



# IMC 0350 Meeting

February 22, 2005

# Desired Outcomes

- Demonstrate Davis-Besse's operations continue to be safe and conservative
- Discuss site activities since last meeting
- Status the improvement initiatives and Confirmatory Order Independent Assessments



**Mark Bezilla**  
Vice President

# Meeting Agenda

- Plant Performance.....Barry Allen
- Steam Generator Inspection - Mid-Cycle Outage..Barry Allen
- Independent Assessments
  - Engineering Program Effectiveness.....Steve Loehlein
  - Organizational Safety Culture, including SCWE...Mark Bezilla
- Oversight Perspective.....Ray Hruby

# Plant Performance

**Barry Allen**  
**Director - Site Operations**



# *People with a strong safety focus delivering top fleet operating performance*



## ■ Plant Status

- ~100% power
- ~ 945 Mwe
- 13 continuous days of service
- 40 Human Performance success days



# Plant Performance



## ■ Noteworthy items

- December 16 - NRC Biennial Problem Identification and Resolution (PI&R) Inspection Team exit
- December 17 - Monthly Performance Review
- December 21 - Dr. Sonja Haber conducted a debrief of the Confirmatory Order Independent Assessment of SC/SCWE
- December 23 - Entered Station Isolation procedure (winter weather)

# Plant Performance

## ■ Noteworthy items (continued)

- January 5 - Dr. Sonja Haber presented the results the Safety Culture / Safety Conscious Work Environment to site employees
- January 10 -12 - Industry Accreditation Team Lead Visit
- January 13 - Loss of D1 Electrical Bus
- January 17 - Started Steam Generator Inspection - Mid-Cycle Outage
- January 17 - 21 - Industry Assist Visit - Operations Performance
- January 18 - 28 - NRC Mid-Cycle Inservice Inspection



**Outage Control Center**

# Plant Performance



**FENOC President tours plant**



**FE Executive VP & COO tours plant**

## ■ Noteworthy items (continued)

- January 18 - 27 - NRC ALARA and Radworker Access Control Inspection
- January 20 - Plant tour by FENOC President
- January 25 - Plant visit by NRC 0350 Panel Chairman and Region III Branch Chief
- February 3 - Tour by FirstEnergy Executive Vice-President & Chief Operating Officer
- February 9 - End of Steam Generator Inspection - Mid-cycle Outage and synchronize turbine to grid



# Plant Performance

## ■ 2005 Key Events Calendar

- February 15 - 17 - Mock Fleet Support/Corporate Evaluation
- March 14 - 18 - Industry Technical Skills Training Accreditation Team Visit
- March 28 - April 1 - Industry Primary Systems Integrity Review Visit
- April 18 - May 6 - NRC Safety System Design and Performance Capability Inspection
- May 16-20 - NRC Biennial Maintenance Rule Inspection
- May 17 - Evaluated Emergency Preparedness Exercise
- August - Industry Plant, Corporate, & Simulator Evaluation (\*Tentative)
- October - Industry Operations Training Accreditation Team Visit



**Restart Readiness Meeting**

# Conclusion

## **FENOC**

### ***Strategic Objectives:***

- ▶ Safe Plant Operations
- ▶ People Development and Effectiveness
- ▶ Improved Outage Performance
- ▶ Excellent Materiel Condition
- ▶ Fleet Efficiency and Effectiveness

- Davis-Besse's operations continue to be safe and conservative

# Steam Generator Inspection- Mid-Cycle Outage

**Barry Allen**  
**Director - Site Operations**



# Steam Generator Inspection - Mid-Cycle Outage

## Accomplishments

- January 17, 2005 - February 9, 2005
- Focus on **SAFETY**
  - No Lost Time Accidents
  - No OSHA recordable accidents
  - Shutdown Safety maintained
  - Effective RCS Cleanup
  - Good radiological performance
  - Improved plant materiel condition
  - Set positive tone for the year



**Employees FOCUSED on SAFETY**



# Steam Generator Inspection - Mid-Cycle Outage

## Accomplishments

### ■ Project List

- Once-Through Steam Generator Eddy Current Testing
- Train 2 Station Battery Replacement
- Reactor Head and Under Vessel Inspections
- Control Rod Drive Mechanism Flange Inspections
- Boric Acid Corrosion Control Inspections
- Pressurizer Nozzle Inspections
- Reactor Coolant Pump Inspections
- Refueling Canal Liner Repair



