collections contained in the Standard Review Plan are covered by the requirements of 10 CFR Part 50 and 10 CFR Part 52, and were approved by the Office of Management and Budget, approval number 3150-0011 and 3150-0151.

PUBLIC PROTECTION NOTIFICATION

The NRC may not conduct or sponsor, and a person is not required to respond to, a request for information or an information collection requirement unless the requesting document displays a currently valid OMB control number.

17.4-12 March 2007