**Lifting battery cells**

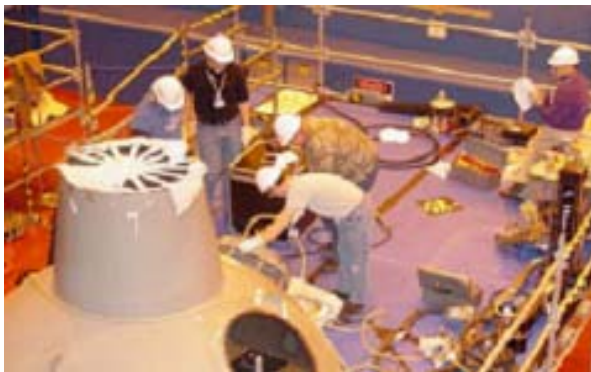
# Steam Generator Inspection - Mid-Cycle Outage Accomplishments



**Polar Crane Modifications**



**Turbine Bypass Valves**



**Training on Steam Generator Mock-up**



**Steam Generator Inspection**

# Steam Generator Inspection - Mid-Cycle Outage Accomplishments

- Operator Burdens Fixed
  - Eight Control Room Deficiencies
  - Three Level 1 Workarounds
  - One Level 2 Workarounds
  - Ten Temporary Modifications removed



**Control Room**

# Steam Generator Inspection - Mid-Cycle Outage

## Control Room - Level 1 Workaround

### ■ Control Rod Drive Transfer Pulser

#### —Issue

- Control Rods could not be remotely transferred to their auxiliary power supply

#### —As Left Condition

- CRD remote transfer function restored



Removed CRD Transfer Pulser



# Steam Generator Inspection - Mid-Cycle Outage

## Control Room - Level 2 Workaround

- Electro-Hydraulic Control -24 VDC Ground
  - Issue
    - Intermittent grounds
  - As Left Condition
    - Grounds cleared



**Ground configuration**

# Steam Generator Inspection - Mid-Cycle Outage

## Control Room - Deficiencies

- Rod 2-3 Actual Position Indicator
  - Issue
    - Position Indication erratic
  - As Left Condition
    - Relays replaced and position indication restored



**Control Rod  
position indicator**



**Replaced Relay**

# Steam Generator Inspection - Mid-Cycle Outage

## Control Room - Deficiencies

### ■ Main Steam 101 Valve Indicator

#### –Issue

- Open indicating light failed to illuminate



**MS101 Control Room indicator**

#### –As Left Condition

- Limit switch adjusted and tested satisfactorily



**Limit switch ZS101D**

# Steam Generator Inspection - Mid-Cycle Outage

## Control Room - Deficiencies

### ■ Control Switch HIS197B (Valve switch) malfunctioning

–Issue

- Control switch loose

–As Left Condition

- Control switch replaced
- Tested satisfactorily



**Replaced indicator  
HIS197B**



# Steam Generator Inspection - Mid-Cycle Outage

## Control Room - Deficiencies

- Flow Indicating Controllers  
ICS32A & B Indicator
  - Issue
    - Indicator meter offset
  - As Left Condition
    - Indicators calibrated and returned to service



**FIC ICS32A**



**FIC ICS32B**

# Steam Generator Inspection - Mid-Cycle Outage

## Control Room - Deficiencies

- Reactor Coolant Pump 2-1 Seal Standpipe
  - Issue
    - Seal standpipe alarm malfunction
  - As Left Condition
    - Relay replaced and alarm function restored



**RCP Seal Standpipe**

# Steam Generator Inspection - Mid-Cycle Outage

## Control Room - Deficiencies

- Cooling Tower Valve 861  
Indicating Light
  - Issue
    - Indicating light failed to illuminate
  - As Left Condition
    - Indicating light repaired



Control Room indication for  
CT861

# Steam Generator Inspection - Mid-Cycle Outage

## ZONE 2 - Level 1 Workaround

### ■ Turbine Bypass Valves SP13A2 & SP13A3

—Issue

- Valves sticking

—As Left Condition

- Actuators modified and valves response satisfactory



**Unmodified valve**



**Valve after Engineering  
Change Package**

# Steam Generator Inspection - Mid-Cycle Outage

## Emergent Issues

### ■ Cooling Tower Icing





# Steam Generator Inspection - Mid-Cycle Outage

## Emergent Issues

### ■ Decay Heat Pump #2 Mechanical Seal



# Steam Generator Inspection - Mid-Cycle Outage

## Conclusion

- Davis-Besse Steam Generator Inspection Outage was well planned, well-coordinated, and safely executed
- Plant equipment and systems support continued safe operation

# Independent Assessments

**Steve Loehlein**  
**Director - Engineering**



# Independent Assessments

## Confirmatory Order Action Plan

### ■ 2004 Schedule

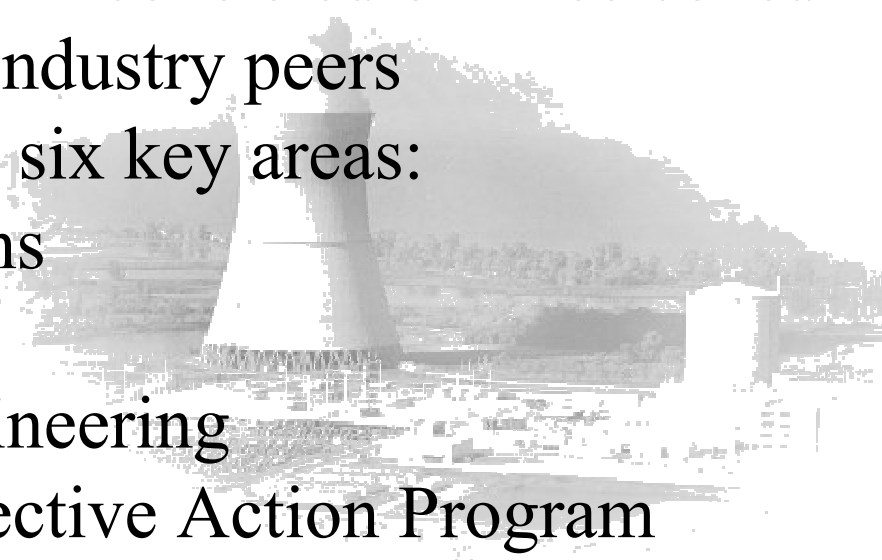
- Operations Performance (August)
- Corrective Action Program Implementation (September)
- Engineering Program Effectiveness (October)
- Organizational Safety Culture, including SCWE (November)

### ■ 2005 Schedule (tentative)

- Operations Performance (June)
- Corrective Action Program Implementation (July)
- Organizational Safety Culture, including SCWE (November)
- Engineering Program Effectiveness (December)

# Independent Assessments Engineering Programs

- Dates: October 10 - 22, 2004
- Assessment Team consisted of three consultants and three senior nuclear industry peers
- Scope included six key areas:
  - Modifications
  - Calculations
  - System Engineering
  - Use of Corrective Action Program
  - Management topics
  - Self-Assessments





# Independent Assessments Engineering Programs

- Assessment Team found engineering program to be generally effective
- Team's findings consisted of:
  - 3 Strengths
  - 3 Areas For Improvement
  - 3 Positive Noteworthy Items
  - 13 Negative Noteworthy Items

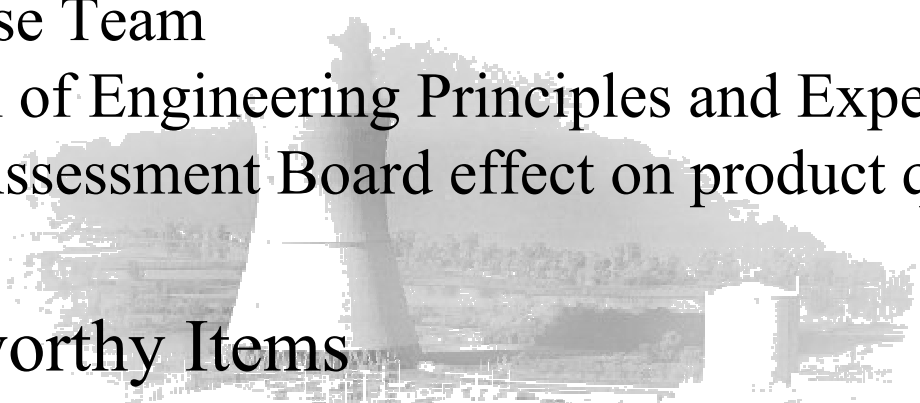
# Independent Assessments Engineering Programs

- Areas For Improvement included
  - Closure of some modifications
  - Management focus on and rate of progress of the Calculation Improvement Program
  - Self-Assessment schedule and consistency in performance
- Noteworthy Items
  - Selection and prioritization of modifications
  - System Description content
  - Focus of Margin Management initiative
  - System Health Rating
  - System Health Improvement plans elements

# Independent Assessments Engineering Programs

- Noteworthy Items (continued)
  - Access to calculations by system engineers
  - Level of fleet counterpart interactions
  - Acceptance of corrective actions
  - Parallel processes interfaces
  - Engineering management tools and techniques for planning, scheduling, assigning work
  - Backlog reduction
  - Human Resource development
  - Engineering Rigor and Attention to Detail

# Independent Assessments Engineering Programs

- 
- Strengths included
    - Rapid Response Team
    - Internalization of Engineering Principles and Expectations
    - Engineering Assessment Board effect on product quality
  - Positive Noteworthy Items
    - Implementation and use of the Calculation Utility
    - Effective use of the Design Interface Evaluation (DIE)
    - System Engineering Support of the Plant

# Independent Assessments

## Engineering Programs

### ■ Conclusions

- Engineering Programs were found to be generally effective at Davis-Besse
- Measurable improvement over past performance is evident
- Our goal remains to be continuously improving



# **Independent Assessments**

## **Organizational Safety Culture, including SCWE**

**Mark Bezilla**  
**Vice President**



# Independent Assessments

## Organizational Safety Culture, including SCWE

- Dates: Conducted during November/December 2004
- Team Members:
  - Dr. Sonja B. Haber, Human Performance Analysis, Team Leader
  - Dr. Deborah A. Shurberg, Independent Consultant (Human Performance Analysis)
  - Rear Admiral (Ret.) Whitney Hansen, Independent Consultant (Dolphin Enterprises)
  - Aldo Capristo, Fleet Employee Concerns Program Manager, Nuclear Management Co.
- Assessment Team found that the Safety Culture and Safety Conscious Work Environment at Davis-Besse had not significantly changed since the last independent assessment conducted in February 2003

# Independent Assessments

## Organizational Safety Culture, including SCWE

- Safety Culture behavior and attitudes are not something that are changed in the short term; and initiatives by management must be continually assessed to ensure long term changes

# Independent Assessments

## Organizational Safety Culture, including SCWE

### ■ Areas For Improvement:

- Although safety is a recognized value in the organization, it is inconsistently internalized across all levels of personnel
- Accountability and ownership for safety are not yet universally accepted at all levels within the organization
- Safety is not yet consistently integrated into all activities in the organization
- An integrated and cohesive organizational safety leadership process is not clearly evident
- A learning-driven organization is still not fully developed
- The process for establishing a strong and effective and sustainable SCWE continues to need management attention

# Independent Assessments

## Organizational Safety Culture, including SCWE

### ■ Cross-cutting issues

- FENOC and Davis-Besse Senior Management need to develop a long-term strategic vision and plan for a safety culture and safety conscious work environment
- A focus on trust needs management attention at all levels in the FENOC and Davis-Besse organizations
- Challenges in communication in the Davis-Besse organization with respect to clear and consistent expectations, standards, and values, continue to require management actions
- A management focus should be placed on safety being internalized by all employees as a way of doing business



# Independent Assessments

## Organizational Safety Culture, including SCWE

- 
- A faded, grayscale background image of a power plant, showing industrial structures and piping.
- Cycle 14 Operational Improvement Plan
  - Continuous Safety Culture Improvement Initiative
  - Periodic monitoring of Safety Culture and Safety Conscious Work Environment

# Independent Assessments

## Organizational Safety Culture, including SCWE

### ■ Actions/Action Plan

#### – Immediate Actions

- Davis-Besse commissioned an independent team to facilitate an internal assessment of the results obtained from the annual internal SCWE survey conducted in October 2004
- The COIA results were presented by the Independent Assessment Team Lead to management and representatives of the workforce
- The COIA results were again presented by the Independent Assessment Team Lead to site personnel at an All-Hands session

# Independent Assessments

## Organizational Safety Culture, including SCWE

### ■ Actions/Action Plan

#### – Short Term Actions

- The management team adopted the following areas of focus to demonstrate a clear overriding priority for Nuclear, Industrial, Radiological, and Environmental Safety for the 2005 Steam Generator Inspection Mid-Cycle Outage
  - Safety vs. Schedule Focus
  - Overall Communication Quality
  - Openness of Communication of Emergent Issues
  - Openness for Employees Ideas for Solutions to Emergent Issues
  - Resolution and Disposition of Emergent Issues
  - Engagement of the Workforce

# Independent Assessments

## Organizational Safety Culture, including SCWE

### ■ Actions/Action Plan

- Short Term Actions (continued)
  - A follow-up employee survey will be performed to see how actions and behaviors were perceived by the organization
  - FENOC will review the organizational hierarchy of the Employee Concerns Program
  - Develop and implement a communication campaign to re-familiarize employee with the FENOC Employee Concerns Program and the Safety Conscious Work Environment Review Team functions

# Independent Assessments

## Organizational Safety Culture, including SCWE

### ■ Actions/Action Plan

#### – Long Term Actions

– Davis-Besse will engage the workforce through the Teamwork, Ownership, Pride (TOP) Team supplemented by other employees from the organization, to work as a multidiscipline/cross-functional team for the purpose of developing and communicating alignment and communication tools to facilitate the communication and continued learning of FENOC/Davis-Besse visions, values, standards and expectations, priorities, including short and long-term goals for the organization

# Independent Assessments

## Organizational Safety Culture, including SCWE

### ■ Actions/Action Plan

- Long Term Actions (continued)
  - Perform a modified mid-period SCWE Survey following the organizational alignment sessions to evaluate the initial effectiveness of this initiative
  - Actions will be developed and implemented to devote more time in the work-week for the manager/supervisor and manager/employee interactions for listening to and addressing issues and concerns



# Independent Assessments

## Organizational Safety Culture, including SCWE

### ■ Actions/Action Plan

- Long Term Actions
  - FENOC and Davis-Besse will assess the following Safety Culture and SCWE monitoring and assessment tools to identify opportunities to enhance their effectiveness
    - FENOC Safety Culture Monitoring and Assessment Business Practices
    - The Quarterly Safety Conscious Work Environment Performance Indicators
    - The Annual SCWE Survey questions
    - The Davis-Besse Weekly 3-Question survey questionnaire

# Independent Assessments

## Organizational Safety Culture, including SCWE

### ■ Conclusions

- Implementation of these Actions/Actions Plan will further enhance and drive long term improvement in the Safety Culture and Safety Conscious Work Environment at Davis-Besse

# Oversight Perspective

**Ray Hruby**

**Manager – Nuclear Oversight - DB**



# Oversight Perspective

## 4<sup>th</sup> Quarter Assessment Report

- Audited 14 Primary Elements
  - 3 rated Effective
  - 11 rated Satisfactory
  
- Reconciled 5 Program Areas
  - 2 rated Satisfactory
  - 3 rated Marginally Effective

# Oversight Perspective

## Insights and Future Focus Areas

- Training
- Procedure Content and Adherence
- Organizational Performance
- Future Focus Areas
  - Operations Performance
  - FENOC Reorganization Implementation
  - Training

# Closing Comments

**FENOC Vision:**

People with a strong safety focus  
delivering top fleet operating  
performance

**Mark Bezilla**  
Vice President



# Actions for Continuous Improvement

- Integrated Restart Report dated November 23, 2003 & Supplement to report dated February 6, 2004
  - Appendix A Commitments 38
  - Closed to date 31
- Cycle 14 Operational Improvement Plan
  - Appendix D Commitments 94
  - Closed to date 71